



Ex~i Flow Measurement Ltd

DESIGNERS OF FLOW MEASUREMENT
EQUIPMENT FOR THE OIL AND GAS INDUSTRY



SFC3000
FLOW COMPUTER

WINDOWS HELP MANUAL

COMPLETE FLOW
COMPUTER FOR ALL
MEASURING APPLICATIONS
MULTISTREAM | LIQUID | GAS

WEB AND NETWORK ENABLED
AUDIT | ALARM | DATA LOGGING

IMPORTANT INFORMATION



Ex~i Flow Measurement Ltd. Pursues a policy of continuous development and product improvement. The Information contained in this document is, therefore subject to change without notice. Some display descriptions and menus may not be exactly as described in this manual. However, due to the straight forward nature of the display this should not cause any problem in use.

To the best of our knowledge, the information contained in this document is accurate. However, Ex~i Flow Measurement Ltd. Cannot be held responsible for any errors, omissions or inaccuracies or any losses incurred as a result of them.

In the design and construction of this equipment and instructions contained in this manual, due consideration has been given to safety requirements in respect of statutory industrial regulations

Users are reminded that these regulations similarly apply to installation, operation and maintenance, safety being mainly dependent upon the skill of the operator and strict supervisory control

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1. Help Index

Use the tabs on the left to select a topic.

2. General Controls and Conventions

Numeric Data Entry Box

Clear background, black text, used for entering Numeric Data, a value must be entered here.

Optional Numeric Data entry Box



Coloured background, black text used for entering optional Numeric Data. If no value is entered then right click mouse key and select Invalidate, box will show , and no number will

be entered.

An invalid Number will be shown on the display as ----- and if read serially as 1E+38

Pull Down Menu

Select a function or option from a list functions or options


Icon

Selects a Function or a Page.


Tabs

Allows an Individual Page, sub page or function to be selected from a series of pages, sub pages or functions.

Expanded item

Less items can be shown when  is pressed.

Non Expanded item

More items can be shown when  is pressed.

Option Buttons



Red Cross means OFF or No



Green tick means ON or Yes

Data Tree

Items from the Data Tree can be either selected or can be "Dragged and dropped" from the Tree into a Selection Box, for example when setting up a Logging system or a Modbus list etc.

Yellow Data circle means Read Only.

Red Data circle means Read and Write.

Hover over

Hold the cursor arrow over any item, button on menu etc. Do not click any mouse button, the item will be lightly highlighted and show a hit or tip relating to the selection.

Grey Text

Indicates that this item has no function or cannot be entered in this particular mode of the system, the data is shown for information purposes only.

3. Config Menu

Edit Offline

This functions allows the user to create or modify a configuration without actually being connected to a unit. Upon entry into the function the user will be prompted to select the Software Version type that he wishes to use the machine type standard flow computer or prover and the number and type of Streams that will be configured. Once these items have been setup the Configuration pages are entered.

Connect

When the connect button is operated, the software, will open a discovering window and it will check, all USB and Ethernet connection to the PC for any connected machines. The operator will then be prompted with a list of connected machines. The machine to connect too should be highlighted and the OK button pressed. The software, will then connect to the machine read out the basic configuration, type and serial number, and display this at the top of the Configuration Menu Page.

Load Set-up

When selected this function will prompt the user to select a .exi file from the memory of the PC, for loading into the configuration software. Once the appropriate file is selected and the Open button pressed, the operator will be prompted to enter the appropriate software version for this previously saved file. This must be selected and the set up file will then be automatically loaded into the windows software and the edit offline main window will be opened, with the set up file entered into it.

Read Data from SD Card

Allows the user to read data from an SD card configured for use with a flow computer. The card can be inserted into an appropriate card read slot connected or available on the PC, running configuration software.

Settings

Change the appearance of the software, configure user access levels.

Help

This help menu.

About

Details of versions and dates of the software.

Exit

Exits the software.

4. Setup

When the setup is displayed six main icons will be available at the top of the page:

Save

Allows the operator to Save the current selected setup file to Computer memory, the User is prompted to enter a file name, browse for a location and a file type.

The normal file type for set-up is .exi using this extension the file can be reloaded into the windows operating software.

Other Possible file types are .pdf, .html, .rtf, .txt, .xls or .csv.

Print

Allows the operator to Print a copy of either the complete setup file or a selected page of the set up file from any printer currently available on the PC.

Preview

Gives a print preview of the selected setup file.

Import

Allows a previously saved flow computer set up file saved in the .exi file format to be imported into the software. Individual items from the configuration can be individually selected to be downloaded. For Example a display page or a modbus set up can be individually selected from the previously saved file and imported into the set up to be downloaded.

Press the import button and select a file to import from the left hand table will show the available items to copy across, select the required item or items to copy and drag and drop to the appropriate tree position on the right hand side. When the operation is complete press OK.

Download

Downloads the modified or new setup file into the selected connected flow computer.

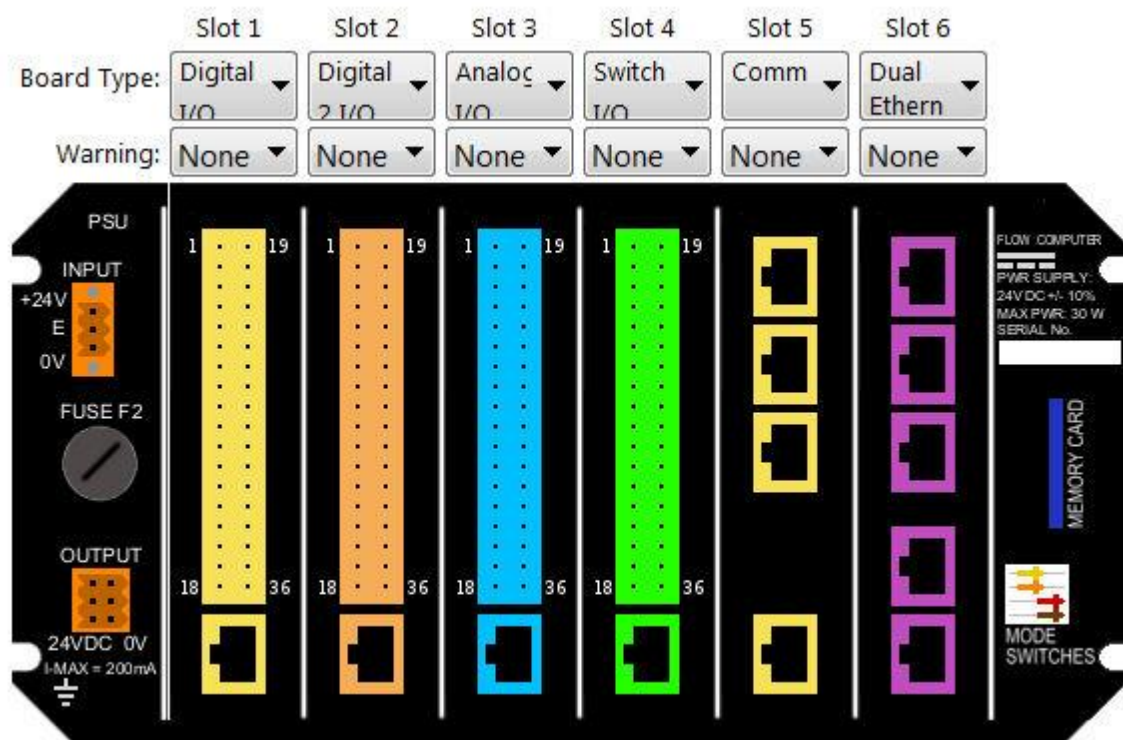
Help

Displays the help menu.

5. Summary

Displays a summary of the basic memory usage of the current setup, this page contains no user controls.

6. Hardware

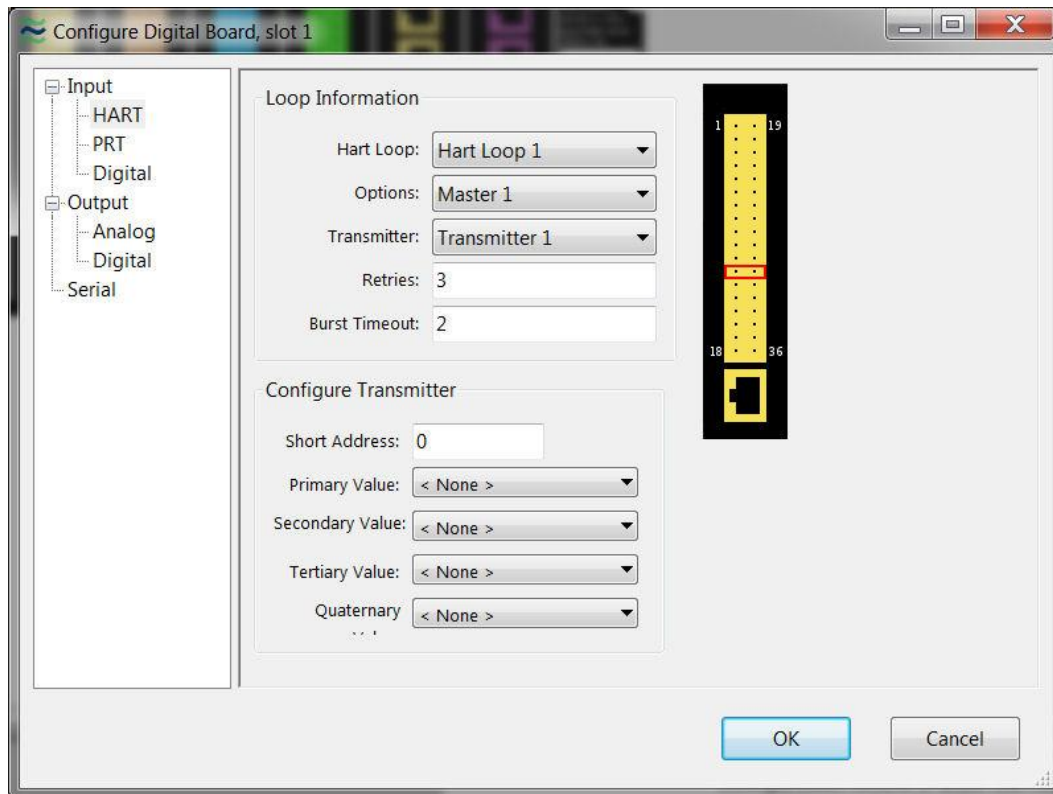


Allows the user to configure the board type in any of the Slot1 to 6 positions.

Allows the user to configure each board type by double clicking on the board to be configured.

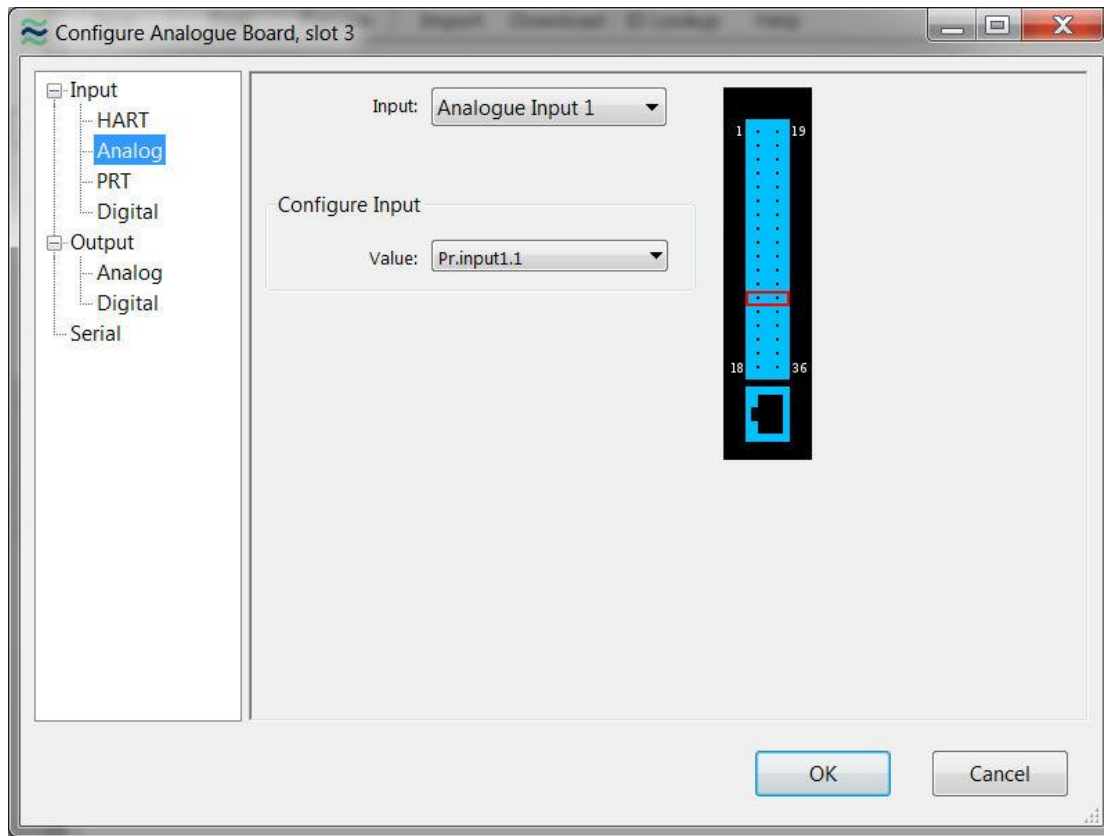
This will in turn bring a Configuration Page for each Board type.

HART Inputs



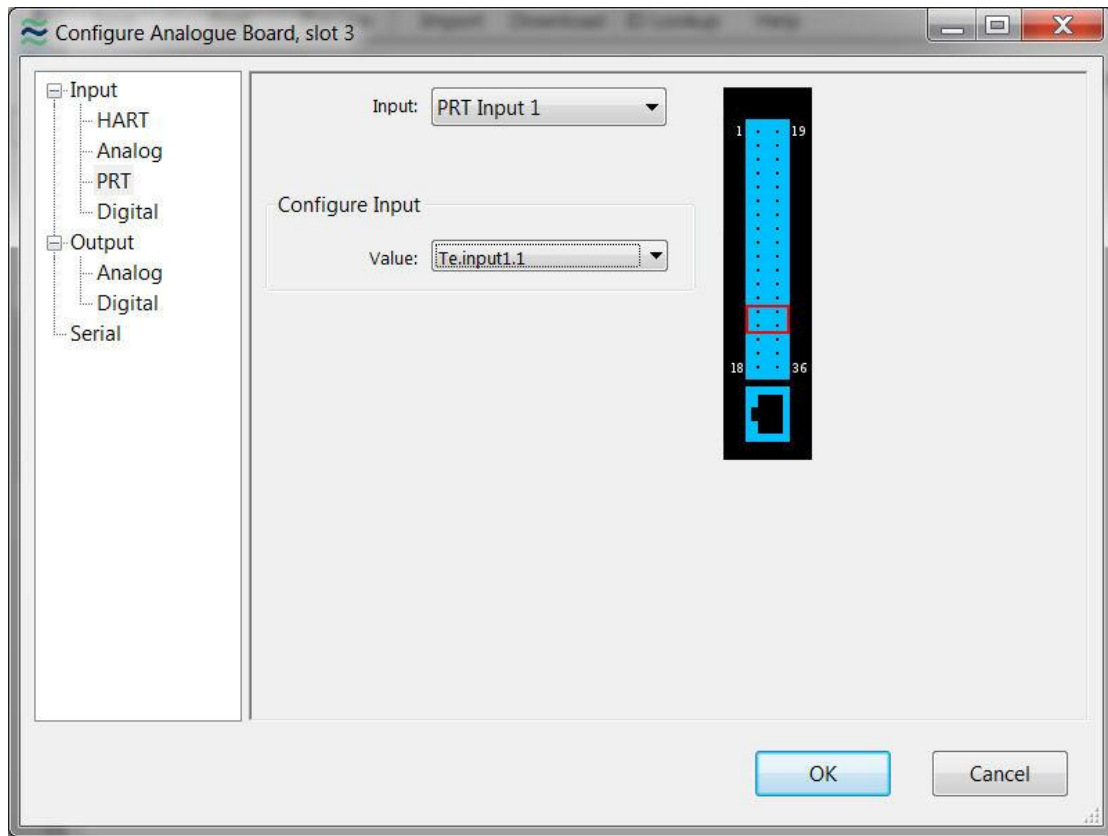
- Select the Hart loop to be configured, there are two on each Digital I/O Board Digital I/O 2 Board and one on each Analogue I/O Board.
- Select the option to be configured, from Master 1 , Master 2 or Burst Mode. For Normal operation where each transmitter is only connected to one HART Input on the flow computer , select Master 1 .If the transmitter is to be configured to be connected to two HART Inputs either on the same or different I/O Cards. Then the one input should be configured as Master 1 and the other as Master 2. If the transmitter is to be used in Burst mode where the Flow computer is used in a configuration where it does not request data but simply listens to what the transmitter sends select Burst mode.
- Retries sets the number of retries in Master mode before an alarm is indicated default is 3 and can be set from 1 to 15.
- Burst mode Timeout sets the time to wait for a valid reply in Burst mode before indicating an alarm default is 2 seconds can be set from 1 to 15 seconds.
- Select the transmitter to be configured, up to 3 are possible on each loop. Assign a short id address, between 1 and 15 for the transmitter to be configured the transmitter should previously have been set up to use the HART mode and have been programmed with the corresponding short address.
- If only one transmitter is to be used on the loop, in the non HART (4-20mA) mode then it should be assigned address 0 in which case the Transmitter 2 and 3 information, will be greyed and is not accessible, indicating that configuration of only one transmitter is possible in this mode.
- Select the Primary Variable to be read from this transmitter from the items listed in the pull down tree. If the transmitter is a multivariable type, when up to 4 variables are available then the Secondary, tertiary and Quaternary values should also be set using the same method as for the Primary value.

Analogue Inputs



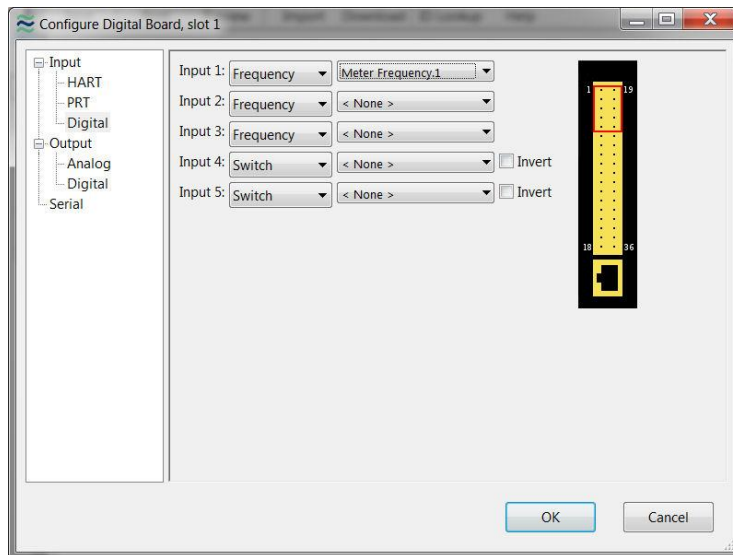
- Select the Analogue Input sensor to be configured there are four inputs on each Analogue I/O Board.
- Select the Variable that will represent this sensor input from the items listed in the pull down tree.

PRT Inputs



- Select the PRT sensor to be configured there is only one input on each Digital I/O Board and each Analogue I/O Board.
- Select the Variable that will represent this PRT input from the items listed in the pull down tree.

Digital Inputs



- There are 5 digital inputs on both the Digital I/O Board and the Analogue I/O Board and 4 digital inputs on the Digital I/O 2 Board. If the Unit is configured for standard measurement then
 - Inputs 1 to 3 , can be configured as frequency and pulse counting inputs, Inputs 1 to 5(4 for Digital I/O 2), can be configured as switch contact closure inputs.

If the Unit is configured for Liquid or prover operation then more options are possible

- Inputs 1 to 3 , can be configured as frequency and pulse counting inputs, Inputs 1 to 5(4 for Digital I/O 2) , can be configured as switch contact closure inputs.
Input 1 and 2 , can be configured for dual pulse operation API 5.5 Level A.
Input 1 , can be configured for Prover Frequency Input operation.
Inputs 2 to 4 , can be configured for detector switch operation.
- There are 6 digital inputs on both the Switch I/O Board. If the Unit is configured for standard measurement then
 - Inputs 1 to 3 , can be configured as frequency and pulse counting inputs, Inputs 1 to 6 , can be configured as switch contact closure inputs.

If the Unit is configured for Liquid or prover operation then more options are possible

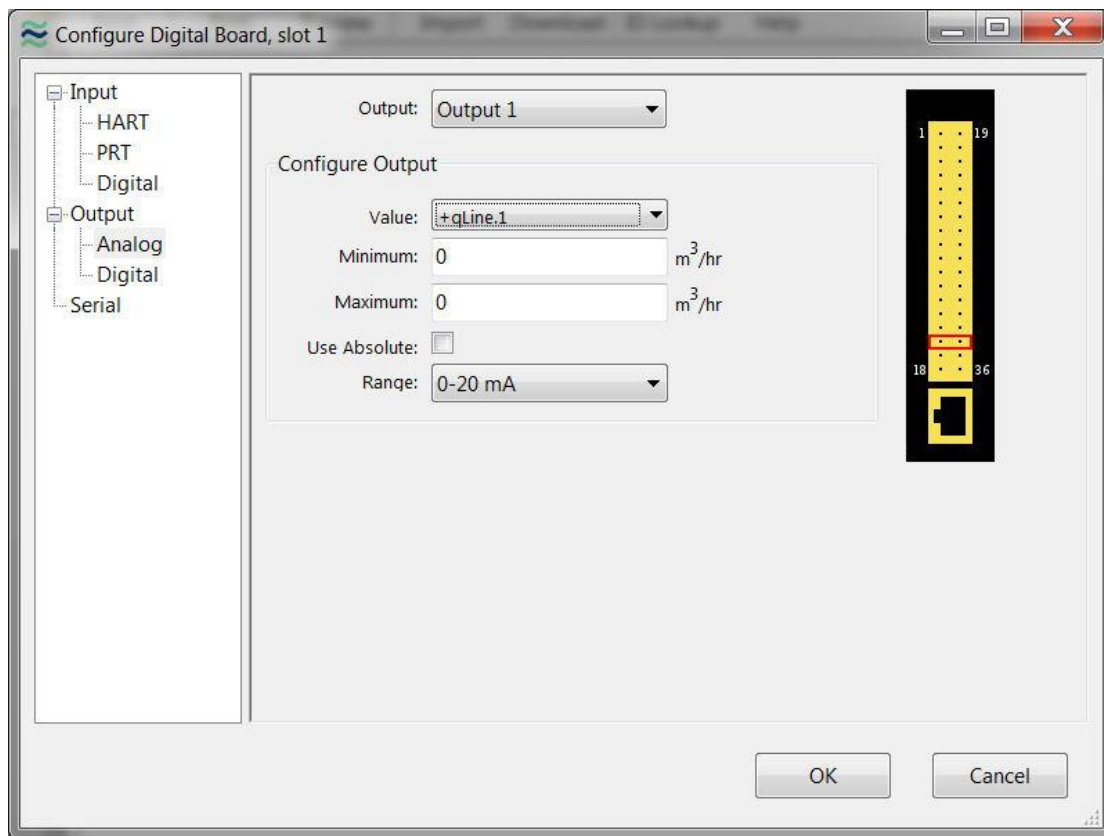
- Inputs 1 to 3 , can be configured as frequency and pulse counting inputs, Inputs 1 to 6 , can be configured as switch contact closure inputs.
Input 1 and 2 , can be configured for dual pulse operation API 5.5 Level A.
Input 1 , can be configured for Prover Frequency Input operation.
Inputs 2 to 5 , can be configured for detector switch operation.

NOTE In addition the option connections Inputs 7-12 can be configured as switch contact closure inputs , however care should be taken when using the option connections it is important to make sure the link settings are correct. Consult the Operating Instruction manual for guidance.

- Select the input to be set up and select the variable from the pull down tree, that will represent that input.
- For the Switch inputs it is possible to reverse the logic of each input by enabling the

Invert tick box.

Analogue Outputs



- There are 2 Analogue outputs on the Digital I/O Board, 3 on the Analogue I/O board and 4 on the Digital I/O 2 board. Select the output to be configured.
- Select the Variable that will be represented by the Analogue Output from the pull down tree.
- Set the Output Range 4-20mA or 0-20mA.
- Set the Minimum value this is the value represented by 0 or 4mA of the output.
- Set the Maximum value this is the value represented by 20mA of the output.
- If the selected variable can be signed positive and negative, the Use absolute tick box should be enabled if it is required to use the Absolute value of the variable rather than the signed value.

Digital Outputs

There are 5 Digital outputs on the Digital I/O Board 5 on the Analogue I/O Board and 6 on the Digital I/O 2 board. Select the output to be configured from the list.

On the Switch I/O Board there are 6 Digital Outputs and a further 6 option outputs which can be configured as Digital Outputs.

Care should be taken when using option outputs and consideration should be taken of the correct board link settings. See Operating Instruction manual for guidance.

Outputs can be configured as different types:-

- | | |
|-----------------|--|
| Off | Not Used |
| Pulse | Set to Pulse output telemetry |
| Alarm | Alarm indication |
| State | Output set to on or off state e.g. Valve operation |
| Corrected Pulse | Prover Pulse bus output |

Pulse Outputs

Output: Output 1

Configure Output

Type: Pulse ☐ Invert

Variable: < None >

Divisor: 1.000000

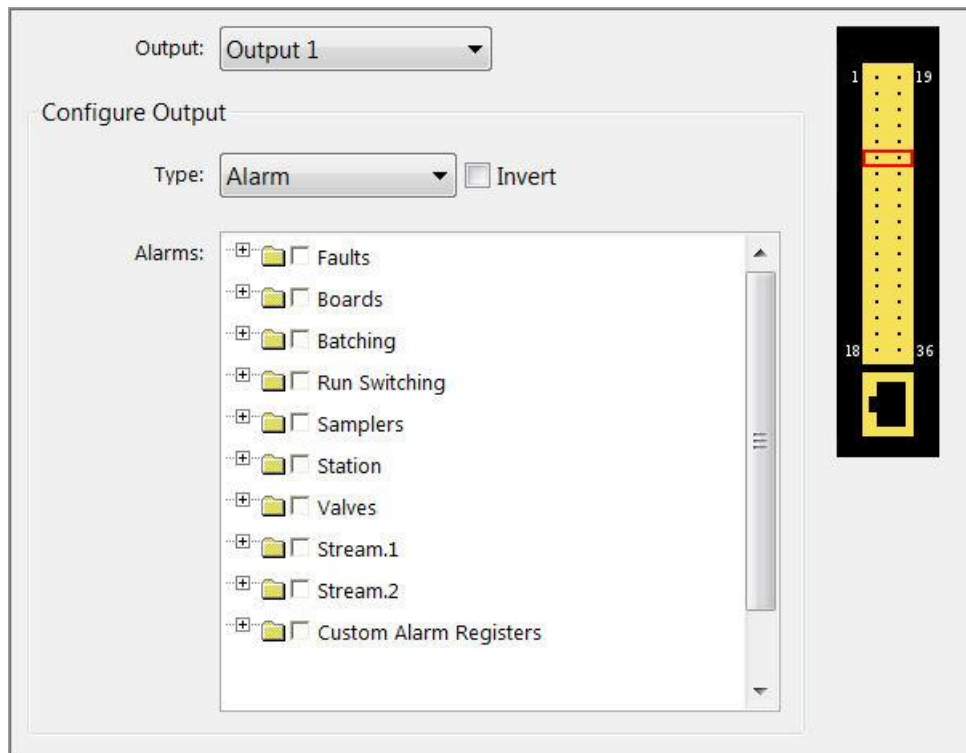
Frequency: 50 Hz

Duty Cycle: 50%

- Select the Variable that will be represented by the Digital Pulse Output from the pull down tree. NOTE this would normally be a Counter Increment value.
- Enter the Divisor or output scaling factor.
- Select the Frequency of the output in Hz, from 50 to 2
- Select the Output Duty cycle from 25%, 50% or 75%

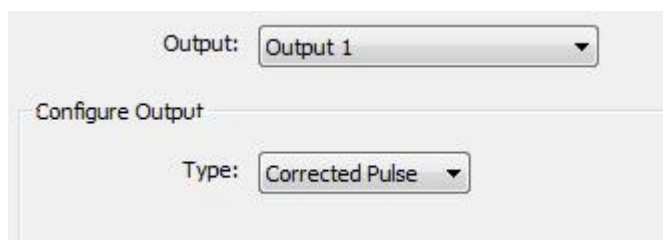
NOTE: it is possible to reverse the logic of each output by enabling the Invert tick box.

Alarm Outputs



- An alarm output can be set to represent , individual Alarms or groups of alarms.
- From the Tree menu select the required alarm or alarms that the output will represent, the alarm is selected by enabling the tick box adjacent to each alarm or group of alarms.
- NOTE it is possible to reverse the logic of each output by enabling the Invert tick box.

Corrected Pulse Output



- The Corrected Pulse bus Output should only be selected when the Unit is going to be used with a gas or liquid Prover. This output is connected to the other Pulse bus outputs in the system and to the Prover pulse input.
- NOTE Only Pulse Output No 1 can be selected for this function as this output has a higher operating frequency range than the other outputs.
- The only configuration required for this output is to select Corrected pulse from the pull down menu.

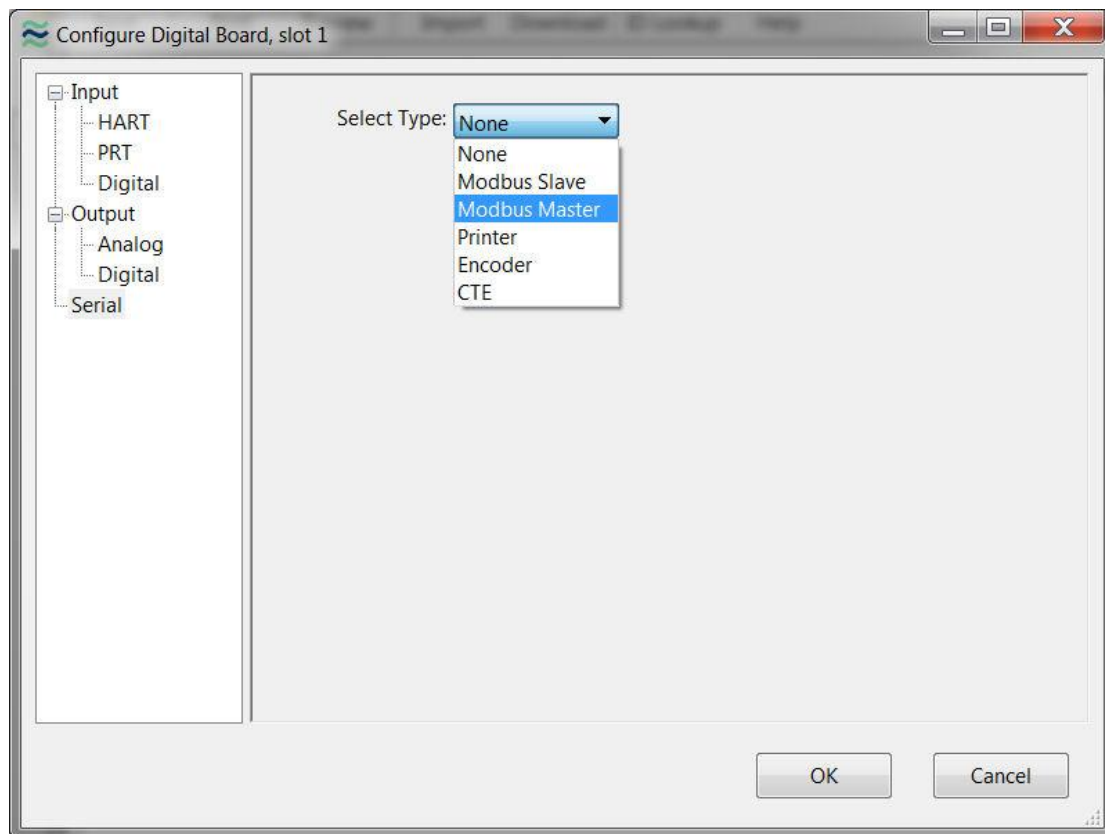
State Outputs



The screenshot shows a configuration window for 'State Outputs'. At the top, there is a 'Sensor:' label followed by a dropdown menu currently showing 'Output 1'. Below this is a section titled 'Configure Output'. Inside this section, there is a 'Type:' label followed by a dropdown menu showing 'State'. To the right of the 'Type' dropdown is an 'Invert' checkbox, which is currently unchecked. Below the 'Type' dropdown is a 'Variable:' label followed by a dropdown menu showing '< None >'. The entire configuration area is enclosed in a light gray border.

- A state output is set to follow the state of a particular id, this can be used for testing purposes or for Valve output control.
- For testing to set the output to OFF Set the selected Variable to and the Output will be set to OFF.
- For testing to set the output to ON Set the selected Variable to and enable the invert tick box the output will be set to ON.
- For valve operation set the selected Variable to be a Manual Valve control value. The Output will then follow the logic State of the Manual Valve Control. See the General , Valve set up page for more details.

Serial Output



There is a single non isolated serial output on the Switch I/O Board, Digital I/O board, Digital I/O 2 board and Analogue I/O board.

There are 3 isolated serial outputs on both the Communications board and Dual Ethernet board.

A serial output can be configured to the following functions:-

None	No function
Modbus Slave	Modbus slave for reading of Data
Modbus Master	For Connection to Slave devices, US meter, GC etc.
Printer	For Connection to a Serial Printer.
Encoder	For Connection to an Meter Encoder using the NAMUR protocol.
CTE	For Connection to any device operating the Italian CTE serial protocol.

Modbus Slave

Note: Familiarity with Serial Communication and the Modbus Protocol is assumed on the part of the operator. See Section 8 Modbus Slave Details.

Modbus Master

Note: Familiarity with Serial Communication and the Modbus Protocol is assumed on the part of the operator. See Section 9 Modbus Master Details

Master Type

The Master Type page configures the Modbus Master device that will be connected to this serial Port.

- For an Ultrasonic Meter Select Ultrasonic Single for a single Stream or Multiple for more than one stream.
- For a Gas Chromatograph Select the type that will be used.

The interpacket delay defines that delay between data packets, default is 100mS, but it can be re-configured to accommodate different devices.

The ID refers to the Modbus id of the connected device.

For Gas Chromatographs Data associated with the specific configuration of the interface to the GC and the data that it will send, will need to be configured.

Printer

For details of the Serial Printer refer to Section 7

Encoder

The Encoder selection is the communication port for Meters fitted with an Encoder or SMART Index.

When the Model 3000 is used with an encoder meter using the NAMUR Serial Communication protocol the serial communication port used on this corrector is set-up and given functions on this set-up page.

The Selection pull down will define the available functions in this case **Encoder** should be selected.

Once a port has been assigned a function of **Encoder** other menu boxes appropriate to that function will appear as follows:

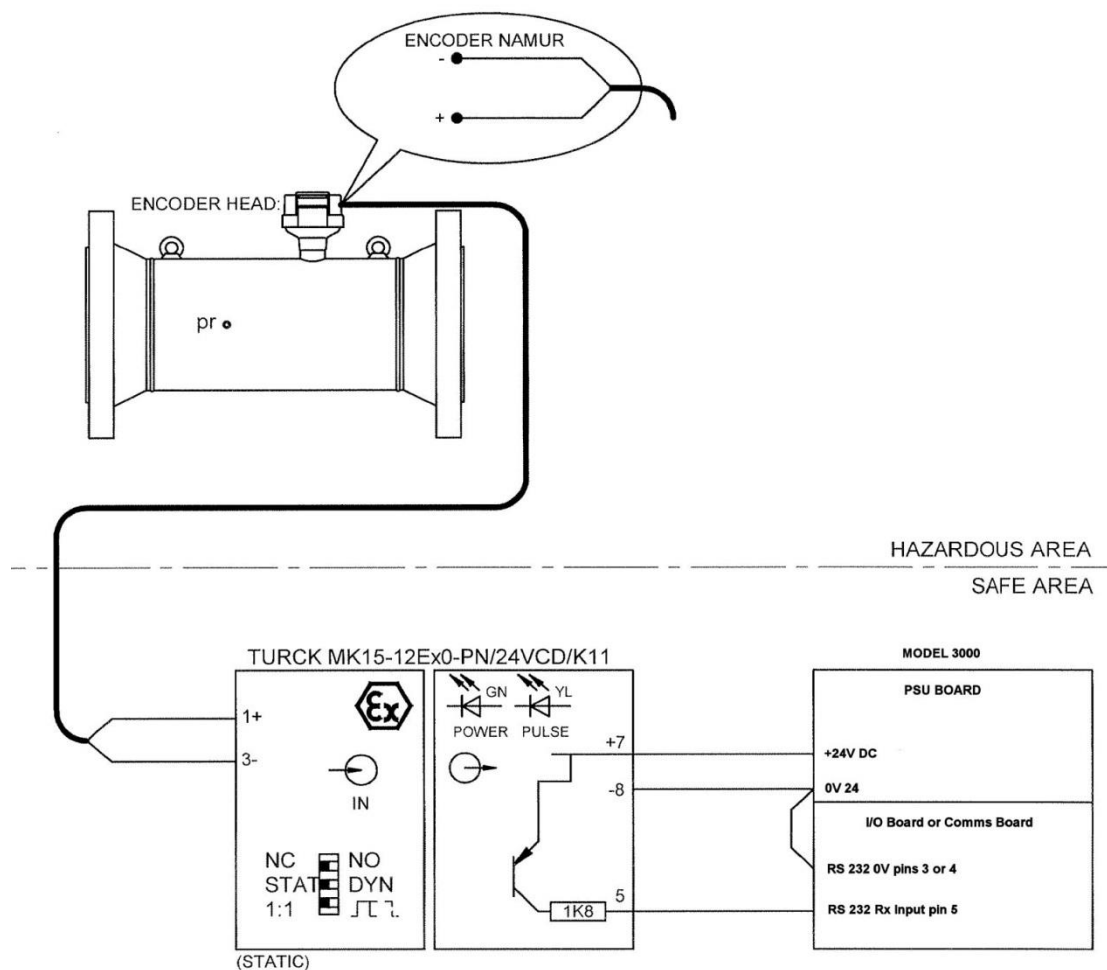
Baud Rate	fixed default of 2400
Parity	fixed default of Even
Stop bits	fixed default of 1
No bits	fixed default of 7
RS232 or RS485	fixed default of RS232
Timeout	Communication re-try timeout

The Model 3000 will read and display the following Parameters from the Encoder

	Meaning
a<US>	start character a , data frame identifier " meter-readout "
zzzzzzzzzzzzzzzz<US>	meter readout max. 14 digits in ASCII Decimal, no suppression of leading zeros
ww<US>	indication of the dec. pt. of meter-readout max. 2 digits optional + or – and power of 10 in ASCII-Decimal Note 0, +0, -0 are equivalent and are all valid.
eee<US>	physical unit of meter readout, max. 3 characters as text e.g. m3
s<FS>	Device Status 1 byte 0x30 to 0x3F where 0x30 means no fault
b<US>	start character b , data frame identifier " identification "
HHH<US>	manufacturer code must be 3 capital letters e.g. INS
TTTTT<US>	device type or meter class max. 6 characters as text e.g. G1600
SSSSSSSS<US>	serial number of the meter max. 9 characters as text e.g. 123456789
JJJJ<US>	year of manufacture of meter must be 4 digits in ASCII Decimal e.g. 2003
VVVV<FS>	software version number of Smart Index , max 4 characters as text
<US>	Unit separator
<FS>	File separator

For more detailed information relating to the setting up and configuration of the Encoder see the operating instruction manuals for that device.

A typical connection drawing is shown below



CTE Setup

Configuring and using the CTE protocol enables the viewing of instantaneous logging and program data.

Note: Familiarity with Serial Communication and the CTE Protocol is assumed on the part of the operator.

Settings

The Settings Page enables or configures all communication settings associated with this output.

- Stream - Calculation Stream. CTE must also be enabled for that stream.
- Log Data - Offset of Stream data in log. If one stream is used for CTE data, this will be set to "Data Block 1". The Logs should be configured with data from Stream N. If two streams are used, for example Streams A and B, then the Logs should be configured with data from Stream A and B. Log Data would be set according to which data is required from the port. "Data Block 1" for stream A, "Data Block 2" for stream B. Only one stream is accessible from the port.
- Baud Rate - Set between 300 and 38400.
- Parity - None, odd, even, mark or space.
- Stop Bits - 1 or 2 stop bits.
- Mode - RS232 or RS485.
- Word size - 7 bits or 8 bits.
- Master - When Master is enabled, if a password request is received the password request is echoed. When Master is disabled, password request is ignored.
- Level code1 - Must match Level code1 of request, packet ignored otherwise.
- Level code2 - Must match Level code2 of request, packet ignored otherwise.
- Level code3 - Must match Level code3 of request, packet ignored otherwise.
- Session Timeout - Currently unused.

Stream Setup/CTE Logdata

The CTE protocol is dependent on the logs being set correctly, and the stream setup. There are 5 logs which need to be configured (order is not important).

Daily (Daily interval)

Monthly (Monthly interval)

Volume Trace (15 Minute interval)

Pressure and Temperature Trace (15 Minute interval)

Min/Max of Pressure/Temperature Pressure (Daily interval)

CTE IDs can be found in active\stream\CTE\previous_period. The order of IDs in each folder is set to match the protocol.

The logs are setup as follows:

- Daily log

The screenshot displays the 'Logging' tab in the 'Stream Setup/CTE Logdata' application. The interface includes a sidebar on the left with buttons for 'Daily', 'Monthly', 'Volume Trace', 'PT Trace', and 'MinMax Trace'. Below these are buttons for 'Log (DF) 6' through 'Log (DF) 10' and 'Log (SD) 1' through 'Log (SD) 5'. The main area shows a tree view on the left with folders 'Preset', 'Active', 'Local', and 'Totals'. The 'Active' folder is expanded, showing a list of 'Selected IDs' on the right. These IDs include various CTE logs such as 'CTE previous daily diagnostic.1', 'CTE previous daily base volume.1 (m³)', 'CTE previous daily normal volume.1 (Sm³)', 'CTE previous daily qmax.1 (Sm³/hr)', 'CTE previous daily qmax time.1', 'CTE previous daily qmax volume.1 (Sm³)', 'CTE previous daily qmax number.1', 'CTE previous daily qmin.1 (Sm³/hr)', 'CTE previous daily qmin time.1', 'CTE previous daily qmin volume.1 (Sm³)', and 'CTE previous daily qmin number.1'. Below the tree view, there are configuration fields: 'Read Access Level' (100), 'Write Access Level' (0), 'Setup Name' (Daily), 'Log Every' (Day) at 'Contract time', 'Num. Records' (62), and 'Log on change of' (< None >). There are buttons for 'Default Display Page' and 'Add to Display Menu' (checked). At the bottom, a 'Statistics' section shows: 'Logging for 2 months, 6 days', '5.09 Kb used', '66.00 Kb total used', '5.74 Mb free', '5.80 Mb maximum', and 'Burn out after More than 1000 years'.

- Monthly log

- Volume log

-Example shows stream 1 and 5 setup

- Pressure and Temperature Trace log

- Min/Max of Pressure/Temperature log

Stream Setup

- CTE enabled - When enabled, turns on the calculation of CTE values.
- CTE configuration - Configuration number used in protocol header.
- CTE remi - Serial number used in protocol header.
- CTE Qmin/hr - Minimum hourly flow.
- CTE Qmax/hr - Maximum hourly flow.
- CTE Qmax/day - Maximum daily flow.
- Configuration date - Data returned when accessing programmed data.
- CTE snam pressure - if required, assign ID from active folder.
- CTE used pressure - if required, assign ID from active folder.
- CTE used temperature - if required, assign ID from active folder.
- CTE analogue output - if required, assign ID from active\board_information\slot.n\Analogue_Outputn\DACn.current.
- CTE analogue output2 - if required, assign ID from active\board_information\slot.n\Analogue_Outputn\DACn.current.
- CTE analogue output3 - if required, assign ID from active\board_information\slot.n\Analogue_Outputn\DACn.current.
- Daily log - If used, assign log for Daily Log.
- Monthly log - If used, assign log for Monthly Log.
- Volume log - If used, assign log for Volume Log.
- PT Trace log - If used, assign log for PT Trace Log.
- Min/Max log - If used, assign log for Min/Max Log.

Note: The analogue outputs are used whilst accessing the instantaneous data. The corresponding analogue output must be setup accordingly.

Note: If no log is assigned to any of the above, any protocol requests requiring access to log data will be ignored

Example of stream setup

Summary Hardware Logging General Valves Sampler Batching Printing Station Stream 1 Stream 2 Stream 3 Stream 4 Stream 5 Display

Relative Density
Heating Value
Gas Data
General Calculations
Constants
Options
Preset Counters
Run Switching
CTE Config

Active
Time
Security Switches
Faults
Alarm/Audit Counters
Min/Max values
Board Information
Redundancy
Batching
Run Switching
Prover
Gas Chromatograph
Station
Stream.1
Stream.2
Stream.3
Stream.4
Stream.5
Valves
Custom
System Info

CTE enabled.1 ☒

CTE configuration.1: 68

CTE remi.1: 12345

CTE Qmin/hr.1: 1000 Sm^3/hr

CTE Qmax/hr.1: 10000 Sm^3/hr

CTE Qmax/day.1: 24000 Sm^3/day

Configuration date.1: 16 / September / 2014

Time.1: 16 : 40

CTE snam pressure.1: < None > Clear

CTE used pressure.1: Pr.used.1 Clear

CTE used temperature.1: Te.used.1 Clear

CTE analogue output1.1: DAC1 current.2 Clear

CTE analogue output2.1: DAC2 current.2 Clear

CTE analogue output3.1: DAC3 current.2 Clear

Daily log.1: Log: Daily

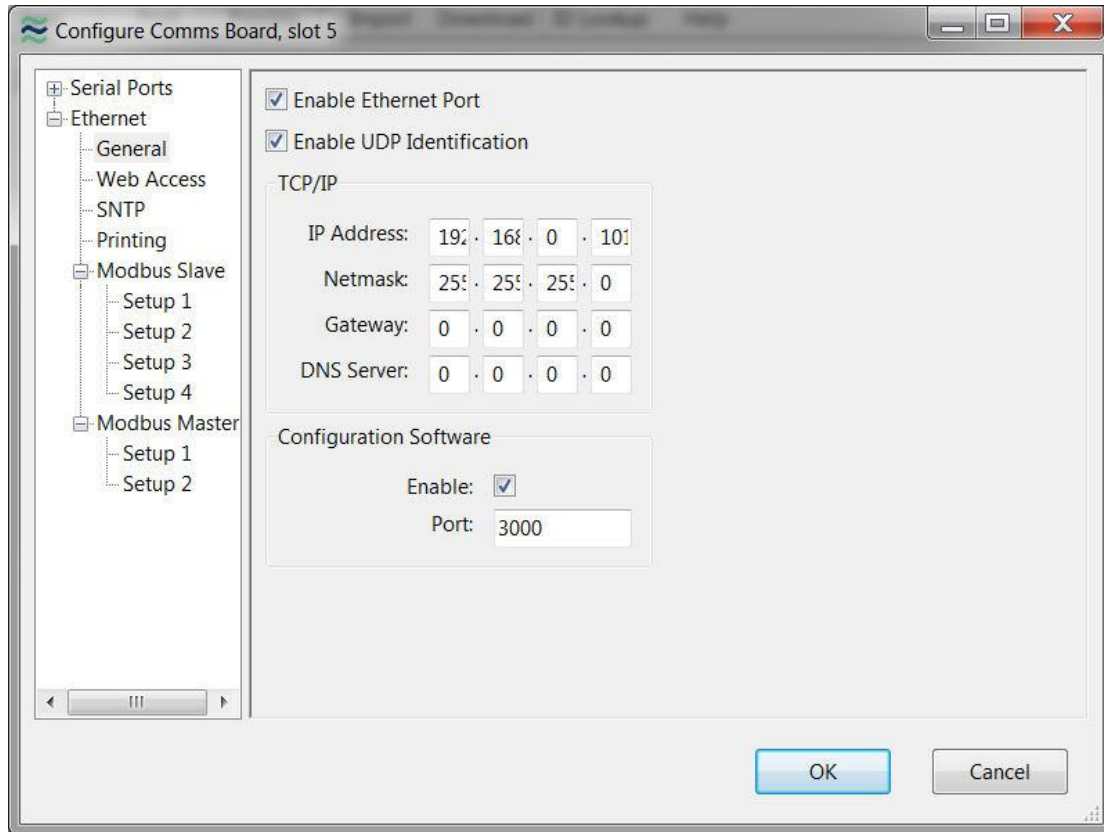
Monthly log.1: Log: Monthly

Volume log.1: Log: Volume Trace

PT Trace log.1: Log: PT_Trace

Min/Max log.1: Log: MinMax_Trace

Ethernet



Ethernet General

This page enables the General settings for the Ethernet Port.

The Ethernet is enabled by the tick box Enable Ethernet Port.

The option of User Datagram Protocol UDP can be enabled by tick box.

For TCP I/P operation, the IP Address, Net Mask and Gateway, must be entered in the Data Entry boxes.

If it is intended that the configuration software will be used via the Ethernet then this is enabled by the tick box.

Web Access

Web Access is enabled by the tick box.

Authentication can be set to None or Basic.

A Username, password and Realm must be entered.

SNTP

Enabling the SNTP configuration allows the flow computer time to be synchronised across a network. The flow computer works with time servers using version 3 or 4 of the SNTP protocol.

The Operating Mode selects how the flow computer communicates with the time server. The available options are either Unicast or Broadcast.

Unicast is where the flow computer will request the time from a specified time server. Broadcast is where the flow computer waits for a broadcast packet from a time server, and then confirms the results by using a unicast request.

The following settings control the time synchronisation.

Port	The port used for the unicast request. The SNTP standard specifies that this should be 123.
Min time adjustment	The minimum amount of time the flow computer clock can be adjusted by.
Max time adjustment	The maximum amount of time the flow computer clock can be adjusted by.
Max time without adjustment	The maximum number of seconds that the flow computer can be expected to operate without receiving a new time from the time server. If this time is exceeded without receiving a new time from a time server then the flow computer will generate a warning.
Invalid time update limit	The maximum number of bad updates that can be received before a warning is generated.
Ignore max adjust on startup	Indicates if the Max time adjustment value should be ignored for the first valid time received by the flow computer after powerup.
Offset from GMT	This is the number of minutes +/- GMT the flow computer local time is.
Unicast Server timeout	This is the timeout that applies to each server. After this timeout expires the next available server in the list is tried. It is recommended that this value is a factor of the Max time without adjustment.
Unicast poll interval	This is how often the flow computer polls the time server. It is recommended that this value is not divisible by 60.
Unicast number of servers	This is how many time servers the flow computer can connect to.
Unicast time server	This is the IP address of each server.
Broadcast timeout	This is the time that the flow computer waits for a broadcast. It is recommended that this value is a factor of the Max time without adjustment.
Broadcast domain.	IP address on the Client subnet for the Client operating in broadcast mode to listen for time updates from broadcast servers

Network Printing

Data can be printed over the Ethernet connection using one of two protocols:

FTP

To configure printing over FTP the printers IP address must be known, and also any required usernames and passwords to access the printer. To obtain the printers IP address print a test page from the printer, and the printers default username and password should be listed in the printers manual.

Note: When using FTP to print data the Printer or Print Server must be able to accept FTP connections. A majority of Network enabled printers and Print servers support this protocol.

SMTP

To configure printing using SMTP an E-Mail consisting of HTML data will be sent to the required recipients. To configure this style of printing you will need to assign the flow computer an E-Mail address with your E-Mail server and also have access to the E-Mail server account details.

FC E-Mail Address	The E-Mail address of the flow computer, e.g., flowcomputer@example.com
SMTP Server	The address of the outgoing mail server, e.g., smtp.company.com
SMTP Server Password	The password required to access the mail server
Domain	The domain name of the server, e.g., example.com

Once the Server settings have been configured up to a maximum of 5 E-Mail recipients can be added. These can be configured to be To: recipients, Cc: recipients or Bcc: recipients.

Modbus Slave

Note: Familiarity with Network Communication and the Modbus Protocol is assumed on the part of the operator. See Section 8 Modbus Slave Details

Modbus Master

Note: Familiarity with Serial Communication and the Modbus Protocol is assumed on the part of the operator. See Section 9 Modbus Master Details.

Master Type

The Master Type page configures the Modbus Master device that will be connected to this port.

- For an Ultrasonic Meter Select Ultrasonic Single for a single Stream or Multiple for more than one stream.
- For a Gas Chromatograph Select the type that will be used.

The interpacket delay defines that delay between data packets, default is 100mS, but it can be re-configured to accommodate different devices.

The ID refers to the Modbus id of the connected device.

For Gas Chromatographs Data associated with the specific configuration of the interface to the GC and the data that it will send , will need to be configured.

7. Serial Printer

Settings

The Settings Page enables or configures all communication settings associated with this output.

Baud Rate	Set between 300 and 38400
Parity	None, odd, even, mark or space
Stop Bits	1 or 2 stop bits
Mode	RS232 or RS485
Word size	7 bits or 8 bits
Page Width	in characters maximum 255
Page Height	in characters maximum 255

Print Jobs

The Print Jobs page defines the configuration of the items, to be printed and under what conditions they are to be printed. To configure a Print Job:

Print Setups

New	Create a new printout
Rename	Rename an existing setup
Delete	Delete an existing setup

There is no limit to the number of separate Printer Reports that can be created, each should be given a different Printout Name and can then be referred to when the various Print Jobs are set-up.

Set under what circumstances the Print Job will be printed.

- For Interval based printing set the tick box print on interval and then set the Print interval period from the pull down menu list. It is possible to set a Print Interval offset, when interval printing. This has the effect of delaying a print by the offset time, so for example if the system was set to print hourly on the hour with a Print interval offset of 5 mins , then the printout would actually occur at 5 mins past the hour. This feature is intended to be used when multiple units are sharing one printer.
- For Event based printing set the tick box print on event and then select the event or events, when the print should occur , from the tree of events.
- Print on change of id parameter, can also be configured, by selecting the parameter to monitor from the pull down tree. This function is intended to be used when a particular parameter, changes state, however , care should be taken when selecting the id as a print will be generated on each change.
- If a manual Print of this print job is required then enable the Show on Print menu tick box. This will enable the Print Job to be shown on the flow computer *Print Jobs* main menu item.

Configure Report

Press the Configure Report Button this will open the Configure Report Window. With

a Tree of Variables on the Left hand side and a blank print report on the right hand side.

Variable data or Log data which includes Alarm and Audit data, to be printed can be selected from the Tree and dragged and dropped onto the page. Once on the page the item or block of data, can be positioned where required.

User entered text can be typed anywhere on the page, position the cursor on the page, where the text is to be typed and left click the mouse, type the text as required.

Alterations to the variables on the page can be made, by right clicking the selected item and following the options provided.

The configure print report page is split in two different sections:

Variables & Log Data

Normally the Data Tree contains all variable items and these can be selected and dragged across to the Printer set-up page. To select Logged items the Logged Data button should be operated and any available logged data will be shown instead.

Page Selection

<<	go to first page
<	go to previous page
Page n	go to page number n
>	go to next page
>>	go to last page
New Page	create a new page
Delete Page	delete the current page
Undo	undo an action
Zoom (50%)	zoom in or out of the page

Page Setup

A group of Text can be selected by operating the right mouse key this will show the selected text surrounded by a Green line any new or duplicate position will be shown by a blue shaded box options then exist to:-

Delete
Copy
Cut

A variable item can be selected by the right mouse key. The options then exist to:-

Delete
Copy
Cut
Change Formatting Shortcut to Format Menu.
Hide Name Removes Name Field
Hide Value Removes Value Field
Hide Units Removes Units Field

A log or group of log records can be selected by the right mouse key. The options then exist to:-

Delete
Copy
Cut
Change Formatting

Shortcut to Format Menu.

Width Sets Total number of characters
Decimal places Sets Number of decimal places
Max field width Sets Maximum Field width in characters

Create Log Statistic

allows a group of log records to be selected and a statistic to be created this can then be selected from the options:

Sum Sum of all items in log record
Average Average of all items in log record
Min Minimum value in the list
Max Maximum value in the list

Change number of rows
Change Time Period

Enter number of rows for this selection in the report
 Change the Time period of the log record with options as follows:-

All Will select the required number of records from the selected log records, starting from the most recent record. Irrespective of log interval times, missing records or start of day times.

Hours This option should be used to create an Hourly report made up of log records with an interval of less than 1 hour. The pull down menu has a number of options , which determine which log records will be used to create the report. Current hour means any log records in the current hour will be used. -N Hour means records from the hour N ago will be used. Any missing records will be shown using the missing record symbol typically – in the appropriate time slot of the record.

Current hour

-1 Hour

|

-23 Hours

Days This option should be used to create a Daily report made up of log records with an interval of less than 1 day (typically 1 Hour). The pull down menu has a number of options , which determine which log records will be used to create the report. Current Day means any log records in the current Day will be used. -N Day means records from the Day N ago will be used. Any missing records will be shown using the missing record symbol typically – in the appropriate time slot of the record.

Current Day (current time back to Contract Time)

-1 Day

|

-31 Days

Months This option should be used to create a Monthly report made up of log records with an interval of less than 1 month (typically 1 Day). The pull down menu has a number of options , which determine which log records will be used to create the report. Current

Month means any log records in the current month will be used. -N Month means records from the Month N ago will be used. Any missing records will be shown using the missing record symbol typically – in the appropriate time slot of the record.

Current Month(current time back to Month Day 1)
 -1 Month
 |
 -12 Months

Order Change the time date order of the records
oldest first
newest first

For a Time and Date Column in a log or group of log records this can be selected by the right mouse key. The options then exist to:-

Delete

Copy

Cut

Change Formatting

Shortcut to Time Date Format Menu.

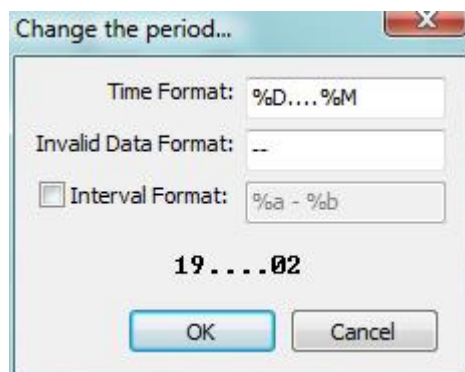
Time Format Set which Time and Date items to include and which separator characters to use. Enter Time and Date items as follows:-

%D day
 %M month
 %Y 2 digit year
 %y 4 digit year
 %h hours
 %m minutes
 %s seconds

Invalid Data Format Sets Characters used if no time is available in the report.

Interval Format Tick box Enables or disables the time date format from / to e.g. 10:00 – 11:00

Example of Format screen will be shown below the selection items, as shown.



Change number of rows
Change Period

Enter number of rows for this selection in the report
 Change the Time period of the log record

All Complete log record
Hours

	Current hour	current hour or
	1 Hour	last 1 hours
		or
	23 Hours	last n Hours
Days	Contract Time	current day from Contract Time or
	1 Day	last 1 day
		or
	31 Days	last n days
Months	Contract Time	current month from contract time or
	1 Month	last 1 month
		or
	12 Months	last n months
Order	Change the time date order of the records	
	oldest first	
	newest first	

Alarm or Audit log group of records can be selected by the right mouse key. The options then exist to:-

Delete	
Copy	
Cut	
Change number of rows	Enter number of rows for this selection in the report
Change Period	Change the Time period of the log record
	All
	Hours
	Current hour
	1 Hour
	23 Hours
	Days
	Contract Time
	1 Day
	31 Days
	Months
	Contract Time
	1 Month
	12 Months
Order	Change the time date order of the records
	oldest first
	newest first

8. Modbus Slave Details

The Modbus Slave set-up page allows the operator to set-up MODBUS Slave COMMUNICATION data lists that can then be accessed via the selected communication port of the unit.

The Modbus page is divided into a number of sections

a)	Settings	Set Basic operation parameters for this port
	Modbus id	Normally 1 to 255
	Setup Name	Name of Setup (Text)
	Protocol	ASCII or RTU
	Baud Rate	300 to 38.4 K
	Parity	None, Odd, Even, Space, Mark
	Stop Bits	1 or 2
	Mode	RS232 or RS485
	Word Size	7 or 8 bits
	Use modbus timeout	When enabled this option resets the modbus timeout counter when a valid modbus packet is received.
	Use address offsets	When enabled the used defined and function dependent address offsets are added to the received modbus starting address
	Log Offset	When accessing a log record that is setup for Direct or Indexed access, the Log Offset applies an offset to the accessed log record. The Log Offset is not used for logs setup for Event access.
		Example: With an Offset of 1, and requesting log 1, the actual log accessed would be 0 (Most Recent or Oldest log record). With an Offset of 0, and requesting log 1, the actual log accessed would be 1.
	First Log	When accessing a log record that is setup for Direct or Indexed access, this selection changes which log is accessed for log 0. The alternatives are Newest first or Oldest first. The selection does not alter the retrieval of log data setup using Event access. For Event access data, data is always presented as oldest record first.
	Invalid data action	When accessing log data, by any method, this selection allows inaccessible log data to: 1) Fill the record with 0x00 2) Fill the record with 0xFF 3) Generate an exception
	Log Event number	When Modbus is to be setup for Event Logging, this should be set for the log number which will be used to store the Events. When this is selected, the records contained within the setup are checked for value changes (preset data only), and alarm events associated with each address. When a change or alarm event occurs, a log event is generated in the Event Log. Alarm events associated with each address are setup in Modbus Events

b)	Addresses Data Tree	<p>This contains all the possible data that can be accessed via a MODBUS communication port. Any required data item or data file can be dragged across to the MODBUS set-up window to be included in the active set-up. The Data Tree is divided into 3 separate sections:-</p> <p>Variables: All standard data available in the unit, further subdivided into :-</p> <p>Preset : Configuration or fixed data</p> <p>Active : Calculation or result data</p> <p>Local : Setting data</p> <p>Counters : All Totals.</p> <p>Log Data : Any available logging data</p> <p>Status Bits : Alarm or Status bits to be read as individual bits.</p>
	Modbus Set-up	<p>The Modbus set-up window assigns the necessary MODBUS communication set-up to each data item or block of data items that are dragged into the Window from the data tree. The items that need to be configured, and the options for each data item are as follows:-</p>
	Address	<p>any address in the range 0H to FFFFH or 0D to 65535D</p> <p>A modbus setup may contain multiple records with the same address. When this is setup addresses with the identical address have a '\'. When this is done the registers field is defined in the first record, and defines the records for entire structure. This is especially useful when accessing Log data via the Indexed and Event methods.</p>
	Variable Type	<p>id name of Variable from Data Tree</p> <p>Number type can be selected from :</p> <p>Char 8 bit</p> <p>Unsigned Char 8 bit</p> <p>Short 16 bit</p> <p>Unsigned Short 16 bit</p> <p>Integer 32 bit</p> <p>Unsigned Int 32 bit</p> <p>Float 32 bit</p> <p>Double 64 bit</p> <p>Modbus Time 64 bit</p> <p>Default</p>
	Order	<p>Byte order can be selected from :</p> <p>12345678 (1234)</p> <p>21436587 (2143)</p> <p>34127856 (3412)</p> <p>43218765 (4321)</p> <p>56781234 (5678)</p> <p>65872143 (6587)</p> <p>78563412 (7856)</p> <p>87654321 (8765)</p>
	Size Registers Latch	<p>This is the size of register type</p> <p>Number of records associated with address</p> <p>This can be selected from:</p> <p>None</p> <p>Latch</p>

Indexing Method This can be selected from

None: This can be the only selection for non-log items.

For log items, the selection has to be one of the following:

Direct: The log record required is specified by the log number (log #)

Indexed: The log record required is specified by the "number of records" parameter in the modbus request.

Event: When requested, the "number of records" parameter in the modbus request is ignored. The response is the number of log events which have occurred since the Log was last read and acknowledged.

If no events have occurred then the response is "no data". If many events have occurred, and fill the available modbus response, the oldest events will be transmitted. More recent events will be transmitted after the last request has been acknowledged. To obtain the number of events waiting to be transmitted, this is obtained by accessing the "Modbus Log Event Index".

To Acknowledge events, the "Force single Coil" command is issued to the Event address.

Access can be selected from :

Read only

Read Write

Read Write to Data Flash

*Note. Read /Write is only applicable to items with write access (Red id)

Record Log Record Number zero (0) being the most recent log record.
For normal Variables and status this is shown as –

Scaling From version 0.38.0.0 it is possible to set a group of scaling values for both the scale and the range.

Scaling. Used to enable and disable the scaling functionality

Range Min. Lower value of ID scaling

Range Max. Upper value of ID scaling

Scale Min. Lower value of Modbus scaling

Scale Max. Upper value of Modbus scaling

*Note. When modbus value is written, value is scaled between "scale_max - scale_min", output is value "range_max" - "range_min". When modbus value is read, value is scaled between "range_max - range_min", output is value "scaled_max" - "scaled_min".

Repeat From version 0.38.1.0 it is possible to set a repeat value for a group of logging ID's. This repeat value is then used by the unit to duplicate the records the set amount of times.

Repeat. The number of times that the group of ID's will be repeated

Start/End. Indicates the start ID and the End ID

General Set up Rules:

Each of the above parameters can be set by selecting the variable name to be formatted and left clicking on it, a selection for each of the above items will appear and the format can be set. It is possible to select to change individual items using the Set Selection option, a block of items using the Set Block option, or all items using the Set All option. Variables, Log Data or Status Bit Data can all be mixed together in the same Modbus set up.

Status Bits should be accessed using Modbus Function codes 01 and 02. The Maximum number of register addresses is 65535. When configuring a Log Record to be read via Modbus, drag and drop the item or group of items into the Modbus table. This item or group of items will be the latest Log record. If it is required to configure earlier records to be read, then highlight a variable or group of variables and then right click on the record tab. Select either the Duplicate Records or Duplicate Selection function and then enter the number of log records that will be read. Duplicates of the items will appear in the Modbus setup under ascending Record numbers. These correspond to each record back in time , from zero which is the latest available record.

Buttons:

Import from file - This allows the user to import an existing list which has previously been created and the exported as a .mbsl file.

Export to file - This allows the user to save an existing list in either .mbsl or .xml formats. The .mbsl format is usable within the windows 3000 configuration software only. A modbus slave can be configured for both serial and ethernet communication and so both have slightly different settings and require slightly different xml formats, both of which are shown in the below.

Clear - This allows the user to clear ALL of the current list data

Serial .xml format:

<Setup_name>

<portSettings>

<protocol></protocol>

<baud></baud>

<parity></parity>

<stopbits></stopbits>

<mode></mode>

<wordsize></wordsize>

>

</portSettings>

<list>

<entry>

<address></address>

<idName></idName>

<variable></variable>

<member></member>

<type></type>

<bytes></bytes>

<order></order>

<latch></latch>

<latchAddress></latchAddress>

<flags></flags>

<mask></mask>

<logRef></logRef>

<logRecord></logRecord>

<index></index>

<registers></registers>

<rangeMin></rangeMin>

<rangeMax></rangeMax>

<scaleMin></scaleMin>

<scaleMax></scaleMax>

</entry>

</list>

</Setup_name>

Ethernet .xml format:

```
<Setup_name>
  <portSettings>
    <IP></IP>
    <port></port>
    <ID></ID>
  </portSettings>
  <list>
    <entry>
      <address></address>
      <idName></idName>
      <variable></variable>
      <member></member>
      <type></type>
      <bytes></bytes>
      <order></order>
      <latch></latch>
      <latchAddress></latchAddress>
      <flags></flags>
      <mask></mask>
      <logRef></logRef>
      <logRecord></logRecord>
      <index></index>
      <registers></registers>
      <rangeMin></rangeMin>
      <rangeMax></rangeMax>
      <scaleMin></scaleMin>
      <scaleMax></scaleMax>
    </entry>
  </list>
</Setup_name>
```

NUMBER FORMATS

UNSIGNED CHAR 8 bit

Data items are sent as 8 bit Unsigned Char or Boolean format Range 0 to 255

UNSIGNED SHORT INTEGER FORMAT 16 bit

Data items are sent as 16 bit Short Integer format Range 0 to 65535

UNSIGNED LONG INTEGER FORMAT 32 bit

Data items are sent as 32 bit Long Integer format Range 0 to 4294967295

CHAR FORMAT 8 bit

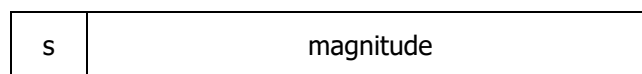
8 bit Character Range -128 to 127

SHORT INTEGER FORMAT 16 bit

Data items are sent as 16 bit Long Integer format Range -32768 to 32767

←increasing significance

Int



15

0 Number of bits

s = Sign bit (0 = positive , 1 = negative)

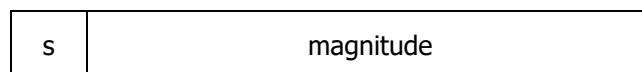
LONG INTEGER FORMAT

32 bit

Data items are sent as 32 bit Long Integer format Range -2147483648 to 2147483647

←increasing significance

long int



31

0 Number of bits

s = Sign bit (0 = positive , 1 = negative)

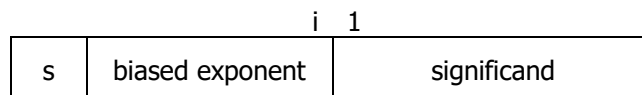
FLOAT FORMAT

32 bit

Data items are sent as 32 bit IEEE Float format Range 3.4×10^{-38} to 3.4×10^{38}

←increasing significance

float



31

22

0 Number of bits

s = Sign bit (0 = positive , 1 = negative)

i = Position of implicit binary point

1 = Integer bit of significand

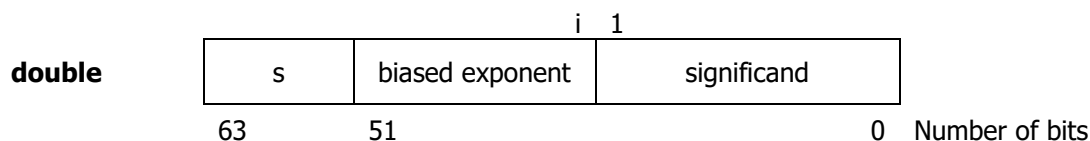
Exponent bias (normalised value) 127 (7FH)

DOUBLE FORMAT

64 bit

Data items are sent as 64 bit IEEE Float format Range 1.7×10^{-308} to 1.7×10^{308}

←increasing significance



s = Sign bit (0 = positive , 1 = negative)

i = Position of implicit binary point

1 = Integer bit of significand

Exponent bias (normalised value) 1023 (3FFH)

TIME FORMAT

64 bit

All Times and Dates available to be read or written via MODBUS are in the Modbus TIME format which is a 64 bit number with the following attributes:-

SSMMHHWDDDmmYYmS

Where

SS Seconds valid numbers in the range 0 to 59
MM Minutes valid numbers in the range 0 to 59
HH Hours valid numbers in the range 0 to 23 (0=midnight)
WD Week Day Number valid numbers in the range 1 to 7 (1=Sunday)
DD Day valid numbers in the range 1 to 31
mm Month valid numbers in the range 1 to 12
YY Years valid numbers in the range 0 to 99 (assumed to be 20xx)
mS Mille Second

When writing Time and Date mS should be set to 00

When reading Time and Date mS will return:-

00	zero
25	250 mS
50	500 mS
75	750 mS
255	Invalid Clock (RTC device error)

MODBUS ASCII COMMUNICATIONS PACKET DEFINITIONS

Data Read

Read requests

:KKFCssssnnnnLL<CRLF>

Responses to a Valid Read Requests:

:KKFCbb<DATA>LL<CRLF>

Responses to an Invalid Read Requests

:KK8FCccLL<CRLF>

Nothing

No reply will be received if either the request contains less than 17 characters, or a request packet that does not contain valid hex characters is received or the checksum is invalid.

Where:

- a) **:** (colon) is an ASCII colon character, all characters before this are ignored except <CRLF>
- b) **KK** is the Modbus identification number this must be set to the Modbus identification number of the unit
- c) **FC** is the Read Function Code the following codes are supported:-
 - 01**hex is the Modbus code "Read Coil Status"
 - 02**hex is the Modbus code "Read Input Status"
 - 03**hex is the Modbus code "Read Holding registers"
 - 04**hex is the Modbus code "Read Input registers"
- d) **8FC**hex is the Modbus code Exception response for an invalid message where the MSB of the function code field is set to 1 hence function code 03 will be returned as 83.
- e) **ssss** is the start address in the range 0000 to FFFF (0 to 63535 decimal).
- f) **nnnn** number of registers in the range 0001 to 00FF (1 to 255 decimal).
- g) **bb** is the number of bytes to be transferred.
- h) **LL** is the LRC a checksum formed by adding the bytes of each pair of hex. Digits and then subtracting the result from 0, modulo 256
- i) **<DATA>** data nnnn items
- j) **<CRLF>** Carriage return, line feed in ASCII i.e. 0DH and 0AH
- k) **cc** which is an error code this can be:
 - i) 01 Illegal Function
 - ii) 02 Illegal Data Address
 - iii) 03 Illegal Data Value

Data Write

Write requests Force Single Coil

:KK05ssss<DATA>LL<CRLF>

Write requests Preset Multiple Registers

:KK10ssssnnnnbb<DATA>LL<CRLF>

Write requests Preset Single Register

:KK06ssss<DATA>LL<CRLF>

Valid Write Requests Force Single Coil

:KK05ssss<DATA>LL<CRLF>

Valid Write Requests Preset Multiple Registers

:KK10ssssnnnnLL<CRLF>

Valid Write Requests Preset Single Register

:KK06ssss<DATA>LL<CRLF>

Responses to an Invalid Write Requests

:KK8FCccLL<CRLF>

Nothing

No reply will be received if either the request contains less than 17 characters, or a request packet that does not contain valid hex characters is received or the checksum is invalid.

Where:

- a) **:** (colon) is an ASCII colon character, all characters before this are ignored except <CRLF>
- b) **KK** is the Modbus identification number this must be set to the Modbus identification number of the unit
- c) **FC** is the Read Function Code the following codes are supported:-
 - 05**hex is the Modbus code "Force Single Coil"
 - 06**hex is the Modbus code for "Preset single register"
 - 10**hex is the Modbus code "Preset Multiple registers"
- d) **8F**Chex is the Modbus code Exception response for an invalid message where the MSB of the function code field is set to 1 hence function code 10 will be returned as 90.
- e) **ssss** is the start address in the range 0000 to FFFF (0 to 65535 decimal).
- f) **nnnn** number of registers in the range 0001 to 00FF (1 to 255 decimal).
- g) **bb** is the number of bytes to be transferred.
- h) **LL** is the LRC a checksum formed by adding the bytes of each pair of hex. Digits and then subtracting the result from 0, modulo 256
- i) **<DATA>** data nnnn items
- j) **<CRLF>** Carriage return, line feed in ASCII i.e. 0DH and 0AH
- k) **cc** which is an error code this can be:
 - i) 01 Illegal Function
 - ii) 02 Illegal Data Address
 - iii) 03 Illegal Data Value

MODBUS RTU COMMUNICATIONS PACKET DEFINITIONS

Data Read

Read requests

[T1-T2-T3-T4]KKFCssssnnnn<CRC>[T1-T2-T3-T4]

Responses to a Valid Read Requests:

[T1-T2-T3-T4]KKFCbb<DATA><CRC>[T1-T2-T3-T4]

Responses to an Invalid Read Requests

[T1-T2-T3-T4]KK8FCcc<CRC>[T1-T2-T3-T4]

Nothing

No reply will be received if either the request does not contain valid characters or the checksum is invalid.

Where:

- a) **[T1-T2-T3-T4]** is at least 3.5 character times of silent interval
- b) **KK** is the identification number this must be set to the identification number of the unit
- c) **FC** is the Read Function Code the following codes are supported:-
 - 01**hex is the Modbus code "Read Coil Status"
 - 02**hex is the Modbus code "Read Input Status"
 - 03**hex is the Modbus code "Read Holding registers"
 - 04**hex is the Modbus code "Read Input registers"
- d) **8FC**hex is the Modbus code Exception response for an invalid message where the MSB of the function code field is set to 1 hence function code 03 will be returned as 83.
- e) **ssss** is the start address in the range 0000 to FFFF (0 to 65535 decimal).
- f) **nnnn** number of registers in the range 0001 to 00FF (1 to 255 decimal).
- g) **bb** is the number of bytes to be transferred.
- h) **<CRC>** Checksum calculated as a 16 bit CRC as follows
 1. Load a 16 bit register with 0000H (all zeros), call this the CRC register.
 2. EX-OR the first 8 bit byte of the message with the low -order byte of the 16-bit CRC register, putting the result in the CRC register.
 3. Shift the CRC register one bit to the right (towards the LSB), zero filling the MSB. Extract and examine the LSB.
 4. (If the LSB was 0) then Repeat Step 3 (another shift), (If LSB was 1) then EX-OR the CRC register with the Poly value of A001H
 5. Repeat steps 3 and 4 until 8 shifts have been performed. When this is done a complete 8 bit byte will have been processed.
 6. Repeat steps 2 to 5 for the next 8 bit byte of the message. Continue doing this until all bytes have been processed.
 7. The final contents of the CRC register is the CRC value.
- i) **<DATA>** data nnnn items
- j) **cc** which is an error code this can be:
 - i) 01 Illegal Function
 - ii) 02 Illegal Data Address
 - iii) 03 Illegal Data Value

Data Write

Write requests Force Single Coil

[T1-T2-T3-T4]KK05ssss<DATA><CRC>[T1-T2-T3-T4]

Write requests Preset Multiple Registers

[T1-T2-T3-T4]KK10ssssnnnnbb<DATA><CRC>[T1-T2-T3-T4]

Write requests Preset Single Register

[T1-T2-T3-T4]KK06ssss<DATA><CRC>[T1-T2-T3-T4]

Valid Write Requests Force Single Coil

[T1-T2-T3-T4]KK05ssss<DATA><CRC>[T1-T2-T3-T4]

Valid Write Requests Preset Multiple Registers

[T1-T2-T3-T4]KK10ssssnnnn<CRC>[T1-T2-T3-T4]

Valid Write Requests Preset Single Register

[T1-T2-T3-T4]KK06ssss<DATA><CRC>[T1-T2-T3-T4]

Responses to an Invalid Write Requests

[T1-T2-T3-T4]KK8FCcc<CRC>[T1-T2-T3-T4]

Where:

- a) **[T1-T2-T3-T4]** is at least 3.5 character times of silent interval
- b) **KK** is the identification number this must be set to the identification number of the unit
- c) **FC** is the Read Function Code the following codes are supported:-
 - 05**hex is the Modbus code "Force Single Coil"
 - 06**hex is the Modbus code for "Preset single register"
 - 10**hex is the Modbus code "Preset Multiple registers"
- d) **8F**Chex is the Modbus code Exception response for an invalid message where the MSB of the function code field is set to 1 hence function code 10 will be returned as 90.
- e) **ssss** is the start address in the range 0000 to FFFF (0 to 65535 decimal).
- f) **nnnn** number of registers in the range 0001 to 00FF (1 to 255 decimal).
- g) **bb** is the number of bytes to be transferred.
- h) **<CRC>** Checksum calculated as a 16 bit CRC as follows
 1. Load a 16 bit register with 0000H (all zeros), call this the CRC register.
 2. EX-OR the first 8 bit byte of the message with the low -order byte of the 16-bit CRC register, putting the result in the CRC register.
 3. Shift the CRC register one bit to the right (towards the LSB), zero filling the MSB. Extract and examine the LSB.
 4. (If the LSB was 0) then Repeat Step 3 (another shift), (If LSB was 1) then EX-OR the CRC register with the Poly value of A001H
 5. Repeat steps 3 and 4 until 8 shifts have been performed. When this is done a complete 8 bit byte will have been processed.
 6. Repeat steps 2 to 5 for the next 8 bit byte of the message. Continue doing this until all bytes have been processed.
 7. The final contents of the CRC register is the CRC value.
- i) **<DATA>** data nnnn items
- j) **cc** which is an error code this can be:
 - i) 01 Illegal Function
 - ii) 02 Illegal Data Address
 - iii) 03 Illegal Data Value

9. Modbus Master Details

The Modbus Master set-up page allows the operator to set-up MODBUS Master COMMUNICATION packets to the following supported devices.

The Modbus Master Page is divided into two sections:-

Settings which sets the basic Port configuration set up and is similar for all types

Protocol	ASCII or RTU
Baud	300 to 38400
Parity	None, odd, even, space or mark
Stop bits	1 or 2 stop bits
Mode	RS232 or RS485
Word Size	7 or 8 bits

Master Type which selects the connected device from the List below and each device will have a unique set up page to configure the items that are specific to that device type.

Supported Gas Chromatographs:-

ABB 8000 Chromatograph
ABB 8000S Chromatograph
ABB 8200 Chromatograph
Daniels 2350 Modbus Master
Daniels 2551 Modbus Master
Daniels 2251 Modbus Master
Siemens Maxum II Chromatograph
Siemens Maxum II Biogas Chromatograph
Siemens Sitrans CV Chromatograph
Yamatake Model HGC303 Chromatograph
Encal 3000 Chromatograph

Supported Ultrasonic Meters:-

Daniels Senior Sonic Ultrasonic Meter
Instromet QSonc Ultrasonic Meter
Elster Series 6 Ultrasonic Meter
FlowSIC600 Ultrasonic Meter
Krohne Altosonic 5 Ultrasonic Meter
Krohne Altosonic V Ultrasonic Meter
Krohne UFM3030 Ultrasonic Meter
Krohne Altosonic V12 Ultrasonic Meter
Panametrics GM868 Ultrasonic Meter
Panametrics IGM878 Ultrasonic Meter
Caldon LEFM200 Ultrasonic Meter
Transus UIM Ultrasonic Meter

Supported Coriolis meters:-

Endress& Hauser Proline Promass 84 Coriolis Meter
Krohne MFC010 Coriolis Meter
Krohne MFC300 Coriolis Meter
Krohne MFC400 Coriolis Meter
Micro Motion 2000 Series Coriolis Meter

Supported Multivariable transmitters :-
Bristol 3808MVT

ABB 8000 Chromatograph

Address	Function	Code	Number Format
3034	GC Stream Number	1, 2 or 3	unsigned 16 bit integer
3059	Analysis/Calibration	1=Analysis 0=Calibration	unsigned 16 bit integer
3046	GC Status register 1 (See GC manual for details)	0 = OK	unsigned 16 bit integer
3047	GC status register 2 (See GC manual for details)	0 = OK	unsigned 16 bit integer

Unit will continue to read the above registers until the following conditions are correct

3034 = Stream Number

3059 = 1 i.e. Analysis

3046 = 0 i.e. OK

3047 = 0 i.e. OK

When these conditions are met it will continue to read addresses 3001 to 3016 & 7001 to 7016 & appropriate registers in the range 7033 to 7089.

Example codes 3001 to 3016 can appear in any order

Address	Function	Code	Number Format
3001	Component code for C6+	108	unsigned 16 bit integer
3002	Component code for N2	114	unsigned 16 bit integer
3003	Component code for Methane	100	unsigned 16 bit integer
3004	Component code for CO2	117	unsigned 16 bit integer
3005	Component code for Ethane	101	unsigned 16 bit integer
3006	Component code for Propane	102	unsigned 16 bit integer
3007	Component code for i-Butane	103	unsigned 16 bit integer
3008	Component code for n-Butane	104	unsigned 16 bit integer
3009	Component code for neo-pentane	107	unsigned 16 bit integer
3010	Component code for i-pentane	105	unsigned 16 bit integer
3011	Component code for n-pentane	106	unsigned 16 bit integer
3012	Component code for H2	112	unsigned 16 bit integer
3013	Component code for Helium	113	unsigned 16 bit integer
3014	Component code for Oxygen	116	unsigned 16 bit integer
3015	Component code for CO	115	unsigned 16 bit integer
3016	Component code for H2O	144	unsigned 16 bit integer

Example codes 7001 to 7016 can appear in any order

Address	Function	Number Format
7001	Mol % C6+	IEEE 32 bit Float
7002	Mol % N2	IEEE 32 bit Float
7003	Mol % Methane	IEEE 32 bit Float
7004	Mol % CO2	IEEE 32 bit Float
7005	Mol % Ethane	IEEE 32 bit Float
7006	Mol % Propane	IEEE 32 bit Float
7007	Mol % i-Butane	IEEE 32 bit Float
7008	Mol % n-Butane	IEEE 32 bit Float
7009	Mol % neo-Pentane	IEEE 32 bit Float
7010	Mol % i-Pentane	IEEE 32 bit Float
7011	Mol % n-Pentane	IEEE 32 bit Float
7012	Mol % H2	IEEE 32 bit Float

7013	Mol % Helium	IEEE 32 bit Float
7014	Mol % Oxygen	IEEE 32 bit Float
7015	Mol % CO	IEEE 32 bit Float
7016	Mol % Water Vapour	IEEE 32 bit Float
7033	Superior Heating Value (Dry)	IEEE 32 bit Float
7034	Superior Heating Value (Sat)	IEEE 32 bit Float
7035	Relative Density	IEEE 32 bit Float
7037	Wobbe index (Superior)	IEEE 32 bit Float
7038	Component Sum	IEEE 32 bit Float
7087	Inferior Heating Value (Dry)	IEEE 32 bit Float
7088	Wobbe index (Inferior)	IEEE 32 bit Float
7089	Wobbe index (Inferior)	IEEE 32 bit Float

ABB 8000S Chromatograph

Address	Function	Code	Number Format
3034	GC Stream Number	1, 2 or 3	unsigned 16 bit integer
3059	Analysis/Calibration	1=Analysis 0=Calibration	unsigned 16 bit integer
3046	GC Status register 1 (See GC manual for details)	0 = OK	unsigned 16 bit integer
3047	GC status register 2 (See GC manual for details)	0 = OK	unsigned 16 bit integer

Unit will continue to read the above registers until the following conditions are correct

3034 = Stream Number

3059 = 1 i.e. Analysis

3046 = 0 i.e. OK

3047 = 0 i.e. OK

When these conditions are met it will continue to read addresses 3001 to 3016 & 7001 to 7016 & appropriate registers in the range 7033 to 7089.

Example codes 3001 to 3016 can appear in any order

Address	Function	Code	Number Format
3001	Component code for C6+	108	unsigned 16 bit integer
3002	Component code for N2	114	unsigned 16 bit integer
3003	Component code for Methane	100	unsigned 16 bit integer
3004	Component code for CO2	117	unsigned 16 bit integer
3005	Component code for Ethane	101	unsigned 16 bit integer
3006	Component code for Propane	102	unsigned 16 bit integer
3007	Component code for i-Butane	103	unsigned 16 bit integer
3008	Component code for n-Butane	104	unsigned 16 bit integer
3009	Component code for neo-pentane	107	unsigned 16 bit integer
3010	Component code for i-pentane	105	unsigned 16 bit integer
3011	Component code for n-pentane	106	unsigned 16 bit integer
3012	Component code for H2	112	unsigned 16 bit integer
3013	Component code for Helium	113	unsigned 16 bit integer
3014	Component code for Oxygen	116	unsigned 16 bit integer
3015	Component code for CO	115	unsigned 16 bit integer
3016	Component code for H2O	144	unsigned 16 bit integer

Example codes 7X01 to 7X16 can appear in any order

Address	Function	Number Format
7401	Stream 1 Mol % C6+	IEEE 32 bit Float
7402	Stream 1 Mol % N2	IEEE 32 bit Float
7403	Stream 1 Mol % Methane	IEEE 32 bit Float
7404	Stream 1 Mol % CO2	IEEE 32 bit Float
7405	Stream 1 Mol % Ethane	IEEE 32 bit Float
7406	Stream 1 Mol % Propane	IEEE 32 bit Float
7407	Stream 1 Mol % i-Butane	IEEE 32 bit Float
7408	Stream 1 Mol % n-Butane	IEEE 32 bit Float
7409	Stream 1 Mol % neo-Pentane	IEEE 32 bit Float
7410	Stream 1 Mol % i-Pentane	IEEE 32 bit Float
7411	Stream 1 Mol % n-Pentane	IEEE 32 bit Float

7412	Stream 1 Mol % H2	IEEE 32 bit Float
7413	Stream 1 Mol % Helium	IEEE 32 bit Float
7414	Stream 1 Mol % Oxygen	IEEE 32 bit Float
7415	Stream 1 Mol % CO	IEEE 32 bit Float
7416	Stream 1 Mol % Water Vapour	IEEE 32 bit Float
7433	Stream 1 Superior Heating Value (Dry)	IEEE 32 bit Float
7434	Stream 1 Superior Heating Value (Sat)	IEEE 32 bit Float
7435	Stream 1 Relative Density	IEEE 32 bit Float
7437	Stream 1 Wobbe index (Superior)	IEEE 32 bit Float
7438	Stream 1 Component Sum	IEEE 32 bit Float
7487	Stream 1 Inferior Heating Value (Dry)	IEEE 32 bit Float
7488	Stream 1 Wobbe index (Inferior)	IEEE 32 bit Float
7489	Stream 1 Wobbe index (Inferior)	IEEE 32 bit Float

Address	Function	Number Format
7601	Stream 2 Mol % C6+	IEEE 32 bit Float
7602	Stream 2 Mol % N2	IEEE 32 bit Float
7603	Stream 2 Mol % Methane	IEEE 32 bit Float
7604	Stream 2 Mol % CO2	IEEE 32 bit Float
7605	Stream 2 Mol % Ethane	IEEE 32 bit Float
7606	Stream 2 Mol % Propane	IEEE 32 bit Float
7607	Stream 2 Mol % i-Butane	IEEE 32 bit Float
7608	Stream 2 Mol % n-Butane	IEEE 32 bit Float
7609	Stream 2 Mol % neo-Pentane	IEEE 32 bit Float
7610	Stream 2 Mol % i-Pentane	IEEE 32 bit Float
7611	Stream 2 Mol % n-Pentane	IEEE 32 bit Float
7612	Stream 2 Mol % H2	IEEE 32 bit Float
7613	Stream 2 Mol % Helium	IEEE 32 bit Float
7614	Stream 2 Mol % Oxygen	IEEE 32 bit Float
7615	Stream 2 Mol % CO	IEEE 32 bit Float
7616	Stream 2 Mol % Water Vapour	IEEE 32 bit Float
7633	Stream 2 Superior Heating Value (Dry)	IEEE 32 bit Float
7634	Stream 2 Superior Heating Value (Sat)	IEEE 32 bit Float
7635	Stream 2 Relative Density	IEEE 32 bit Float
7637	Stream 2 Wobbe index (Superior)	IEEE 32 bit Float
7638	Stream 2 Component Sum	IEEE 32 bit Float
7687	Stream 2 Inferior Heating Value (Dry)	IEEE 32 bit Float
7688	Stream 2 Wobbe index (Inferior)	IEEE 32 bit Float
7689	Stream 2 Wobbe index (Inferior)	IEEE 32 bit Float

Address	Function	Number Format
7801	Stream 3 Mol % C6+	IEEE 32 bit Float
7802	Stream 3 Mol % N2	IEEE 32 bit Float
7803	Stream 3 Mol % Methane	IEEE 32 bit Float
7804	Stream 3 Mol % CO2	IEEE 32 bit Float
7805	Stream 3 Mol % Ethane	IEEE 32 bit Float
7806	Stream 3 Mol % Propane	IEEE 32 bit Float
7807	Stream 3 Mol % i-Butane	IEEE 32 bit Float
7808	Stream 3 Mol % n-Butane	IEEE 32 bit Float
7809	Stream 3 Mol % neo-Pentane	IEEE 32 bit Float
7810	Stream 3 Mol % i-Pentane	IEEE 32 bit Float
7811	Stream 3 Mol % n-Pentane	IEEE 32 bit Float
7812	Stream 3 Mol % H2	IEEE 32 bit Float

7813	Stream 3 Mol % Helium	IEEE 32 bit Float
7814	Stream 3 Mol % Oxygen	IEEE 32 bit Float
7815	Stream 3 Mol % CO	IEEE 32 bit Float
7816	Stream 3 Mol % Water Vapour	IEEE 32 bit Float
7833	Stream 3 Superior Heating Value (Dry)	IEEE 32 bit Float
7834	Stream 3 Superior Heating Value (Sat)	IEEE 32 bit Float
7835	Stream 3 Relative Density	IEEE 32 bit Float
7837	Stream 3 Wobbe index (Superior)	IEEE 32 bit Float
7838	Stream 3 Component Sum	IEEE 32 bit Float
7887	Stream 3 Inferior Heating Value (Dry)	IEEE 32 bit Float
7888	Stream 3 Wobbe index (Inferior)	IEEE 32 bit Float
7889	Stream 3 Wobbe index (Inferior)	IEEE 32 bit Float

Address	Function	Number Format
8001	Stream 4 Mol % C6+	IEEE 32 bit Float
8002	Stream 4 Mol % N2	IEEE 32 bit Float
8003	Stream 4 Mol % Methane	IEEE 32 bit Float
8004	Stream 4 Mol % CO2	IEEE 32 bit Float
8005	Stream 4 Mol % Ethane	IEEE 32 bit Float
8006	Stream 4 Mol % Propane	IEEE 32 bit Float
8007	Stream 4 Mol % i-Butane	IEEE 32 bit Float
8008	Stream 4 Mol % n-Butane	IEEE 32 bit Float
8009	Stream 4 Mol % neo-Pentane	IEEE 32 bit Float
8010	Stream 4 Mol % i-Pentane	IEEE 32 bit Float
8011	Stream 4 Mol % n-Pentane	IEEE 32 bit Float
8012	Stream 4 Mol % H2	IEEE 32 bit Float
8013	Stream 4 Mol % Helium	IEEE 32 bit Float
8014	Stream 4 Mol % Oxygen	IEEE 32 bit Float
8015	Stream 4 Mol % CO	IEEE 32 bit Float
8016	Stream 4 Mol % Water Vapour	IEEE 32 bit Float
8033	Stream 4 Superior Heating Value (Dry)	IEEE 32 bit Float
8034	Stream 4 Superior Heating Value (Sat)	IEEE 32 bit Float
8035	Stream 4 Relative Density	IEEE 32 bit Float
8037	Stream 4 Wobbe index (Superior)	IEEE 32 bit Float
8038	Stream 4 Component Sum	IEEE 32 bit Float
8087	Stream 4 Inferior Heating Value (Dry)	IEEE 32 bit Float
8088	Stream 4 Wobbe index (Inferior)	IEEE 32 bit Float
8089	Stream 4 Wobbe index (Inferior)	IEEE 32 bit Float

ABB 8200 Chromatograph

Address	Function	Code	Number Format
3034	GC Stream Number	1, 2 or 3	unsigned 16 bit integer
3059	Analysis/Calibration	1=Analysis 0=Calibration	unsigned 16 bit integer
3046	GC Status register 1 (See GC manual for details)	0 = OK	unsigned 16 bit integer
3047	GC status register 2 (See GC manual for details)	0 = OK	unsigned 16 bit integer

Unit will continue to read the above registers until the following conditions are correct:

3034 = Stream Number

3059 = 1 i.e. Analysis

3046 = 0 i.e. OK

3047 = 0 i.e. OK

When these conditions are met addresses 3001 to 3016 will be read.

Example codes 3001 to 3016 can appear in any order.

Address	Function	Code	Number Format
3001	Component code for C3	102	unsigned 16 bit integer
3002	Component code for iC4	103	unsigned 16 bit integer
3003	Component code for nC4	104	unsigned 16 bit integer
3004	Component code for neo C5	107	unsigned 16 bit integer
3005	Component code for iC5	105	unsigned 16 bit integer
3006	Component code for nC5	106	unsigned 16 bit integer
3007	Component code for C6+	108 111	unsigned 16 bit integer
3008	Component code for N2	114	unsigned 16 bit integer
3009	Component code for C1	100	unsigned 16 bit integer
3010	Component code for CO2	117	unsigned 16 bit integer
3011	Component code for C2	101	unsigned 16 bit integer
3012	Component code for C6s	-	unsigned 16 bit integer
3013	Component code for C7s	-	unsigned 16 bit integer
3014	Component code for C8s	-	unsigned 16 bit integer
3015	Component code for C9s	-	unsigned 16 bit integer
3016	Spare	-	unsigned 16 bit integer

Address	Function	Number Format
7401	Stream 1 Mol % C3	IEEE 32 bit Float
7402	Stream 1 Mol % iC4	IEEE 32 bit Float
7403	Stream 1 Mol % nC4	IEEE 32 bit Float
7404	Stream 1 Mol % neoC5	IEEE 32 bit Float
7405	Stream 1 Mol % iC5	IEEE 32 bit Float
7406	Stream 1 Mol % nC5	IEEE 32 bit Float
7407	Stream 1 Mol % C6+	IEEE 32 bit Float
7408	Stream 1 Mol % N2	IEEE 32 bit Float
7409	Stream 1 Mol % C1	IEEE 32 bit Float
7410	Stream 1 Mol % CO2	IEEE 32 bit Float
7411	Stream 1 Mol % C2	IEEE 32 bit Float
7412	Stream 1 Mol % C6s	IEEE 32 bit Float
7413	Stream 1 Mol % C7s	IEEE 32 bit Float
7414	Stream 1 Mol % C8s	IEEE 32 bit Float
7415	Stream 1 Mol % C9s	IEEE 32 bit Float

7416	Stream 1 Spare	IEEE 32 bit Float
7433	Stream 1 Superior Heating Value (Dry)	IEEE 32 bit Float
7434	Stream 1 Superior Heating Value (Sat)	IEEE 32 bit Float
7435	Stream 1 Relative Density	IEEE 32 bit Float
7436	Stream 1 Compressibility	IEEE 32 bit Float
7437	Stream 1 Wobbe index (Superior)	IEEE 32 bit Float
7438	Stream 1 Component Sum	IEEE 32 bit Float
7439	Stream 1 Total GPM	IEEE 32 bit Float
7440	Stream 1 Inferior Heating Value (Dry)	IEEE 32 bit Float
7441	Stream 1 Normal Density	IEEE 32 bit Float
7442	Stream 1 Wobbe index (Inferior)	IEEE 32 bit Float
7443	Stream 1 Methane Number	IEEE 32 bit Float
7444	Stream 1 Speed of Sound	IEEE 32 bit Float

Followed by the composition information from the relevant stream.
Example codes 7X01 to 7X16 can appear in any order.

Address	Function	Number Format
7601	Stream 2 Mol % C3	IEEE 32 bit Float
7602	Stream 2 Mol % iC4	IEEE 32 bit Float
7603	Stream 2 Mol % nC4	IEEE 32 bit Float
7604	Stream 2 Mol % neoC5	IEEE 32 bit Float
7605	Stream 2 Mol % iC5	IEEE 32 bit Float
7606	Stream 2 Mol % nC5	IEEE 32 bit Float
7607	Stream 2 Mol % C6+	IEEE 32 bit Float
7608	Stream 2 Mol % N2	IEEE 32 bit Float
7609	Stream 2 Mol % C1	IEEE 32 bit Float
7610	Stream 2 Mol % CO2	IEEE 32 bit Float
7611	Stream 2 Mol % C2	IEEE 32 bit Float
7612	Stream 2 Mol % C6s	IEEE 32 bit Float
7613	Stream 2 Mol % C7s	IEEE 32 bit Float
7614	Stream 2 Mol % C8s	IEEE 32 bit Float
7615	Stream 2 Mol % C9s	IEEE 32 bit Float
7616	Stream 2 Spare	IEEE 32 bit Float
7633	Stream 2 Superior Heating Value (Dry)	IEEE 32 bit Float
7634	Stream 2 Superior Heating Value (Sat)	IEEE 32 bit Float
7635	Stream 2 Relative Density	IEEE 32 bit Float
7636	Stream 2 Compressibility	IEEE 32 bit Float
7637	Stream 2 Wobbe index (Superior)	IEEE 32 bit Float
7638	Stream 2 Component Sum	IEEE 32 bit Float
7639	Stream 2 Total GPM	IEEE 32 bit Float
7640	Stream 2 Inferior Heating Value (Dry)	IEEE 32 bit Float
7641	Stream 2 Normal Density	IEEE 32 bit Float
7642	Stream 2 Wobbe index (Inferior)	IEEE 32 bit Float
7643	Stream 2 Methane Number	IEEE 32 bit Float
7644	Stream 2 Speed of Sound	IEEE 32 bit Float

Address	Function	Number Format
7801	Stream 3 Mol % C3	IEEE 32 bit Float
7802	Stream 3 Mol % iC4	IEEE 32 bit Float
7803	Stream 3 Mol % nC4	IEEE 32 bit Float
7804	Stream 3 Mol % neoC5	IEEE 32 bit Float
7805	Stream 3 Mol % iC5	IEEE 32 bit Float
7806	Stream 3 Mol % nC5	IEEE 32 bit Float
7807	Stream 3 Mol % C6+	IEEE 32 bit Float
7808	Stream 3 Mol % N2	IEEE 32 bit Float

7809	Stream 3 Mol % C1	IEEE 32 bit Float
7810	Stream 3 Mol % CO2	IEEE 32 bit Float
7811	Stream 3 Mol % C2	IEEE 32 bit Float
7812	Stream 3 Mol % C6s	IEEE 32 bit Float
7813	Stream 3 Mol % C7s	IEEE 32 bit Float
7814	Stream 3 Mol % C8s	IEEE 32 bit Float
7815	Stream 3 Mol % C9s	IEEE 32 bit Float
7816	Stream 3 Spare	IEEE 32 bit Float
7833	Stream 3 Superior Heating Value (Dry)	IEEE 32 bit Float
7834	Stream 3 Superior Heating Value (Sat)	IEEE 32 bit Float
7835	Stream 3 Relative Density	IEEE 32 bit Float
7836	Stream 3 Compressibility	IEEE 32 bit Float
7837	Stream 3 Wobbe index (Superior)	IEEE 32 bit Float
7838	Stream 3 Component Sum	IEEE 32 bit Float
7839	Stream 3 Total GPM	IEEE 32 bit Float
7840	Stream 3 Inferior Heating Value (Dry)	IEEE 32 bit Float
7841	Stream 3 Normal Density	IEEE 32 bit Float
7842	Stream 3 Wobbe index (Inferior)	IEEE 32 bit Float
7843	Stream 3 Methane Number	IEEE 32 bit Float
7844	Stream 3 Speed of Sound	IEEE 32 bit Float

Address	Function	Number Format
8001	Stream 4 Mol % C3	IEEE 32 bit Float
8002	Stream 4 Mol % iC4	IEEE 32 bit Float
8003	Stream 4 Mol % nC4	IEEE 32 bit Float
8004	Stream 4 Mol % neoC5	IEEE 32 bit Float
8005	Stream 4 Mol % iC5	IEEE 32 bit Float
8006	Stream 4 Mol % nC5	IEEE 32 bit Float
8007	Stream 4 Mol % C6+	IEEE 32 bit Float
8008	Stream 4 Mol % N2	IEEE 32 bit Float
8009	Stream 4 Mol % C1	IEEE 32 bit Float
8010	Stream 4 Mol % CO2	IEEE 32 bit Float
8011	Stream 4 Mol % C2	IEEE 32 bit Float
8012	Stream 4 Mol % C6s	IEEE 32 bit Float
8013	Stream 4 Mol % C7s	IEEE 32 bit Float
8014	Stream 4 Mol % C8s	IEEE 32 bit Float
8015	Stream 4 Mol % C9s	IEEE 32 bit Float
8016	Stream 4 Spare	IEEE 32 bit Float
8033	Stream 4 Superior Heating Value (Dry)	IEEE 32 bit Float
8034	Stream 4 Superior Heating Value (Sat)	IEEE 32 bit Float
8035	Stream 4 Relative Density	IEEE 32 bit Float
8036	Stream 4 Compressibility	IEEE 32 bit Float
8037	Stream 4 Wobbe index (Superior)	IEEE 32 bit Float
8038	Stream 4 Component Sum	IEEE 32 bit Float
8039	Stream 4 Total GPM	IEEE 32 bit Float
8040	Stream 4 Inferior Heating Value (Dry)	IEEE 32 bit Float
8041	Stream 4 Normal Density	IEEE 32 bit Float
8042	Stream 4 Wobbe index (Inferior)	IEEE 32 bit Float
8043	Stream 4 Methane Number	IEEE 32 bit Float
8044	Stream 4 Speed of Sound	IEEE 32 bit Float

Daniels 2350 Modbus Master

Address	Function	Code	Number Format
3034	GC Stream Number	1, 2 .. X	unsigned 16 bit integer
3059	Analysis/Calibration	1=Analysis 0=Calibration	unsigned 16 bit integer
3062	Process Gas Chromatograph State	0=Idle 1=Analysing 2=Calibrating	unsigned 16 bit integer
3046	GC Hardware Status register 1	0 = OK	unsigned 16 bit integer
3047	GC Hardware Status register 2	0 = OK	unsigned 16 bit integer
3048	GC Software Status register 1	0 = OK	unsigned 16 bit integer
3049	GC Software Status register 2	0 = OK	unsigned 16 bit integer
3050	GC Software Status register 3	0 = OK	unsigned 16 bit integer
3051	GC Software Status register 4	0 = OK	unsigned 16 bit integer
3052	GC Software Status register 5	0 = OK	unsigned 16 bit integer
3053	GC Software Status register 6	0 = OK	unsigned 16 bit integer
3054	GC Software Status register 7	0 = OK	unsigned 16 bit integer
3055	GC Software Status register 8	0 = OK	unsigned 16 bit integer
3056	GC Software Status register 9	0 = OK	unsigned 16 bit integer
3057	GC Software Status register 10	0 = OK	unsigned 16 bit integer
3058	New Data	0 = No New Data	unsigned 16 bit integer

Unit will continue to read the above registers until the following conditions are correct

3034 = Stream Number

3059 = 1 i.e. Analysis

3062 = 1 i.e. Analysing

3046 = 0 i.e. OK

3047 = 0 i.e. OK

When these conditions are met it will continue to read addresses 3001 to 3016 &

7001 to 7016 & appropriate registers in the range 7033 to 7089.

Example codes 3001 to 3016 can appear in any order.

Address	Function	Code	Number Format
3001	Component code for C6+	108	unsigned 16 bit integer
3002	Component code for N2	114	unsigned 16 bit integer
3003	Component code for Methane	100	unsigned 16 bit integer
3004	Component code for CO2	117	unsigned 16 bit integer
3005	Component code for Ethane	101	unsigned 16 bit integer
3006	Component code for Propane	102	unsigned 16 bit integer
3007	Component code for i-Butane	103	unsigned 16 bit integer
3008	Component code for n-Butane	104	unsigned 16 bit integer
3009	Component code for neo-pentane	107	unsigned 16 bit integer
3010	Component code for i-pentane	105	unsigned 16 bit integer
3011	Component code for n-pentane	106	unsigned 16 bit integer
3012	Component code for H2	112	unsigned 16 bit integer
3013	Component code for Helium	113	unsigned 16 bit integer
3014	Component code for Oxygen	116	unsigned 16 bit integer
3015	Component code for CO	115	unsigned 16 bit integer
3016	Component code for H2O	144	unsigned 16 bit integer

Gas Analysis results.

Example codes 7001 to 7016 can appear in any order.

Address	Function	Number Format
7001	Mol % C6+	IEEE 32 bit Float
7002	Mol % N2	IEEE 32 bit Float
7003	Mol % Methane	IEEE 32 bit Float
7004	Mol % CO2	IEEE 32 bit Float
7005	Mol % Ethane	IEEE 32 bit Float
7006	Mol % Propane	IEEE 32 bit Float
7007	Mol % i-Butane	IEEE 32 bit Float
7008	Mol % n-Butane	IEEE 32 bit Float
7009	Mol % neo-Pentane	IEEE 32 bit Float
7010	Mol % i-Pentane	IEEE 32 bit Float
7011	Mol % n-Pentane	IEEE 32 bit Float
7012	Mol % H2	IEEE 32 bit Float
7013	Mol % Helium	IEEE 32 bit Float
7014	Mol % Oxygen	IEEE 32 bit Float
7015	Mol % CO	IEEE 32 bit Float
7016	Mol % Water Vapour	IEEE 32 bit Float
7033	Superior Heating Value (Dry)	IEEE 32 bit Float
7034	Superior Heating Value (Sat)	IEEE 32 bit Float
7035	Relative Density	IEEE 32 bit Float
7037	Wobbe index (Superior)	IEEE 32 bit Float
7038	Composition Sum	IEEE 32 bit Float
7087	Inferior Heating Value (Dry)	IEEE 32 bit Float
7089	Wobbe index (Inferior)	IEEE 32 bit Float

Daniels 2551 Modbus Master

Address	Function	Code	Number Format
3034	GC Stream Number	1, 2 .. X	unsigned 16 bit integer
3059	Analysis/Calibration	1=Analysis 0=Calibration	unsigned 16 bit integer
3062	Process Gas Chromatograph State	0=Idle 1=Analysing 2=Calibrating	unsigned 16 bit integer
3046	GC Hardware Status register 1	0 = OK	unsigned 16 bit integer
3047	GC Hardware Status register 2	0 = OK	unsigned 16 bit integer
3048	GC Software Status register 1	0 = OK	unsigned 16 bit integer
3049	GC Software Status register 2	0 = OK	unsigned 16 bit integer
3050	GC Software Status register 3	0 = OK	unsigned 16 bit integer
3051	GC Software Status register 4	0 = OK	unsigned 16 bit integer
3052	GC Software Status register 5	0 = OK	unsigned 16 bit integer
3053	GC Software Status register 6	0 = OK	unsigned 16 bit integer
3054	GC Software Status register 7	0 = OK	unsigned 16 bit integer
3055	GC Software Status register 8	0 = OK	unsigned 16 bit integer
3056	GC Software Status register 9	0 = OK	unsigned 16 bit integer
3057	GC Software Status register 10	0 = OK	unsigned 16 bit integer
3058	New Data	0 = No New Data	unsigned 16 bit integer

Unit will continue to read the above registers until the following conditions are correct

3034 = Stream Number

3059 = 1 i.e. Analysis

3062 = 1 i.e. Analysing

3046 = 0 i.e. OK

3047 = 0 i.e. OK

When these conditions are met it will continue to read addresses 3001 to 3016 &

7001 to 7016 & appropriate registers in the range 7033 to 7089.

Example codes 3001 to 3016 can appear in any order.

Address	Function	Code	Number Format
3001	Component code for C6+	108	unsigned 16 bit integer
3002	Component code for N2	114	unsigned 16 bit integer
3003	Component code for Methane	100	unsigned 16 bit integer
3004	Component code for CO2	117	unsigned 16 bit integer
3005	Component code for Ethane	101	unsigned 16 bit integer
3006	Component code for Propane	102	unsigned 16 bit integer
3007	Component code for i-Butane	103	unsigned 16 bit integer
3008	Component code for n-Butane	104	unsigned 16 bit integer
3009	Component code for neo-pentane	107	unsigned 16 bit integer
3010	Component code for i-pentane	105	unsigned 16 bit integer
3011	Component code for n-pentane	106	unsigned 16 bit integer
3012	Component code for H2	112	unsigned 16 bit integer
3013	Component code for Helium	113	unsigned 16 bit integer
3014	Component code for Oxygen	116	unsigned 16 bit integer
3015	Component code for CO	115	unsigned 16 bit integer
3016	Component code for H2O	144	unsigned 16 bit integer

Gas Analysis results.

Example codes 7001 to 7016 can appear in any order.

Address	Function	Number Format
7001	Mol % C6+	IEEE 32 bit Float
7002	Mol % N2	IEEE 32 bit Float
7003	Mol % Methane	IEEE 32 bit Float
7004	Mol % CO2	IEEE 32 bit Float
7005	Mol % Ethane	IEEE 32 bit Float
7006	Mol % Propane	IEEE 32 bit Float
7007	Mol % i-Butane	IEEE 32 bit Float
7008	Mol % n-Butane	IEEE 32 bit Float
7009	Mol % neo-Pentane	IEEE 32 bit Float
7010	Mol % i-Pentane	IEEE 32 bit Float
7011	Mol % n-Pentane	IEEE 32 bit Float
7012	Mol % H2	IEEE 32 bit Float
7013	Mol % Helium	IEEE 32 bit Float
7014	Mol % Oxygen	IEEE 32 bit Float
7015	Mol % CO	IEEE 32 bit Float
7016	Mol % Water Vapour	IEEE 32 bit Float
7033	Superior Heating Value (Dry)	IEEE 32 bit Float
7034	Superior Heating Value (Sat)	IEEE 32 bit Float
7035	Relative Density	IEEE 32 bit Float
7037	Wobbe index (Superior)	IEEE 32 bit Float
7038	Composition Sum	IEEE 32 bit Float
7087	Inferior Heating Value (Dry)	IEEE 32 bit Float
7089	Wobbe index (Inferior)	IEEE 32 bit Float

Daniels 2251 Modbus Master

Address	Function	Code	Number Format
3034	GC Stream Number	1, 2 .. X	unsigned 16 bit integer
3059	Analysis/Calibration	1=Analysis 0=Calibration	unsigned 16 bit integer
3046	GC Status register 1 (See GC manual for details)	0 = OK	unsigned 16 bit integer
3047	GC status register 2 (See GC manual for details)	0 = OK	unsigned 16 bit integer

Unit will continue to read the above registers until the following conditions are correct

3034 = Stream Number

3059 = 1 i.e. Analysis

3062 = 1 i.e. Analysing

3046 = 0 i.e. OK

3047 = 0 i.e. OK

When these conditions are met it will continue to read addresses 3001 to 3016 & 7001 to 7016 & appropriate registers in the range 7033 to 7089.

Example codes 3001 to 3016 can appear in any order

Address	Function	Code	Number Format
3001	Component code for C6+	108	unsigned 16 bit integer
3002	Component code for N2	114	unsigned 16 bit integer
3003	Component code for Methane	100	unsigned 16 bit integer
3004	Component code for CO2	117	unsigned 16 bit integer
3005	Component code for Ethane	101	unsigned 16 bit integer
3006	Component code for Propane	102	unsigned 16 bit integer
3007	Component code for i-Butane	103	unsigned 16 bit integer
3008	Component code for n-Butane	104	unsigned 16 bit integer
3009	Component code for neo-pentane	107	unsigned 16 bit integer
3010	Component code for i-pentane	105	unsigned 16 bit integer
3011	Component code for n-pentane	106	unsigned 16 bit integer
3012	Component code for H2	112	unsigned 16 bit integer
3013	Component code for Helium	113	unsigned 16 bit integer
3014	Component code for Oxygen	116	unsigned 16 bit integer
3015	Component code for CO	115	unsigned 16 bit integer
3016	Component code for H2O	144	unsigned 16 bit integer

Gas Analysis results.

Example codes 7001 to 7016 can appear in any order.

Address	Function	Number Format
7001	Mol % C6+	IEEE 32 bit Float
7002	Mol % N2	IEEE 32 bit Float
7003	Mol % Methane	IEEE 32 bit Float
7004	Mol % CO2	IEEE 32 bit Float
7005	Mol % Ethane	IEEE 32 bit Float
7006	Mol % Propane	IEEE 32 bit Float
7007	Mol % i-Butane	IEEE 32 bit Float

7008	Mol % n-Butane	IEEE 32 bit Float
7009	Mol % neo-Pentane	IEEE 32 bit Float
7010	Mol % i-Pentane	IEEE 32 bit Float
7011	Mol % n-Pentane	IEEE 32 bit Float
7012	Mol % H ₂	IEEE 32 bit Float
7013	Mol % Helium	IEEE 32 bit Float
7014	Mol % Oxygen	IEEE 32 bit Float
7015	Mol % CO	IEEE 32 bit Float
7016	Mol % Water Vapour	IEEE 32 bit Float
7033	Superior Heating Value (Dry)	IEEE 32 bit Float
7034	Superior Heating Value (Sat)	IEEE 32 bit Float
7035	Relative Density	IEEE 32 bit Float
7037	Wobbe index (Superior)	IEEE 32 bit Float
7038	Composition Sum	IEEE 32 bit Float
7087	Inferior Heating Value (Dry)	IEEE 32 bit Float
7089	Wobbe index (Inferior)	IEEE 32 bit Float

Siemens Maxum II Chromatograph

Address	Modbus Function	Function	Values	Alarms
1100	Read Coil Status	Analyser Online	0 = Running 1 = Stopped	No alarm Acc Offline alarm
1101	Read Coil Status	Stream 1 Active	0 = Not Active 1 = Active	Nacc Stream alarm No alarm
1105	Read Coil Status	Stream 20 Validation	0 = Not Active 1 = Active	No alarm No alarm
1107	Read Coil Status	Stream 30 Active	0 = Not Active 1 = Active	No alarm No alarm
1109	Read Coil Status	Calibration Status	0 = Not Active 1 = Active	No alarm No alarm
1111	Read Coil Status	New Data Ready	0 = Not Active 1 = Active	No alarm No alarm
30001	Read Input Registers	Chromatograph Status	1000 = No Errors Anything else	No alarm Acc Status Alarm

Address	Modbus Function	Function
40102	Read Holding Registers	Methane Molar %
40104	Read Holding Registers	Ethane Molar %
40106	Read Holding Registers	Propane Molar %
40108	Read Holding Registers	i-Butane Molar %
40110	Read Holding Registers	n-Butane Molar %
40112	Read Holding Registers	i-Pentane Molar %
40114	Read Holding Registers	n-Pentane Molar %
40116	Read Holding Registers	neo-Pentane Molar %
40118	Read Holding Registers	n-Hexane+ Molar %
40120	Read Holding Registers	Carbon Dioxide Molar %
40122	Read Holding Registers	Nitrogen Molar %
40124	Read Holding Registers	Un-Normalised Total
40126	Read Holding Registers	GCV (MJ/kg)
40128	Read Holding Registers	GCV (MJ/m3)
40130	Read Holding Registers	NCV (MJ/kg)
40132	Read Holding Registers	NCV (MJ/m3)
40134	Read Holding Registers	Relative density
40136	Read Holding Registers	Wobbe (MJ/kg)
40138	Read Holding Registers	Wobbe (MJ/m3)
40140	Read Holding Registers	Standard density

Siemens Maxum II Biogas Chromatograph

Address	Modbus Function	Function	Values	Alarms
1099	Read Coil Status	Analyser Online	0 = Running 1 = Stopped	No alarm Acc Offline alarm
1100	Read Coil Status	Stream 1 Active	0 = Not Active 1 = Active	Nacc Stream alarm No alarm
1104	Read Coil Status	Stream 20 Validation	0 = Not Active 1 = Active	No alarm No alarm
1106	Read Coil Status	Stream 30 Active	0 = Not Active 1 = Active	No alarm No alarm
1108	Read Coil Status	Calibration Status	0 = Not Active 1 = Active	No alarm No alarm
1110	Read Coil Status	New Data Ready	0 = Not Active 1 = Active	No alarm No alarm
30001	Read Input Registers	Chromatograph Status	1000 = No Errors Anything else	No alarm Acc Status Alarm
30002	Read Input Registers	Alarm Code		

Address	Modbus Function	Function
40101	Read Holding Registers	Methane Molar %
40103	Read Holding Registers	Ethane Molar %
40105	Read Holding Registers	Propane Molar %
40107	Read Holding Registers	i-Butane Molar %
40109	Read Holding Registers	n-Butane Molar %
40111	Read Holding Registers	i-Pentane Molar %
40113	Read Holding Registers	n-Pentane Molar %
40115	Read Holding Registers	neo-Pentane Molar %
40117	Read Holding Registers	n-Hexane+ Molar %
40119	Read Holding Registers	Carbon Dioxide Molar %
40121	Read Holding Registers	Nitrogen Molar %
40123	Read Holding Registers	Oxygen Molar %
40125	Read Holding Registers	Hydrogen Sulphide ppm
40151	Read Holding Registers	Un-Normalised Total
40153	Read Holding Registers	GCV (MJ/kg)
40155	Read Holding Registers	GCV (MJ/m3)
40157	Read Holding Registers	NCV (MJ/kg)
40159	Read Holding Registers	NCV (MJ/m3)
40161	Read Holding Registers	Relative density
40163	Read Holding Registers	Wobbe (MJ/kg)
40165	Read Holding Registers	Wobbe (MJ/m3)
40167	Read Holding Registers	Standard density

Siemens Sitrans CV Chromatograph

Address	Modbus Function	Function	Values	Alarms
1	Read Holding Registers	Health State	0 = Unknown	No alarm
			1 = Ready	No alarm
			2 = Warning	No alarm
			3 = Alarm	No alarm
2	Read Holding Registers	Alarm	0 = Healthy	No alarm
			In Alarm	Acc Composition Alarm
3	Read Holding Registers	Warning	No Action	
4	Read Holding Registers	Out Of Range	No Action	
5	Read Holding Registers	Revision	No Action	
6	Read Holding Registers	Operational Mode	0 = Unknown	No alarm
			1 = Hold	No alarm
			2 = Cyclic	No alarm
			3 = Single	No alarm
			4 = Calibration	Nacc Calibration
7	Read Holding Registers	Stream	1, 2 X	
100	Read Holding Registers	Un-Normalised Total		
102	Read Holding Registers	Oxygen Molar %		
104	Read Holding Registers	Nitrogen Molar %		
106	Read Holding Registers	Carbon Dioxide Molar %		
108	Read Holding Registers	Methane Molar %		
110	Read Holding Registers	Ethane Molar %		
112	Read Holding Registers	Propane Molar %		
114	Read Holding Registers	i-Butane Molar %		
116	Read Holding Registers	n-Butane Molar %		
118	Read Holding Registers	neo-Pentane Molar %		
120	Read Holding Registers	i-Pentane Molar %		
122	Read Holding Registers	n-Pentane Molar %		
124	Read Holding Registers	n-Hexane+ Molar %		
126	Read Holding Registers	GCV (MJ/m3)		
128	Read Holding Registers	NCV (MJ/m3)		
130	Read Holding Registers	Standard density		
132	Read Holding Registers	Relative density		
134	Read Holding Registers	Wobbe (MJ/m3)		
136	Read Holding Registers	Hydrogen Molar %		

Yamatake Model HGC303 Chromatograph

Address	Function	Code	Number Format
3058	New data available flag	1 = Ready 0 = Copy Data	unsigned 16 bit integer
3059	Analysis/Calibration	1 = Analysis 0 = Calibration	unsigned 16 bit integer
3047	GC status register (See GC manual for details)	0 = OK	unsigned 16 bit integer

Unit will continue to read the above 3 registers until the following conditions are correct:

3058 = 1 i.e. Ready

3059 = 1 i.e. Analysis

3047 = 0 i.e. OK

When these conditions are met it will continue to read addresses 7001 to 7020.

Address	Function	Number Format
7001	Mol % C6+	IEEE 32 bit Float
7002	Mol % Propane	IEEE 32 bit Float
7003	Mol % i-Butane	IEEE 32 bit Float
7004	Mol % n-Butane	IEEE 32 bit Float
7005	Mol % neo-Pentane	IEEE 32 bit Float
7006	Mol % i-Pentane	IEEE 32 bit Float
7007	Mol % n-Pentane	IEEE 32 bit Float
7008	Mol % N2	IEEE 32 bit Float
7009	Mol % Methane	IEEE 32 bit Float
7010	Mol % CO2	IEEE 32 bit Float
7011	Mol % Ethane	IEEE 32 bit Float
7012	Superior Heating Value	IEEE 32 bit Float
7013	Not Used	
7014	Wobbe index (Superior)	IEEE 32 bit Float
7015	Not Used	
7016	Not Used	
7017	Not Used	
7018	Not Used	
7019	Not Used	
7020	Relative Density	IEEE 32 bit Float

Encal 3000 Chromatograph

The chromatograph information is always read.

Address	Modbus Function	Function	Values	Alarms >/th>
6989	Read Holding Registers	Serial Number		
6990	Read Holding Registers	Number of Runs		
6991	Read Holding Registers	Instrument State	0 = Initialising 1 = Flushing 2 = Running 3 = Stabilising 4 = Ready 5 = Error 6 = Recoverable Error 7 = Broken 8 = Not Ready 9 = Waiting 10 = Reconditioning	No alarm No alarm No alarm No alarm Acc Instrument Alarm Acc Instrument Alarm Acc Instrument Alarm Acc Instrument Alarm Acc Instrument Alarm No alarm
6992	Read Holding Registers	Sequence State	0 = Idle 1 = Manual 2 = Sequence 3 = Calibration 4 = Verification 5 = Recalculation 6 = Flushing	Acc Sequence Alarm Acc Sequence Alarm No alarm No alarm No alarm Acc Sequence Alarm No alarm
6993	Read Holding Registers	Sample Type	0 = Analysis 1 = Calibration 2 = Blank / Baseline 3 = Verification	No alarm No alarm No alarm Acc Sample Alarm
6994	Read Holding Registers	Running Time		
6995	Read Holding Registers	Calibration Alarm	0 = No Alarm 1 = Alarm	No alarm Nacc Calibrate Alarm
6996	Read Holding Registers	Last Stream Number		
6997	Read Holding Registers	Current Stream		
6998	Read Holding Registers	Next Stream		

Followed by the data specific to the last stream. If any stream has the alarm status register set, it is optional if this represents an Accountable or Non-Accountable alarm.

Address	Modbus Function	Contents	Data Type
7000	Read Holding Registers	Stream 1 Nitrogen Molar %	IEEE 32 bit Float
7001	Read Holding Registers	Stream 1 Methane Molar %	IEEE 32 bit Float
7002	Read Holding Registers	Stream 1 Carbon Dioxide Molar%	IEEE 32 bit Float
7003	Read Holding Registers	Stream 1 Ethane Molar %	IEEE 32 bit Float
7004	Read Holding Registers	Stream 1 Hydrogen Sulphide Molar %	IEEE 32 bit Float
7005	Read Holding Registers	Stream 1 Carbonyl Sulphide Molar %	IEEE 32 bit Float
7006	Read Holding Registers	Stream 1 Propane Molar %	IEEE 32 bit Float
7007	Read Holding Registers	Stream 1 iButane Molar %	IEEE 32 bit Float
7008	Read Holding Registers	Stream 1 nButane Molar %	IEEE 32 bit Float
7009	Read Holding Registers	Stream 1 neoPentane Molar %	IEEE 32 bit Float
7010	Read Holding Registers	Stream 1 iPentane Molar %	IEEE 32 bit Float
7011	Read Holding Registers	Stream 1 nPentane Molar %	IEEE 32 bit Float
7012	Read Holding Registers	Stream 1 nHexane Molar %	IEEE 32 bit Float
7013	Read Holding Registers	Stream 1 nHeptane Molar %	IEEE 32 bit Float

7014	Read Holding Registers	Stream 1 nOctane Molar %	IEEE 32 bit Float
7015	Read Holding Registers	Stream 1 nNonane Molar %	IEEE 32 bit Float
7016	Read Holding Registers	Stream 1 nDecane Molar %	IEEE 32 bit Float
7017	Read Holding Registers	Stream 1 Heating Value Superior	IEEE 32 bit Float
7018	Read Holding Registers	Stream 1 Relative density	IEEE 32 bit Float
7019	Read Holding Registers	Stream 1 Compressibility	IEEE 32 bit Float
7020	Read Holding Registers	Stream 1 WOBBE Superior	IEEE 32 bit Float
7021	Read Holding Registers	Stream 1 Heating Value Inferior	IEEE 32 bit Float
7022	Read Holding Registers	Stream 1 WOBBE Inferior	IEEE 32 bit Float
7023	Read Holding Registers	Stream 1 Absolute Density	IEEE 32 bit Float
7024	Read Holding Registers	Stream 1 Alarm Status	32 bit Integer
7025	Read Holding Registers	Stream 1 Benzene Molar %	IEEE 32 bit Float
7026	Read Holding Registers	Stream 1 Cyclohexane Molar %	IEEE 32 bit Float
7027	Read Holding Registers	Stream 1 Methylcyclohexane Molar %	IEEE 32 bit Float
7028	Read Holding Registers	Stream 1 Toluene Molar %	IEEE 32 bit Float
7029	Read Holding Registers	Stream 1 n-Undecane Molar %	IEEE 32 bit Float
7030	Read Holding Registers	Stream 1 n-Dodecane Molar %	IEEE 32 bit Float
7031	Read Holding Registers	Stream 1 Oxygen Molar %	IEEE 32 bit Float
7032	Read Holding Registers	Stream 1 Hydrogen Molar %	IEEE 32 bit Float
7033	Read Holding Registers	Stream 1 Helium Molar %	IEEE 32 bit Float
7200	Read Holding Registers	Stream 2 Nitrogen Molar %	IEEE 32 bit Float
7201	Read Holding Registers	Stream 2 Methane Molar %	IEEE 32 bit Float
7202	Read Holding Registers	Stream 2 Carbon Dioxide Molar %	IEEE 32 bit Float
7203	Read Holding Registers	Stream 2 Ethane Molar %	IEEE 32 bit Float
7204	Read Holding Registers	Stream 2 Hydrogen Sulphide Molar %	IEEE 32 bit Float
7205	Read Holding Registers	Stream 2 Carbonyl Sulphide Molar %	IEEE 32 bit Float
7206	Read Holding Registers	Stream 2 Propane Molar %	IEEE 32 bit Float
7207	Read Holding Registers	Stream 2 iButane Molar %	IEEE 32 bit Float
7208	Read Holding Registers	Stream 2 nButane Molar %	IEEE 32 bit Float
7209	Read Holding Registers	Stream 2 neoPentane Molar %	IEEE 32 bit Float
7210	Read Holding Registers	Stream 2 iPentane Molar %	IEEE 32 bit Float
7211	Read Holding Registers	Stream 2 nPentane Molar %	IEEE 32 bit Float
7212	Read Holding Registers	Stream 2 nHeptane Molar %	IEEE 32 bit Float
7213	Read Holding Registers	Stream 2 nOctane Molar %	IEEE 32 bit Float
7214	Read Holding Registers	Stream 2 nNonane Molar %	IEEE 32 bit Float
7215	Read Holding Registers	Stream 2 nDecane Molar %	IEEE 32 bit Float
7216	Read Holding Registers	Stream 2 Heating Value Superior	IEEE 32 bit Float
7217	Read Holding Registers	Stream 2 Relative density	IEEE 32 bit Float
7218	Read Holding Registers	Stream 2 Compressibility	IEEE 32 bit Float
7219	Read Holding Registers	Stream 2 WOBBE Superior	IEEE 32 bit Float
7220	Read Holding Registers	Stream 2 Heating Value Inferior	IEEE 32 bit Float
7221	Read Holding Registers	Stream 2 WOBBE Inferior	IEEE 32 bit Float
7222	Read Holding Registers	Stream 2 Absolute Density	IEEE 32 bit Float
7223	Read Holding Registers	Stream 2 Alarm Status	32 bit Integer
7224	Read Holding Registers	Stream 2 Benzene Molar %	IEEE 32 bit Float
7225	Read Holding Registers	Stream 2 Cyclohexane Molar %	IEEE 32 bit Float
7226	Read Holding Registers	Stream 2 Methylcyclohexane Molar %	IEEE 32 bit Float
7227	Read Holding Registers	Stream 2 Toluene Molar %	IEEE 32 bit Float
7228	Read Holding Registers	Stream 2 Undecane Molar %	IEEE 32 bit Float
7229	Read Holding Registers	Stream 2 Dodecane Molar %	IEEE 32 bit Float
7230	Read Holding Registers	Stream 2 Oxygen Molar %	IEEE 32 bit Float
7231	Read Holding Registers	Stream 2 Hydrogen Molar %	IEEE 32 bit Float
7232	Read Holding Registers	Stream 2 Helium Molar %	IEEE 32 bit Float
7300	Read Holding Registers	Stream 3 Nitrogen Molar %	IEEE 32 bit Float
7301	Read Holding Registers	Stream 3 Methane Molar %	IEEE 32 bit Float

7302	Read Holding Registers	Stream 3 Carbon Dioxide Molar %	IEEE 32 bit Float
7303	Read Holding Registers	Stream 3 Ethane Molar %	IEEE 32 bit Float
7304	Read Holding Registers	Stream 3 Hydrogen Sulphide Molar %	IEEE 32 bit Float
7305	Read Holding Registers	Stream 3 Carbonyl Sulphide Molar %	IEEE 32 bit Float
7306	Read Holding Registers	Stream 3 Propane Molar %	IEEE 32 bit Float
7307	Read Holding Registers	Stream 3 iButane Molar %	IEEE 32 bit Float
7308	Read Holding Registers	Stream 3 nButane Molar %	IEEE 32 bit Float
7309	Read Holding Registers	Stream 3 neoPentane Molar %	IEEE 32 bit Float
7310	Read Holding Registers	Stream 3 iPentane Molar %	IEEE 32 bit Float
7311	Read Holding Registers	Stream 3 nPentane Molar %	IEEE 32 bit Float
7312	Read Holding Registers	Stream 3 nHeptane Molar %	IEEE 32 bit Float
7313	Read Holding Registers	Stream 3 nOctane Molar %	IEEE 32 bit Float
7314	Read Holding Registers	Stream 3 nNonane Molar %	IEEE 32 bit Float
7315	Read Holding Registers	Stream 3 nDecane Molar %	IEEE 32 bit Float
7316	Read Holding Registers	Stream 3 Heating Value Superior	IEEE 32 bit Float
7317	Read Holding Registers	Stream 3 Relative density	IEEE 32 bit Float
7318	Read Holding Registers	Stream 3 Compressibility	IEEE 32 bit Float
7319	Read Holding Registers	Stream 3 WOBBE Superior	IEEE 32 bit Float
7320	Read Holding Registers	Stream 3 Heating Value Inferior	IEEE 32 bit Float
7321	Read Holding Registers	Stream 3 WOBBE Inferior	IEEE 32 bit Float
7322	Read Holding Registers	Stream 3 Absolute Density	IEEE 32 bit Float
7323	Read Holding Registers	Stream 3 Alarm Status	32 bit Integer
7324	Read Holding Registers	Stream 3 Benzene Molar %	IEEE 32 bit Float
7325	Read Holding Registers	Stream 3 Cyclohexane Molar %	IEEE 32 bit Float
7326	Read Holding Registers	Stream 3 Methylcyclohexane Molar %	IEEE 32 bit Float
7327	Read Holding Registers	Stream 3 Toluene Molar %	IEEE 32 bit Float
7328	Read Holding Registers	Stream 3 Undecane Molar %	IEEE 32 bit Float
7329	Read Holding Registers	Stream 3 Dodecane Molar %	IEEE 32 bit Float
7330	Read Holding Registers	Stream 3 Oxygen Molar %	IEEE 32 bit Float
7331	Read Holding Registers	Stream 3 Hydrogen Molar %	IEEE 32 bit Float
7332	Read Holding Registers	Stream 3 Helium Molar %	IEEE 32 bit Float
7400	Read Holding Registers	Stream 4 Nitrogen Molar %	IEEE 32 bit Float
7401	Read Holding Registers	Stream 4 Methane Molar %	IEEE 32 bit Float
7402	Read Holding Registers	Stream 4 Carbon Dioxide Molar %	IEEE 32 bit Float
7403	Read Holding Registers	Stream 4 Ethane Molar %	IEEE 32 bit Float
7404	Read Holding Registers	Stream 4 Hydrogen Sulphide Molar %	IEEE 32 bit Float
7405	Read Holding Registers	Stream 4 Carbonyl Sulphide Molar %	IEEE 32 bit Float
7406	Read Holding Registers	Stream 4 Propane Molar %	IEEE 32 bit Float
7407	Read Holding Registers	Stream 4 iButane Molar %	IEEE 32 bit Float
7408	Read Holding Registers	Stream 4 nButane Molar %	IEEE 32 bit Float
7409	Read Holding Registers	Stream 4 neoPentane Molar %	IEEE 32 bit Float
7410	Read Holding Registers	Stream 4 iPentane Molar %	IEEE 32 bit Float
7411	Read Holding Registers	Stream 4 nPentane Molar %	IEEE 32 bit Float
7412	Read Holding Registers	Stream 4 nHeptane Molar %	IEEE 32 bit Float
7413	Read Holding Registers	Stream 4 nOctane Molar %	IEEE 32 bit Float
7414	Read Holding Registers	Stream 4 nNonane Molar %	IEEE 32 bit Float
7415	Read Holding Registers	Stream 4 nDecane Molar %	IEEE 32 bit Float
7416	Read Holding Registers	Stream 4 Heating Value Superior	IEEE 32 bit Float
7417	Read Holding Registers	Stream 4 Relative density	IEEE 32 bit Float
7418	Read Holding Registers	Stream 4 Compressibility	IEEE 32 bit Float
7419	Read Holding Registers	Stream 4 WOBBE Superior	IEEE 32 bit Float
7420	Read Holding Registers	Stream 4 Heating Value Inferior	IEEE 32 bit Float
7421	Read Holding Registers	Stream 4 WOBBE Inferior	IEEE 32 bit Float
7422	Read Holding Registers	Stream 4 Absolute Density	IEEE 32 bit Float
7423	Read Holding Registers	Stream 4 Alarm Status	32 bit Integer

7424	Read Holding Registers	Stream 4 Benzene Molar %	IEEE 32 bit Float
7425	Read Holding Registers	Stream 4 Cyclohexane Molar %	IEEE 32 bit Float
7426	Read Holding Registers	Stream 4 Methylcyclohexane Molar %	IEEE 32 bit Float
7427	Read Holding Registers	Stream 4 Toluene Molar %	IEEE 32 bit Float
7428	Read Holding Registers	Stream 4 Undecane Molar %	IEEE 32 bit Float
7429	Read Holding Registers	Stream 4 Dodecane Molar %	IEEE 32 bit Float
7430	Read Holding Registers	Stream 4 Oxygen Molar %	IEEE 32 bit Float
7431	Read Holding Registers	Stream 4 Hydrogen Molar %	IEEE 32 bit Float
7432	Read Holding Registers	Stream 4 Helium Molar %	IEEE 32 bit Float
7500	Read Holding Registers	Stream 5 Nitrogen Molar %	IEEE 32 bit Float
7501	Read Holding Registers	Stream 5 Methane Molar %	IEEE 32 bit Float
7502	Read Holding Registers	Stream 5 Carbon Dioxide Molar %	IEEE 32 bit Float
7503	Read Holding Registers	Stream 5 Ethane Molar %	IEEE 32 bit Float
7504	Read Holding Registers	Stream 5 Hydrogen Sulphide Molar %	IEEE 32 bit Float
7505	Read Holding Registers	Stream 5 Carbonyl Sulphide Molar %	IEEE 32 bit Float
7506	Read Holding Registers	Stream 5 Propane Molar %	IEEE 32 bit Float
7507	Read Holding Registers	Stream 5 iButane Molar %	IEEE 32 bit Float
7508	Read Holding Registers	Stream 5 nButane Molar %	IEEE 32 bit Float
7509	Read Holding Registers	Stream 5 neoPentane Molar %	IEEE 32 bit Float
7510	Read Holding Registers	Stream 5 iPentane Molar %	IEEE 32 bit Float
7511	Read Holding Registers	Stream 5 nPentane Molar %	IEEE 32 bit Float
7512	Read Holding Registers	Stream 5 nHeptane Molar %	IEEE 32 bit Float
7513	Read Holding Registers	Stream 5 nOctane Molar %	IEEE 32 bit Float
7514	Read Holding Registers	Stream 5 nNonane Molar %	IEEE 32 bit Float
7515	Read Holding Registers	Stream 5 nDecane Molar %	IEEE 32 bit Float
7516	Read Holding Registers	Stream 5 Heating Value Superior	IEEE 32 bit Float
7517	Read Holding Registers	Stream 5 Relative density	IEEE 32 bit Float
7518	Read Holding Registers	Stream 5 Compressibility	IEEE 32 bit Float
7519	Read Holding Registers	Stream 5 WOBBE Superior	IEEE 32 bit Float
7520	Read Holding Registers	Stream 5 Heating Value Inferior	IEEE 32 bit Float
7521	Read Holding Registers	Stream 5 WOBBE Inferior	IEEE 32 bit Float
7522	Read Holding Registers	Stream 5 Absolute Density	IEEE 32 bit Float
7523	Read Holding Registers	Stream 5 Alarm Status	32 bit Integer
7524	Read Holding Registers	Stream 5 Benzene Molar %	IEEE 32 bit Float
7525	Read Holding Registers	Stream 5 Cyclohexane Molar %	IEEE 32 bit Float
7526	Read Holding Registers	Stream 5 Methylcyclohexane Molar %	IEEE 32 bit Float
7527	Read Holding Registers	Stream 5 Toluene Molar %	IEEE 32 bit Float
7528	Read Holding Registers	Stream 5 Undecane Molar %	IEEE 32 bit Float
7529	Read Holding Registers	Stream 5 Dodecane Molar %	IEEE 32 bit Float
7530	Read Holding Registers	Stream 5 Oxygen Molar %	IEEE 32 bit Float
7531	Read Holding Registers	Stream 5 Hydrogen Molar %	IEEE 32 bit Float
7532	Read Holding Registers	Stream 5 Helium Molar %	IEEE 32 bit Float

Daniels Senior Sonic Ultrasonic Meter

The Daniels Senior Sonic ultrasonic meter is read using 3 modbus packets.

Packet No.	Address	Type	Size	Name
1	62 - 65	Unsigned Integer	2 bytes	Path Status. Paths 1 - 4.
	66	Unsigned Integer	2 bytes	Status
	67 - 70	Unsigned Integer	2 bytes	Failure 1. Paths 1 - 4.
	71 - 74	Unsigned Integer	2 bytes	Failure 2. Paths 1 - 4.
2	352 - 359	Floating Point	4 bytes	Flow velocity. Paths 1 - 4.
	360 - 361	Floating Point	4 bytes	Average flow velocity.
	362 - 369	Floating Point	4 bytes	Velocity of sound. Paths 1 - 4.
	370 - 371	Floating Point	4 bytes	Average velocity of sound.
3	1500 - 1501	Unsigned Integer	4 bytes	Un corrected volume
	1502 - 1503	Unsigned Integer	4 bytes	Normal Un corrected volume
	1504 - 1505	Unsigned Integer	4 bytes	Cold.
	1506 - 1507	Unsigned Integer	4 bytes	Data quality
	1508 - 1509	Unsigned Integer	4 bytes	Un corrected volume fraction
	1510 - 1511	Unsigned Integer	4 bytes	Normal Un corrected volume fraction
	1512 - 1513	Unsigned Integer	4 bytes	Time Lapse
	1514 - 1515	Unsigned Integer	4 bytes	Time of flow
	1516 - 1517	Unsigned Integer	4 bytes	Time
	1518 - 1519	Unsigned Integer	4 bytes	Max SEA 1
	1520 - 1521	Unsigned Integer	4 bytes	Max SEA 2
	1522 - 1523	Unsigned Integer	4 bytes	Max SEB 1
	1524 - 1525	Unsigned Integer	4 bytes	Max SEB 2
	1526 - 1527	Unsigned Integer	4 bytes	Max SEC 1
	1528 - 1529	Unsigned Integer	4 bytes	Max SEC 2
	1530 - 1531	Unsigned Integer	4 bytes	Max SED 1
	1532 - 1533	Unsigned Integer	4 bytes	Max SED 2

Instromet QSonic Ultrasonic Meter

The Instromet QSonic meter is read using 2 modbus packets.

Packet No.	Address	Type	Size	Name
1	1000	Unsigned Integer	2 bytes	Meter type
	1001	Unsigned Integer	2 bytes	Paths
	1002	Unsigned Integer	2 bytes	Sequence LO
	1003	Unsigned Integer	2 bytes	Sequence HI
	1004	Unsigned Integer	2 bytes	Sample
	1005 - 1009	Unsigned Integer	2 bytes	Valid samples. Paths 1 - 5
	1010 - 1019	Unsigned Integer	2 bytes	Agc level. Paths 1 - 5
	1020 - 1029	Unsigned Integer	2 bytes	Agc limit. Paths 1 - 5
	1030 - 1034	Unsigned Integer	2 bytes	Diagnostic bits. Paths 1 - 5
	1035	Unsigned Integer	2 bytes	V status
	1036	Unsigned Integer	2 bytes	Cr status
	1037	Unsigned Integer	2 bytes	Checksum 1
	1038	Unsigned Integer	2 bytes	Checksum 2
	1039	Unsigned Integer	2 bytes	Current mode
2	1400	Floating Point	4 bytes	Velocity of Sound
	1401	Floating Point	4 bytes	Velocity of Gas
	1402	Floating Point	4 bytes	Pressure
	1403	Floating Point	4 bytes	Temperature
	1404	Floating Point	4 bytes	Line volume flow rate
	1405	Floating Point	4 bytes	Base volume flow rate
	1406 - 1410	Floating Point	4 bytes	Cvp. Paths 1 - 5
	1411 - 1415	Floating Point	4 bytes	Vpp. Paths 1 - 5
	1416	Floating Point	4 bytes	Positive volume total
	1417	Floating Point	4 bytes	Negative volume total
	1418	Floating Point	4 bytes	Error positive volume total
	1419	Floating Point	4 bytes	Error negative volume total
	1420	Floating Point	4 bytes	T spare

FlowSIC 600 Ultrasonic Meter

The FlowSIC 600 ultrasonic meter is read using 4 modbus packets.

Packet No.	Address	Type	Size	Name
1	3001	Unsigned Integer	2 bytes	Type
	3002	Unsigned Integer	2 bytes	Control
	3003	Unsigned Integer	2 bytes	Status
	3004 - 3007	Unsigned Integer	2 bytes	Path Status. Paths 1 to 4.
	3008 - 3011	Unsigned Integer	2 bytes	Path Samples. Paths 1 to 4.
	3012 - 3019	Unsigned Integer	2 bytes	AGC Level. Paths 1 to 4.
2	5001	Unsigned Integer	4 bytes	Device Serial Number
	5002	Unsigned Integer	4 bytes	Software Version
	5003	Unsigned Integer	4 bytes	Analogue Serial Number
	5004	Unsigned Integer	4 bytes	CRC Constant
	5005	Unsigned Integer	4 bytes	CRC Program
	5006	Unsigned Integer	4 bytes	CRC Parameters
3	5010	Unsigned Integer	4 bytes	Positive Volume
	5011	Unsigned Integer	4 bytes	Positive Volume Error
	5012	Unsigned Integer	4 bytes	Negative Volume
	5013	Unsigned Integer	4 bytes	Negative Volume Error
	5014	Unsigned Integer	4 bytes	Counter Resolution
4	7001	Floating Point	4 bytes	Line volume flow rate
	7002	Floating Point	4 bytes	Base volume flow rate
	7003	Floating Point	4 bytes	Velocity of sound
	7004	Floating Point	4 bytes	Velocity of gas
	7005 - 7008	Floating Point	4 bytes	Path velocity of sound. Paths 1 to 4.
	7009 - 7012	Floating Point	4 bytes	Path velocity of gas. Paths 1 to 4.
	7013 - 7020	Floating Point	4 bytes	Snr receiver. Paths 1 to 4

Krohne Altosonic V Ultrasonic Meter

The Krohne Altosonic V meter is read using 3 modbus packets.

Packet No.	Address	Type	Size	Name
1	7000	Floating Point	4 bytes	Flow process
	7001	Floating Point	4 bytes	Sound velocity average
	7002	Floating Point	4 bytes	Temperature process variable
	7003	Floating Point	4 bytes	Pressure process variable
	7004	Floating Point	4 bytes	Density process variable
	7005	Floating Point	4 bytes	Temperature body
	7006	Floating Point	4 bytes	Flow standard
	7007	Floating Point	4 bytes	Flow mass
	7008	Floating Point	4 bytes	Flow channel1
	7009	Floating Point	4 bytes	Flow channel2
	7010	Floating Point	4 bytes	Flow channel3
	7011	Floating Point	4 bytes	Flow channel4
	7012	Floating Point	4 bytes	Flow channel5
	7013	Floating Point	4 bytes	Sound velocity path1
	7014	Floating Point	4 bytes	Sound velocity path2
	7015	Floating Point	4 bytes	Sound velocity path3
	7016	Floating Point	4 bytes	Sound velocity path4
	7017	Floating Point	4 bytes	Sound velocity path5
	7018	Floating Point	4 bytes	Remaining time
	7019	Floating Point	4 bytes	Reynolds number
	7020	Floating Point	4 bytes	Swirl number
	7021	Floating Point	4 bytes	Viscosity internal
	7031	Floating Point	4 bytes	Density standard
	7032	Floating Point	4 bytes	Agc path1
	7033	Floating Point	4 bytes	Agc path2
	7034	Floating Point	4 bytes	Agc path3
	7035	Floating Point	4 bytes	Agc path4
	7036	Floating Point	4 bytes	Agc path5
	7044	Floating Point	4 bytes	Temperature density
	7045	Floating Point	4 bytes	Pressure density
	7066	Floating Point	4 bytes	Density density
2	6000	Double precision	8 bytes	Reset total process sum
	6001	Double precision	8 bytes	Flow process
	6002	Double precision	8 bytes	Sound velocity average
	6003	Double precision	8 bytes	Reset total standard sum
	6004	Double precision	8 bytes	Flow standard
	6005	Double precision	8 bytes	Reset total mass sum
	6006	Double precision	8 bytes	Flow mass
	6007	Double precision	8 bytes	reserved
	6008	Double precision	8 bytes	Reset total process forward
	6009	Double precision	8 bytes	Reset total process reverse
	6010	Double precision	8 bytes	Reset total standard forward
	6011	Double precision	8 bytes	Reset total standard reverse
	6012	Double precision	8 bytes	Reset total mass forward
	6013	Double precision	8 bytes	Reset total mass reverse
	6014	Double precision	8 bytes	Reset total external flow met pro
	6015	Double precision	8 bytes	Reset total external flow met std
	6016	Double precision	8 bytes	Reset total external flow met mas

	6017	Double precision	8 bytes	Process sum
	6018	Double precision	8 bytes	Process forward
	6019	Double precision	8 bytes	Process reverse
3	1000	Coil	1 bit	Basic flow measurement warning
	1001	Coil	1 bit	Basic flow measurement error
	1002	Coil	1 bit	System runtime warning
	1003	Coil	1 bit	System runtime error
	1004	Coil	1 bit	System set-up warning
	1005	Coil	1 bit	System set-up error
	1006	Coil	1 bit	Not Used
	1007	Coil	1 bit	Not Used
	1008	Coil	1 bit	Not Used
	1009	Coil	1 bit	Not Used
	1010	Coil	1 bit	Not Used
	1011	Coil	1 bit	Not Used
	1012	Coil	1 bit	Not Used
	1013	Coil	1 bit	Not Used
	1014	Coil	1 bit	Not Used
	1015	Coil	1 bit	API group out of range
	1016	Coil	1 bit	Not Used
	1017	Coil	1 bit	Not Used
	1018	Coil	1 bit	Not Used
	1019	Coil	1 bit	Not Used
	1020	Coil	1 bit	Not Used
	1021	Coil	1 bit	Not Used
	1022	Coil	1 bit	Not Used
	1023	Coil	1 bit	Not Used
	1024	Coil	1 bit	Not Used
	1025	Coil	1 bit	Not Used
	1026	Coil	1 bit	Not Used
	1027	Coil	1 bit	Not Used
	1028	Coil	1 bit	Not Used
	1029	Coil	1 bit	Not Used
	1030	Coil	1 bit	Not Used
	1031	Coil	1 bit	Not Used
	1032	Coil	1 bit	Over range data path 1
	1033	Coil	1 bit	Over range data path 2
	1034	Coil	1 bit	Over range data path 3
	1035	Coil	1 bit	Over range data path 4
	1036	Coil	1 bit	Over range data path 5
	1037	Coil	1 bit	Path failure path 1
	1038	Coil	1 bit	Path failure path 2
	1039	Coil	1 bit	Path failure path 3
	1040	Coil	1 bit	Path failure path 4
	1041	Coil	1 bit	Path failure path 5
	1042	Coil	1 bit	Deviation in sound velocity path 1
	1043	Coil	1 bit	Deviation in sound velocity path 2
	1044	Coil	1 bit	Deviation in sound velocity path 3
	1045	Coil	1 bit	Deviation in sound velocity path 4
	1046	Coil	1 bit	Deviation in sound velocity path 5

Krohne UFM3030 Ultrasonic Meter

The Krohne UFM3030 meter is read using 3 modbus packets.

Packet 1 contains the following data:-

Address	Type	Size	Name
7000	Floating Point	4 bytes	Flow process
7001	Floating Point	4 bytes	Sound velocity average
7002	Floating Point	4 bytes	Temperature process variable
7003	Floating Point	4 bytes	Pressure process variable
7004	Floating Point	4 bytes	Density process variable
7005	Floating Point	4 bytes	Temperature body
7006	Floating Point	4 bytes	Flow standard
7007	Floating Point	4 bytes	Flow mass
7008	Floating Point	4 bytes	Flow channel1
7009	Floating Point	4 bytes	Flow channel2
7010	Floating Point	4 bytes	Flow channel3
7011	Floating Point	4 bytes	Flow channel4
7012	Floating Point	4 bytes	Flow channel5
7013	Floating Point	4 bytes	Sound velocity path1
7014	Floating Point	4 bytes	Sound velocity path2
7015	Floating Point	4 bytes	Sound velocity path3
7016	Floating Point	4 bytes	Sound velocity path4
7017	Floating Point	4 bytes	Sound velocity path5
7018	Floating Point	4 bytes	Remaining time
7019	Floating Point	4 bytes	Reynolds number
7020	Floating Point	4 bytes	Swirl number
7021	Floating Point	4 bytes	Viscosity internal
7031	Floating Point	4 bytes	Density standard
7032	Floating Point	4 bytes	Agc path1
7033	Floating Point	4 bytes	Agc path2
7034	Floating Point	4 bytes	Agc path3
7035	Floating Point	4 bytes	Agc path4
7036	Floating Point	4 bytes	Agc path5
7044	Floating Point	4 bytes	Temperature density
7045	Floating Point	4 bytes	Pressure density
7066	Floating Point	4 bytes	Density density

Packet 2 contains the following data:-

Address	Type	Size	Name
6000	Double precision	8 bytes	Reset total process sum
6001	Double precision	8 bytes	Flow process
6002	Double precision	8 bytes	Sound velocity average
6003	Double precision	8 bytes	Reset total standard sum
6004	Double precision	8 bytes	Flow standard
6005	Double precision	8 bytes	Reset total mass sum
6006	Double precision	8 bytes	Flow mass
6007	Double precision	8 bytes	reserved
6008	Double precision	8 bytes	Reset total process forward
6009	Double precision	8 bytes	Reset total process reverse
6010	Double precision	8 bytes	Reset total standard forward

6011	Double precision	8 bytes	Reset total standard reverse
6012	Double precision	8 bytes	Reset total mass forward
6013	Double precision	8 bytes	Reset total mass reverse
6014	Double precision	8 bytes	Reset total external flow met pro
6015	Double precision	8 bytes	Reset total external flow met std
6016	Double precision	8 bytes	Reset total external flow met mass
6017	Double precision	8 bytes	Process sum
6018	Double precision	8 bytes	Process forward
6019	Double precision	8 bytes	Process reverse

Packet 3 contains the following data:-

Address	Type	Size	Name
1000	Coil	1 bit	Basic flow measurement warning
1001	Coil	1 bit	Basic flow measurement error
1002	Coil	1 bit	System runtime warning
1003	Coil	1 bit	System runtime error
1004	Coil	1 bit	System set-up warning
1005	Coil	1 bit	System set-up error
1006	Coil	1 bit	Not Used
1007	Coil	1 bit	Not Used
1008	Coil	1 bit	Not Used
1009	Coil	1 bit	Not Used
1010	Coil	1 bit	Not Used
1011	Coil	1 bit	Not Used
1012	Coil	1 bit	Not Used
1013	Coil	1 bit	Not Used
1014	Coil	1 bit	Not Used
1015	Coil	1 bit	API group out of range
1016	Coil	1 bit	Not Used
1017	Coil	1 bit	Not Used
1018	Coil	1 bit	Not Used
1019	Coil	1 bit	Not Used
1020	Coil	1 bit	Not Used
1021	Coil	1 bit	Not Used
1022	Coil	1 bit	Not Used
1023	Coil	1 bit	Not Used
1024	Coil	1 bit	Not Used
1025	Coil	1 bit	Not Used
1026	Coil	1 bit	Not Used
1027	Coil	1 bit	Not Used
1028	Coil	1 bit	Not Used
1029	Coil	1 bit	Not Used
1030	Coil	1 bit	Not Used
1031	Coil	1 bit	Not Used
1032	Coil	1 bit	Over range data path 1
1033	Coil	1 bit	Over range data path 2
1034	Coil	1 bit	Over range data path 3
1035	Coil	1 bit	Over range data path 4
1036	Coil	1 bit	Over range data path 5
1037	Coil	1 bit	Path failure path 1
1038	Coil	1 bit	Path failure path 2
1039	Coil	1 bit	Path failure path 3
1040	Coil	1 bit	Path failure path 4

1041	Coil	1 bit	Path failure path 5
1042	Coil	1 bit	Deviation in sound velocity path 1
1043	Coil	1 bit	Deviation in sound velocity path 2
1044	Coil	1 bit	Deviation in sound velocity path 3
1045	Coil	1 bit	Deviation in sound velocity path 4
1046	Coil	1 bit	Deviation in sound velocity path 5

Krohne Altosonic V12 Ultrasonic Meter

The Krohne Altosonic V12 meter is read using 3 modbus packets.

Packet No.	Address	Type	Size	Name
1	7001	Floating Point	4 bytes	Gain AB1
	7003	Floating Point	4 bytes	Gain AB2
	7005	Floating Point	4 bytes	Gain AB3
	7007	Floating Point	4 bytes	Gain AB4
	7009	Floating Point	4 bytes	Gain AB5
	7011	Floating Point	4 bytes	Gain AB6
	7013	Floating Point	4 bytes	Gain BA1
	7015	Floating Point	4 bytes	Gain BA2
	7017	Floating Point	4 bytes	Gain BA3
	7019	Floating Point	4 bytes	Gain BA4
	7021	Floating Point	4 bytes	Gain BA5
	7023	Floating Point	4 bytes	Gain BA6
	7025	Floating Point	4 bytes	SNR AB1
	7027	Floating Point	4 bytes	SNR AB2
	7029	Floating Point	4 bytes	SNR AB3
	7031	Floating Point	4 bytes	SNR AB4
	7033	Floating Point	4 bytes	SNR AB5
	7035	Floating Point	4 bytes	SNR AB6
	7037	Floating Point	4 bytes	SNR BA1
	7039	Floating Point	4 bytes	SNR BA2
	7041	Floating Point	4 bytes	SNR BA3
	7043	Floating Point	4 bytes	SNR BA4
	7045	Floating Point	4 bytes	SNR BA5
	7047	Floating Point	4 bytes	SNR BA6
	7049	Floating Point	4 bytes	Temperature
	7051	Floating Point	4 bytes	Viscosity
	7053	Floating Point	4 bytes	Density
	7055	Floating Point	4 bytes	Flow (m/s)
	7057	Floating Point	4 bytes	Velocity of Gas
	7059	Floating Point	4 bytes	Velocity of Sound
	7061	Floating Point	4 bytes	Velocity of Gas 1
	7063	Floating Point	4 bytes	Velocity of Gas 2
	7065	Floating Point	4 bytes	Velocity of Gas 3
	7067	Floating Point	4 bytes	Velocity of Gas 4
	7069	Floating Point	4 bytes	Velocity of Gas 5
	7071	Floating Point	4 bytes	Velocity of Gas 6
	7073	Floating Point	4 bytes	Velocity of Sound 1
	7075	Floating Point	4 bytes	Velocity of Sound 2
	7077	Floating Point	4 bytes	Velocity of Sound 3
	7079	Floating Point	4 bytes	Velocity of Sound 4
	7081	Floating Point	4 bytes	Velocity of Sound 5
	7083	Floating Point	4 bytes	Velocity of Sound 6
	7085	Floating Point	4 bytes	Reliability 1
	7087	Floating Point	4 bytes	Reliability 2
	7089	Floating Point	4 bytes	Reliability 3
	7091	Floating Point	4 bytes	Reliability 4
	7093	Floating Point	4 bytes	Reliability 5
	7095	Floating Point	4 bytes	Reliability 6

2	8003	Unsigned Integer	8 bytes	+ Volume
	8007	Unsigned Integer	8 bytes	- Volume
	8011	Unsigned Integer	8 bytes	+ Volume Error
	8015	Unsigned Integer	8 bytes	- Volume Error
3	5001	Unsigned Integer	4 bytes	General Alarm
	5003	Unsigned Integer	4 bytes	Path 1 Alarm
	5005	Unsigned Integer	4 bytes	Path 2 Alarm
	5007	Unsigned Integer	4 bytes	Path 3 Alarm
	5009	Unsigned Integer	4 bytes	Path 4 Alarm
	5011	Unsigned Integer	4 bytes	Path 5 Alarm
	5013	Unsigned Integer	4 bytes	Path 6 Alarm

Panametrics GM868 Ultrasonic Meter

The Panametrics GM 868 ultrasonic meter is read using 1 modbus packet. This packet contains the following data:-

Packet No.	Address	Type	Size	Name
1	5 - 6	Floating Point	4 bytes	Actual volume flow rate
	7 - 8	Unsigned Integer	4 bytes	Forward volume total
	9 - 10	Unsigned Integer	4 bytes	Reverse volume total
	11	Unsigned Integer	2 bytes	Total volume digits
	12 13	Unsigned Integer	4 bytes	Mass flow
	14 15	Unsigned Integer	4 bytes	Forward mass total
	16 17	Unsigned Integer	4 bytes	Reverse mass total
	18	Unsigned Integer	2 bytes	Total mass digits
	19 20	Unsigned Integer	4 bytes	Timer
	21	Unsigned Integer	2 bytes	Status
	22 23	Unsigned Integer	4 bytes	VoS
	24 25	Floating Point	4 bytes	Density
	26 27	Floating Point	4 bytes	Signal strength upstream
	28 29	Floating Point	4 bytes	Signal strength downstream
	30 31	Floating Point	4 bytes	Temperature
	32 33	Floating Point	4 bytes	Pressure

Panametrics IGM878 Ultrasonic Meter

The Panametrics IGM 878 ultrasonic meter is read using 1 modbus packet. This packet contains the following data:-

Packet No.	Address	Type	Size	Name
1	1 - 2	Floating Point	4 bytes	Actual volumetric flow rate
	3 - 4	Floating Point	4 bytes	Speed of sound
	5	Unsigned Integer	2 bytes	Status
	6 - 7	Floating Point	4 bytes	Area average velocity.
	8 - 9	Floating Point	4 bytes	Normal volumetric flow.
	10 - 13	Double Precision	8 bytes	Actual volume forward total
	14 - 17	Double Precision	8 bytes	Actual volume reverse total
	18 - 21	Double Precision	8 bytes	Normal volume forward total
	22 - 25	Double Precision	8 bytes	Normal volume reverse total
	26 - 27	Floating Point	4 bytes	Mass flow rate
	28 - 29	Floating Point	4 bytes	Mass forward total
	30 - 31	Floating Point	4 bytes	Mass reverse total
	32 - 33	Floating Point	4 bytes	Energy flow rate
	34 - 35	Floating Point	4 bytes	Energy forward total
	36 - 37	Floating Point	4 bytes	Energy reverse total
	38 - 39	Floating Point	4 bytes	Pressure
	40 - 41	Floating Point	4 bytes	Temperature
	42	Unsigned Integer	2 bytes	Super compressibility factor
	43	Unsigned Integer	2 bytes	Density
	44	Unsigned Integer	2 bytes	Kinematic viscosity
	45	Unsigned Integer	2 bytes	Heating Value
	46	Unsigned Integer	2 bytes	Path A. Velocity of gas
	47	Unsigned Integer	2 bytes	Path A. Velocity of sound
	48	Unsigned Integer	2 bytes	Path A. Readings in error
	49	Unsigned Integer	2 bytes	Path A. Last error
	50	Unsigned Integer	2 bytes	Path B. Velocity of gas
	51	Unsigned Integer	2 bytes	Path B. Velocity of sound
	52	Unsigned Integer	2 bytes	Path B. Readings in error
	53	Unsigned Integer	2 bytes	Path B. Last error
	54	Unsigned Integer	2 bytes	Path C. Velocity of gas
	55	Unsigned Integer	2 bytes	Path C. Velocity of sound
	56	Unsigned Integer	2 bytes	Path C. Readings in error
	57	Unsigned Integer	2 bytes	Path C. Last error
	58	Unsigned Integer	2 bytes	Path D. Velocity of gas
	59	Unsigned Integer	2 bytes	Path D. Velocity of sound
	60	Unsigned Integer	2 bytes	Path D. Readings in error
	61	Unsigned Integer	2 bytes	Path D. Last error
	62	Unsigned Integer	2 bytes	Path E. Velocity of gas
	63	Unsigned Integer	2 bytes	Path E. Velocity of sound
	64	Unsigned Integer	2 bytes	Path E. Readings in error
	65	Unsigned Integer	2 bytes	Path E. Last error
	66	Unsigned Integer	2 bytes	Path F. Velocity of gas
	67	Unsigned Integer	2 bytes	Path F. Velocity of sound
	68	Unsigned Integer	2 bytes	Path F. Readings in error
	69	Unsigned Integer	2 bytes	Path F. Last error
	70	Unsigned Integer	2 bytes	Internal update rate
	71	Unsigned Integer	2 bytes	Speed of sound high limit
	72	Unsigned Integer	2 bytes	Speed of sound low limit
	73	Unsigned Integer	2 bytes	Velocity high limit

	74	Unsigned Integer	2 bytes	Velocity low limit
	75	Unsigned Integer	2 bytes	Signal strength high limit
	76	Unsigned Integer	2 bytes	Signal strength low limit
	77	Unsigned Integer	2 bytes	Amplitude high limit
	78	Unsigned Integer	2 bytes	Amplitude low limit
	79	Unsigned Integer	2 bytes	Number in average
	80	Unsigned Integer	2 bytes	Version
	81	Unsigned Integer	2 bytes	Checksum
	82	Unsigned Integer	2 bytes	Number of paths
	83	Unsigned Integer	2 bytes	Modbus address

Caldon LEFM200 Ultrasonic Meter

The Caldon LEFM200 Meter is read across 19 packets

Packet 1 contains the following data:-

Address	Type	Size	Name
0-1	Floating Point	4 bytes	Transit Time Downstream Path 1
2-3	Floating Point	4 bytes	Transit Time Downstream Path 2
4-5	Floating Point	4 bytes	Transit Time Downstream Path 3
6-7	Floating Point	4 bytes	Transit Time Downstream Path 4
8-9	Floating Point	4 bytes	Flight Time Difference Path 1
10-11	Floating Point	4 bytes	Flight Time Difference Path 2
12-13	Floating Point	4 bytes	Flight Time Difference Path 3
14-15	Floating Point	4 bytes	Flight Time Difference Path 4
16	Signed Integer	2 bytes	SNR Rejected Path 1
17	Signed Integer	2 bytes	SNR Rejected Path 2
18	Signed Integer	2 bytes	SNR Rejected Path 3
19	Signed Integer	2 bytes	SNR Rejected Path 4

Packet 2 contains the following data:-

Address	Type	Size	Name
24	Signed Integer	2 bytes	SNR Average Path 1
25	Signed Integer	2 bytes	SNR Average Path 2
26	Signed Integer	2 bytes	SNR Average Path 3
27	Signed Integer	2 bytes	SNR Average Path 4

Packet 3 contains the following data:-

Address	Type	Size	Name
38-39	Floating Point	4 bytes	Flow 200 Series
40-41	Floating Point	4 bytes	VoS Path 1
42-43	Floating Point	4 bytes	VoS Path 2
44-45	Floating Point	4 bytes	VoS Path 3
46-47	Floating Point	4 bytes	VoS Path 4
48-49	Floating Point	4 bytes	Path Fluid Velocity 1
50-51	Floating Point	4 bytes	Path Fluid Velocity 2
52-53	Floating Point	4 bytes	Path Fluid Velocity 3
54-55	Floating Point	4 bytes	Path Fluid Velocity 4

Packet 4 contains the following data:-

Address	Type	Size	Name
72	Signed Integer	2 bytes	Board Status

Packet 5 contains the following data:-

Address	Type	Size	Name
74	Signed Integer	2 bytes	Path Status 1
75	Signed Integer	2 bytes	Path Status 2

76	Signed Integer	2 bytes	Path Status 3
77	Signed Integer	2 bytes	Path Status 4
78-79	Floating Point	4 bytes	Body Temperature
80-81	Floating Point	4 bytes	Pressure
82-83	Floating Point	4 bytes	Analog Input 1
84-85	Floating Point	4 bytes	Analog Input 2
86-87	Floating Point	4 bytes	Analog Input 3
88-89	Floating Point	4 bytes	Analog Input 4
90-91	Floating Point	4 bytes	Density Calculated
92	Signed Integer	2 bytes	Product ID

Packet 6 contains the following data:-

Address	Type	Size	Name
94-95	Floating Point	4 bytes	VNorm 1
96-97	Floating Point	4 bytes	VNorm 2
98-99	Floating Point	4 bytes	VNorm 3
100-101	Floating Point	4 bytes	VNorm 4

Packet 7 contains the following data:-

Address	Type	Size	Name
136-137	Floating Point	4 bytes	Meter Factor
138-139	Floating Point	4 bytes	Log Reynolds No.
140-141	Floating Point	4 bytes	Totalizer No. 1 resettable
142-143	Floating Point	4 bytes	Totalizer No. 2 not resettable
144-145	Floating Point	4 bytes	Totalizer neg
146-147	Floating Point	4 bytes	Totalizer pos
148	Signed Integer	2 bytes	Setup File Checksum
149	Signed Integer	2 bytes	Setup Times Modified
150-151	Floating Point	4 bytes	Temperature Fluid
152-153	Floating Point	4 bytes	Density Input

Packet 8 contains the following data:-

Address	Type	Size	Name
200	Signed Integer	2 bytes	SNR Path 1 upstream
201	Signed Integer	2 bytes	SNR Path 2 upstream
202	Signed Integer	2 bytes	SNR Path 3 upstream
203	Signed Integer	2 bytes	SNR Path 4 upstream
204	Signed Integer	2 bytes	SNR Path 1 downstream
205	Signed Integer	2 bytes	SNR Path 2 downstream
206	Signed Integer	2 bytes	SNR Path 3 downstream
207	Signed Integer	2 bytes	SNR Path 4 downstream
208-209	Floating Point	4 bytes	Meter Average
210	Signed Integer	2 bytes	Analog Input Status

Packet 9 contains the following data:-

Address	Type	Size	Name
212-213	Floating Point	4 bytes	Path Gain 1 Direct
214-215	Floating Point	4 bytes	Path Gain 2 Direct
216-217	Floating Point	4 bytes	Path Gain 3 Direct

218-219	Floating Point	4 bytes	Path Gain 4 Direct
220-221	Floating Point	4 bytes	Path Gain 1 Echo
222-223	Floating Point	4 bytes	Path Gain 2 Echo
224-225	Floating Point	4 bytes	Path Gain 3 Echo
226-227	Floating Point	4 bytes	Path Gain 4 Echo

Packet 10 contains the following data:-

Address	Type	Size	Name
234-235	Floating Point	4 bytes	Path 1 Ohm upstream pos
236-237	Floating Point	4 bytes	Path 1 Ohm upstream neg
238-239	Floating Point	4 bytes	Path 1 Ohm downstream pos
240-241	Floating Point	4 bytes	Path 1 Ohm downstream neg
242-243	Floating Point	4 bytes	Path 2 Ohm upstream pos
244-245	Floating Point	4 bytes	Path 2 Ohm upstream neg
246-247	Floating Point	4 bytes	Path 2 Ohm downstream pos
248-249	Floating Point	4 bytes	Path 2 Ohm downstream neg
250-251	Floating Point	4 bytes	Path 3 Ohm upstream pos
252-253	Floating Point	4 bytes	Path 3 Ohm upstream neg
254-255	Floating Point	4 bytes	Path 3 Ohm downstream pos
256-257	Floating Point	4 bytes	Path 3 Ohm downstream neg
258-259	Floating Point	4 bytes	Path 4 Ohm upstream pos
260-261	Floating Point	4 bytes	Path 4 Ohm upstream neg
262-263	Floating Point	4 bytes	Path 4 Ohm downstream pos
264-265	Floating Point	4 bytes	Path 4 Ohm downstream neg
266-267	Floating Point	4 bytes	Viscosity
268	Signed Integer	2 bytes	Echo paths working and used for viscosity

Packet 11 contains the following data:-

Address	Type	Size	Name
270-271	Floating Point	4 bytes	Non-fluid attenuation
272-273	Floating Point	4 bytes	Fluid acoustic attenuation

Packet 12 contains the following data:-

Address	Type	Size	Name
500-501	Floating Point	4 bytes	Transit time downstream path 5
502-503	Floating Point	4 bytes	Transit time downstream path 6
504-505	Floating Point	4 bytes	Transit time downstream path 7
506-507	Floating Point	4 bytes	Transit time downstream path 8
508-509	Floating Point	4 bytes	Flight time difference path 5
510-511	Floating Point	4 bytes	Flight time difference path 6
512-513	Floating Point	4 bytes	Flight time difference path 7
514-515	Floating Point	4 bytes	Flight time difference path 8
516	Signed Integer	2 bytes	SNR rejected path 5
517	Signed Integer	2 bytes	SNR rejected path 6
518	Signed Integer	2 bytes	SNR rejected path 7
519	Signed Integer	2 bytes	SNR rejected path 8

Packet 13 contains the following data:-

Address	Type	Size	Name
524	Signed Integer	2 bytes	SNR average path 5
525	Signed Integer	2 bytes	SNR average path 6
526	Signed Integer	2 bytes	SNR average path 7
527	Signed Integer	2 bytes	SNR average path 8

Packet 14 contains the following data:-

Address	Type	Size	Name
540-541	Floating Point	4 bytes	Velocity of Sound path 5
542-543	Floating Point	4 bytes	Velocity of Sound path 6
544-545	Floating Point	4 bytes	Velocity of Sound path 7
546-547	Floating Point	4 bytes	Velocity of Sound path 8
548-549	Floating Point	4 bytes	Path fluid velocity 5
550-551	Floating Point	4 bytes	Path fluid velocity 6
552-553	Floating Point	4 bytes	Path fluid velocity 7
554-555	Floating Point	4 bytes	Path fluid velocity 8

Packet 15 contains the following data:-

Address	Type	Size	Name
574	Signed Integer	2 bytes	Path status 5
575	Signed Integer	2 bytes	Path status 6
576	Signed Integer	2 bytes	Path status 7
578	Signed Integer	2 bytes	Path status 8

Packet 16 contains the following data:-

Address	Type	Size	Name
594-595	Floating Point	4 bytes	VNorm 5
596-597	Floating Point	4 bytes	VNorm 6
598-599	Floating Point	4 bytes	VNorm 7
600-601	Floating Point	4 bytes	VNorm 8

Packet 17 contains the following data:-

Address	Type	Size	Name
700	Signed Integer	2 bytes	SNR path 5 upstream
701	Signed Integer	2 bytes	SNR path 6 upstream
702	Signed Integer	2 bytes	SNR path 7 upstream
703	Signed Integer	2 bytes	SNR path 8 upstream
704	Signed Integer	2 bytes	SNR path 5 downstream
705	Signed Integer	2 bytes	SNR path 6 downstream
706	Signed Integer	2 bytes	SNR path 7 downstream
707	Signed Integer	2 bytes	SNR path 8 downstream

Packet 18 contains the following data:-

Address	Type	Size	Name
712-713	Floating Point	4 bytes	Path gain 5 direction
714-715	Floating Point	4 bytes	Path gain 6 direction
716-717	Floating Point	4 bytes	Path gain 7 direction

718-719	Floating Point	4 bytes	Path gain 8 direction
720-721	Floating Point	4 bytes	Path gain 5 echo
722-723	Floating Point	4 bytes	Path gain 6 echo
724-725	Floating Point	4 bytes	Path gain 7 echo
726-727	Floating Point	4 bytes	Path gain 8 echo

Packet 19 contains the following data:-

Address	Type	Size	Name
734-735	Floating Point	4 bytes	Path 5 Ohm upstream pos
736-737	Floating Point	4 bytes	Path 5 Ohm upstream neg
738-739	Floating Point	4 bytes	Path 5 Ohm downstream pos
740-741	Floating Point	4 bytes	Path 5 Ohm downstream neg
742-743	Floating Point	4 bytes	Path 6 Ohm upstream pos
744-745	Floating Point	4 bytes	Path 6 Ohm upstream neg
746-747	Floating Point	4 bytes	Path 6 Ohm downstream pos
748-749	Floating Point	4 bytes	Path 6 Ohm downstream neg
750-751	Floating Point	4 bytes	Path 7 Ohm upstream pos
752-753	Floating Point	4 bytes	Path 7 Ohm upstream neg
754-755	Floating Point	4 bytes	Path 7 Ohm downstream pos
756-757	Floating Point	4 bytes	Path 7 Ohm downstream neg
758-759	Floating Point	4 bytes	Path 8 Ohm upstream pos
760-761	Floating Point	4 bytes	Path 8 Ohm upstream neg
762-763	Floating Point	4 bytes	Path 8 Ohm downstream pos
764-765	Floating Point	4 bytes	Path 8 Ohm downstream neg

Elster Series 6 Ultrasonic Meter

The Elster Series 6 compatible ultrasonic meters are read using 3 modbus packets.

Packet 1 contains the following data:-

Address	Type	Size	Name
1000	Unsigned Integer	2 bytes	Flowmeter identification code
1001	Unsigned Integer	2 bytes	Number of acoustic paths
1002	Unsigned Integer	2 bytes	Measurement interval sequence number: Low order bytes.
1003	Unsigned Integer	2 bytes	Measurement interval sequence number: High order bytes.
1004	Unsigned Integer	2 bytes	Number of acquired samples
1005 - 1012	Unsigned Integer	2 bytes	Number of valid samples. Paths 1 - 8
1013 - 1028	Unsigned Integer	2 bytes	Gain required on the received pulses for proper measurement. Transducers 1A – 8B
1029 - 1044	Unsigned Integer	2 bytes	Signal Noise Ratio of transducers. 1A – 8B
1045	Unsigned Integer	2 bytes	Operational status of the flowmeter
1046	Unsigned Integer	2 bytes	Operational status of the optional inputs

Packet 2 contains the following data:-

Address	Type	Size	Name
1200 - 1207	Unsigned Integer	4 bytes	Diagnostic information. Paths 1 – 8.
1208	Unsigned Integer	4 bytes	Accumulated actual volume forward.
1209	Unsigned Integer	4 bytes	Accumulated actual volume reverse.
1210	Unsigned Integer	4 bytes	Accumulated actual error volume forward.
1211	Unsigned Integer	4 bytes	Accumulated actual error volume reverse.
1212	Unsigned Integer	4 bytes	Program Checksum
1213	Unsigned Integer	4 bytes	Parameter Checksum

Packet 3 contains the following data:-

Address	Type	Size	Name
1400	Floating Point	4 bytes	Speed of Sound. N-Path average.
1401	Floating Point	4 bytes	Velocity of Gas. N-Path average.
1402	Floating Point	4 bytes	Absolute Pressure.
1403	Floating Point	4 bytes	Absolute Temperature.
1404	Floating Point	4 bytes	Volume flow at line conditions.
1405	Floating Point	4 bytes	Volume flow at base conditions.
1406 – 1413	Floating Point	4 bytes	Speed of Sound per acoustic path. Paths 1 – 8.
1414 - 1421	Floating Point	4 bytes	Velocity of Gas per acoustic path. Paths 1 – 8.
1422	Floating Point	4 bytes	Reserved.
1423	Floating Point	4 bytes	Swirl angle estimation from the swirl paths.
1424	Floating Point	4 bytes	Meter Factor.

Krohne Altosonic 5 Ultrasonic Meter

The Krohne Altosonic 5 meter is read and written using 10 modbus packets.

Packet 1 contains the following data:-

Address	Type	Size	Name
1065	Integer	2 bytes	Flow direction

Packet 2 contains the following data:-

Address	Type	Size	Name
4051	Integer	4 bytes	Alarms pipe
4052	Integer	4 bytes	Alarms inputs

Packet 3 contains the following data:-

Address	Type	Size	Name
4056	Integer	4 bytes	Path unreliable
4057	Integer	4 bytes	Path down
4058	Integer	4 bytes	Path speed of sound
4059	Integer	4 bytes	Path signal lost

Packet 4 contains the following data:-

Address	Type	Size	Name
7002	Floating Point	4 bytes	Gross volume flow rate
7003	Floating Point	4 bytes	Measured velocity at line conditions
7004	Floating Point	4 bytes	Measured speed of sound
7005	Floating Point	4 bytes	Gain average over CT pipe paths
7006	Floating Point	4 bytes	Signal to noise over pipe CT paths
7007	Floating Point	4 bytes	Reynolds number determined by profile
7008	Floating Point	4 bytes	Reynolds number determined by viscosity
7009	Floating Point	4 bytes	Viscosity determined by profile
7010	Floating Point	4 bytes	Viscosity input
7011	Floating Point	4 bytes	Swirl percentage
7012	Floating Point	4 bytes	Symmetry percentage
7013	Floating Point	4 bytes	Number of CT paths failing
7014	Floating Point	4 bytes	Overall meter reliability

Packet 5 contains the following data:-

Address	Type	Size	Name
7021	Floating Point	4 bytes	Meter body thermal expansion correction
7022	Floating Point	4 bytes	Meter body compressibility expansion correction
7023	Floating Point	4 bytes	Reynolds correction factor
7024	Floating Point	4 bytes	Temperature body input
7025	Floating Point	4 bytes	Temperature line input
7026	Floating Point	4 bytes	Temperature sampler input
7027	Floating Point	4 bytes	Pressure line input
7028	Floating Point	4 bytes	Viscosity kinematic input
7029	Floating Point	4 bytes	Viscosity dynamic input
7030	Floating Point	4 bytes	Density input

Packet 6 contains the following data:-

Address	Type	Size	Name
7046 - 7053	Floating Point	4 bytes	Path velocity. Paths 1 to 8.

7054 - 7061	Floating Point	4 bytes	Path speed of sound. Paths 1 to 8.
7062 - 7069	Floating Point	4 bytes	Path gain. Paths 1 to 8.
7070 - 7077	Floating Point	4 bytes	Path SNR. Paths 1 to 8.
7078 - 7089	Floating Point	4 bytes	Path reliability Paths 1 to 8.

Packet 7 contains the following data:-

Address	Type	Size	Name
9008	Double Precision	8 bytes	Totalised during reliable status. Forward.
9009	Double Precision	8 bytes	Totalised during reliable status. Reverse.
9010	Double Precision	8 bytes	Totalised during unreliable status. Forward.
9011	Double Precision	8 bytes	Totalised during unreliable status. Reverse.
9012	Double Precision	8 bytes	Totalised always. Forward.
9013	Double Precision	8 bytes	Totalised always. Reverse.

Packet 8 contains the following data:-

Address	Type	Size	Name
14001	ASCII String	16 bytes	Custody transfer parameters. CRC.
14002	ASCII String	16 bytes	Custody transfer application parameters. CRC.
14003	ASCII String	16 bytes	Custody transfer software engine. CRC.
14004	ASCII String	32 bytes	Flow meter type
14005	ASCII String	32 bytes	Serial number
14006	ASCII String	64 bytes	Project name/number
14007	ASCII String	32 bytes	Tag number

Packet 8a contains the following data:-

Address	Type	Size	Name
14008	ASCII String	62 bytes	Meter size
14009	ASCII String	40 bytes	End user name
14010	ASCII String	40 bytes	Location
14011	ASCII String	40 bytes	Station

Packet 10 writes the following data:-

Address	Type	Size	Name
8011	Floating Point	4 bytes	Input temperature body.
8012	Floating Point	4 bytes	Input temperature line.
8013	Floating Point	4 bytes	Input temperature sampler.
8014	Floating Point	4 bytes	Input pressure line.
8015	Floating Point	4 bytes	Input viscosity kinematic.
8016	Floating Point	4 bytes	Input viscosity dynamic.
8017	Floating Point	4 bytes	Input density.

Transus UIM Ultrasonic Meter

The Transus UIM ultrasonic meter is read using 6 modbus packets.

Packet 1 contains the following data:-

Address	Type	Size	Name
1001	Floating Point	4 bytes	Actual volume flowrate
1003	Floating Point	4 bytes	Base volume flowrate
1005	Floating Point	4 bytes	Velocity of gas
1007	Floating Point	4 bytes	Velocity of sound
1009	Floating Point	4 bytes	Reynolds factor
1011	Floating Point	4 bytes	Not used
1013	Floating Point	4 bytes	Mach factor
1015	Floating Point	4 bytes	VoG Path 1
1017	Floating Point	4 bytes	VoG Path 2
1019	Floating Point	4 bytes	VoG Path 3
1021	Floating Point	4 bytes	VoG Path 4
1023	Floating Point	4 bytes	VoS Path 1
1025	Floating Point	4 bytes	VoS Path 2
1027	Floating Point	4 bytes	VoS Path 3
1029	Floating Point	4 bytes	VoS Path 4

Packet 2 contains the following data:-

Address	Type	Size	Name
1087	Floating Point	4 bytes	Standard deviation Delta T path 1
1089	Floating Point	4 bytes	Standard deviation Delta T path 2
1091	Floating Point	4 bytes	Standard deviation Delta T path 3
1093	Floating Point	4 bytes	Standard deviation Delta T path 4
1095	Floating Point	4 bytes	Signal to noise ratio AB path 1
1097	Floating Point	4 bytes	Signal to noise ratio AB path 2
1099	Floating Point	4 bytes	Signal to noise ratio AB path 3
1101	Floating Point	4 bytes	Signal to noise ratio AB path 4
1103	Floating Point	4 bytes	Signal to noise ratio BA path 1
1105	Floating Point	4 bytes	Signal to noise ratio BA path 2
1107	Floating Point	4 bytes	Signal to noise ratio BA path 3
1109	Floating Point	4 bytes	Signal to noise ratio BA path 4

Packet 3 contains the following data:-

Address	Type	Size	Name
2006	Unsigned Integer	2 bytes	Performance path 1
2007	Unsigned Integer	2 bytes	Performance path 2
2008	Unsigned Integer	2 bytes	Performance path 3
2009	Unsigned Integer	2 bytes	Performance path 4
2010	Unsigned Integer	2 bytes	AGC Level AB path 1
2011	Unsigned Integer	2 bytes	AGC Level AB path 2
2012	Unsigned Integer	2 bytes	AGC Level AB path 3
2013	Unsigned Integer	2 bytes	AGC Level AB path 4
2014	Unsigned Integer	2 bytes	AGC Level BA path 1
2015	Unsigned Integer	2 bytes	AGC Level BA path 2
2016	Unsigned Integer	2 bytes	AGC Level BA path 3
2017	Unsigned Integer	2 bytes	AGC Level BA path 4

Packet 4 contains the following data:-

Address	Type	Size	Name
4001	Unsigned Integer	4 bytes	Measurement status
4003	Unsigned Integer	4 bytes	Reynolds number 1
4005	Unsigned Integer	4 bytes	Reynolds number 2
4007	Unsigned Integer	4 bytes	Forward volume integer portion
4009	Unsigned Integer	4 bytes	Forward volume fractional portion
4011	Unsigned Integer	4 bytes	Reverse volume integer portion
4013	Unsigned Integer	4 bytes	Reverse volume fractional portion
4015	Unsigned Integer	4 bytes	Forward alarm volume integer portion
4017	Unsigned Integer	4 bytes	Forward alarm volume fractional portion
4019	Unsigned Integer	4 bytes	Reverse alarm volume integer portion
4021	Unsigned Integer	4 bytes	Reverse alarm volume fractional portion
4023	Unsigned Integer	4 bytes	Diagnostic status AB path 1
4025	Unsigned Integer	4 bytes	Diagnostic status AB path 2
4027	Unsigned Integer	4 bytes	Diagnostic status AB path 3
4029	Unsigned Integer	4 bytes	Diagnostic status AB path 4
4031	Unsigned Integer	4 bytes	Diagnostic status BA path 1
4033	Unsigned Integer	4 bytes	Diagnostic status BA path 2
4035	Unsigned Integer	4 bytes	Diagnostic status BA path 3
4037	Unsigned Integer	4 bytes	Diagnostic status BA path 4

Packet 5 contains the following data:-

Address	Type	Size	Name
4101	Unsigned Integer	4 bytes	Firmware version
4103	Unsigned Integer	4 bytes	Parameter version
4105	Unsigned Integer	4 bytes	FPGA Firmware version Msw
4107	Unsigned Integer	4 bytes	FPGA Firmware version Lsw
4109	Unsigned Integer	4 bytes	Firmware CRC
4111	Unsigned Integer	4 bytes	Parameter CRC

Packet 6 contains the following data:-

Address	Type	Size	Name
11091	Floating Point	4 bytes	Meter factor forward
11093	Floating Point	4 bytes	Meter factor reverse

Endress& Hauser Proline Promass 84 Coriolis Meter

The Endress & Hauser Proline Promass 84 meter is read using 9 modbus packets.

Packet No.	Address	Type	Size	Name
1	2006	Floating Point	4 bytes	Mass Flow
	2008	Floating Point	4 bytes	Volume Flow
	2010	Floating Point	4 bytes	Corrected Volume Flow
	2012	Floating Point	4 bytes	Density
	2014	Floating Point	4 bytes	Reference Density
	2016	Floating Point	4 bytes	Temperature
2	2100	Unsigned Integer	2 bytes	Mass Flow Units
	2101	Unsigned Integer	2 bytes	Mass Units
	2102	Unsigned Integer	2 bytes	Volume Flow Units
	2103	Unsigned Integer	2 bytes	Volume Units
	2104	Unsigned Integer	2 bytes	Corrected Volume Flow Units
	2105	Unsigned Integer	2 bytes	Corrected Volume Units
	2106	Unsigned Integer	2 bytes	Density Units
	2107	Unsigned Integer	2 bytes	Reference Density Units
	2108	Unsigned Integer	2 bytes	Temperature Units
3	2600	Unsigned Integer	2 bytes	Totaliser 1 Assignment
	2601	Unsigned Integer	2 bytes	Totaliser 1 Mass Flow Units
	2602	Unsigned Integer	2 bytes	Totaliser 1 Volume Flow Units
	2603	Unsigned Integer	2 bytes	Totaliser 1 Corrected Volume Flow Units
	2604	Unsigned Integer	2 bytes	Totaliser 1 Totaliser Mode
4	2800	Unsigned Integer	2 bytes	Totaliser 2 Assignment
	2801	Unsigned Integer	2 bytes	Totaliser 2 Mass Flow Units
	2802	Unsigned Integer	2 bytes	Totaliser 2 Volume Flow Units
	2803	Unsigned Integer	2 bytes	Totaliser 2 Corrected Volume Flow Units
	2804	Unsigned Integer	2 bytes	Totaliser 2 Totaliser Mode
5	3000	Unsigned Integer	2 bytes	Totaliser 3 Assignment
	3001	Unsigned Integer	2 bytes	Totaliser 3 Mass Flow Units
	3002	Unsigned Integer	2 bytes	Totaliser 3 Volume Flow Units
	3003	Unsigned Integer	2 bytes	Totaliser 3 Corrected Volume Flow Units
	3004	Unsigned Integer	2 bytes	Totaliser 3 Totaliser Mode
6	2609	Floating Point	4 bytes	Totaliser 1 Value
	2611	Floating Point	4 bytes	Totaliser 1 Overflow
7	2809	Floating Point	4 bytes	Totaliser 2 Value
	2811	Floating Point	4 bytes	Totaliser 2 Overflow
8	3009	Floating Point	4 bytes	Totaliser 3 Value
	3011	Floating Point	4 bytes	Totaliser 3 Overflow
9	6858	Unsigned Integer	2bytes	Actual System Condition

Krohne MFC010 Coriolis Meter

The Krohne MFC010 series of meter are read using 7 modbus packets.

Packet No.	Address	Type	Size	Name
1	1000	Unsigned Integer	2 bytes	Sensor Level A
	1002	Unsigned Integer	2 bytes	Sensor Level B
	1004	Unsigned Integer	2 bytes	Drive Level
	1006	Unsigned Integer	2 bytes	System State
	1008	Unsigned Integer	2 bytes	DCF1
2	3000	Unsigned Integer	4 bytes	Mass Flow
	3002	Unsigned Integer	4 bytes	Density
	3004	Unsigned Integer	4 bytes	Temperature
	3006	Unsigned Integer	4 bytes	Volume Flow
	3008	Unsigned Integer	4 bytes	Concentration 1 Flow
	3010	Unsigned Integer	4 bytes	Concentration 2 Flow
	3012	Unsigned Integer	4 bytes	Concentration 1
	3014	Unsigned Integer	4 bytes	Concentration 2
	3016	Unsigned Integer	4 bytes	Velocity
	3018	Unsigned Integer	4 bytes	Spare
	3020	Unsigned Integer	4 bytes	Spare
	3022	Unsigned Integer	4 bytes	Spare
	3024	Unsigned Integer	4 bytes	Spare
	3026	Unsigned Integer	4 bytes	Spare
	3028	Unsigned Integer	4 bytes	Tube Frequency
	3030	Unsigned Integer	4 bytes	Tube Strain
	3032	Unsigned Integer	4 bytes	Cylinder Strain
	3034	Unsigned Integer	4 bytes	DCF2
	3036	Unsigned Integer	4 bytes	DCF3
	3038	Unsigned Integer	4 bytes	DCF4
	3040	Unsigned Integer	4 bytes	DCF6
	3042	Unsigned Integer	4 bytes	DCF7
	3044	Unsigned Integer	4 bytes	DCF8
	3046	Unsigned Integer	4 bytes	Zero Calibration
	3048	Unsigned Integer	4 bytes	Max Temperature
	3050	Unsigned Integer	4 bytes	Min Temperature
	3052	Unsigned Integer	4 bytes	Phase 2 Signal
3	5000	Double Precision	8 bytes	Mass Total
	5002	Double Precision	8 bytes	Volume Total
	5004	Double Precision	8 bytes	Concentration 1 Total
	5006	Double Precision	8 bytes	Concentration 2 Total
	5008	Double Precision	8 bytes	Additional Total
4	7000	Unsigned Integer	4 bytes	System Error
	7002	Unsigned Integer	4 bytes	Process Warning
	7004	Unsigned Integer	4 bytes	Stored System Error
	7006	Unsigned Integer	4 bytes	Stored Process Warning
5	1000	Unsigned Integer	2 bytes	Supervisor Password
	1002	Unsigned Integer	2 bytes	Service Password
	1004	Unsigned Integer	2 bytes	Custody Password

	1006	Unsigned Integer	2 bytes	Modbus Format
	1008	Unsigned Integer	2 bytes	Modbus Baud rate
	1010	Unsigned Integer	2 bytes	Modbus Address
	1012	Unsigned Integer	2 bytes	Flow Direction
	1014	Unsigned Integer	2 bytes	Flow Mode
	1016	Unsigned Integer	2 bytes	Process Control Function
	1018	Unsigned Integer	2 bytes	Process Control Condition
	1020	Unsigned Integer	2 bytes	Concentration Function
	1022	Unsigned Integer	2 bytes	Sensor Type
	1024	Unsigned Integer	2 bytes	Sensor Size
	1026	Unsigned Integer	2 bytes	Sensor Material
	1028	Unsigned Integer	2 bytes	Tube Amplitude
	1030	Unsigned Integer	2 bytes	Concentration Type
	1032	Unsigned Integer	2 bytes	Concentration Product
	1034	Unsigned Integer	2 bytes	Concentration 5 Coefficient
	1036	Unsigned Integer	2 bytes	Density Mode
	1038	Unsigned Integer	2 bytes	Mass Flow Units
	1040	Unsigned Integer	2 bytes	Density Units
	1042	Unsigned Integer	2 bytes	Mass Total Units
	1044	Unsigned Integer	2 bytes	Volume Total Units
	1046	Unsigned Integer	2 bytes	Volume Flow Units
	1048	Unsigned Integer	2 bytes	Temperature Units
	1050	Unsigned Integer	2 bytes	Velocity Units
	1052	Unsigned Integer	2 bytes	Add Total Source
	1054	Unsigned Integer	2 bytes	Density Cal Product
	1056	Unsigned Integer	2 bytes	Concentration Function
	1058	Unsigned Integer	2 bytes	Concentration Product
	1060	Unsigned Integer	2 bytes	CF25
	1062	Unsigned Integer	2 bytes	Year Manufacture
6	3000	Floating Point	4 bytes	CF1
	3002	Floating Point	4 bytes	CF2
	3004	Floating Point	4 bytes	CF3
	3006	Floating Point	4 bytes	CF4
	3008	Floating Point	4 bytes	CF5
	3010	Floating Point	4 bytes	CF6
	3012	Floating Point	4 bytes	CF7
	3014	Floating Point	4 bytes	CF8
	3016	Floating Point	4 bytes	CF9
	3018	Floating Point	4 bytes	CF10
	3020	Floating Point	4 bytes	CF11
	3022	Floating Point	4 bytes	CF12
	3024	Floating Point	4 bytes	CF13
	3026	Floating Point	4 bytes	CF14
	3028	Floating Point	4 bytes	CF15
	3030	Floating Point	4 bytes	CF16
	3032	Floating Point	4 bytes	CF17
	3034	Floating Point	4 bytes	CF18
	3036	Floating Point	4 bytes	CF19
	3038	Floating Point	4 bytes	CF20
	3040	Floating Point	4 bytes	Meter Correction
	3042	Floating Point	4 bytes	Pipe Diameter
	3044	Floating Point	4 bytes	Measurement Time
	3046	Floating Point	4 bytes	Low Flow Threshold
	3048	Floating Point	4 bytes	User Flow Offset

	3050	Floating Point	4 bytes	Process Control Max
	3052	Floating Point	4 bytes	Process Control Min
	3054	Floating Point	4 bytes	Density Ref Temperature
	3056	Floating Point	4 bytes	Fixed Density
	3058	Floating Point	4 bytes	Density Slope
	3060	Floating Point	4 bytes	Concentration 2 Coefficient
	3062	Floating Point	4 bytes	Concentration 3 Coefficient
	3064	Floating Point	4 bytes	Concentration 4 Coefficient
	3066	Floating Point	4 bytes	Concentration 6 Coefficient
	3068	Floating Point	4 bytes	Concentration 7 Coefficient
	3070	Floating Point	4 bytes	Concentration 8 Coefficient
	3072	Floating Point	4 bytes	Concentration 9 Coefficient
	3074	Floating Point	4 bytes	Concentration 10 Coefficient
	3076	Floating Point	4 bytes	Concentration 11 Coefficient
	3078	Floating Point	4 bytes	Concentration 12 Coefficient
	3080	Floating Point	4 bytes	Concentration 10 Offset
	3082	Floating Point	4 bytes	Mass Total Scale
	3084	Floating Point	4 bytes	Volume Total Scale
	3086	Floating Point	4 bytes	Mass Flow Scale
	3088	Floating Point	4 bytes	Volume Flow Scale
	3090	Floating Point	4 bytes	Density Scale
	3092	Floating Point	4 bytes	Calibration Density
	3094	Floating Point	4 bytes	Temperature Zero Cal
	3096	Floating Point	4 bytes	Max Temperature Spec
	3098	Floating Point	4 bytes	Min Temperature Spec
	3100	Floating Point	4 bytes	Pressure Suppress Duration
	3102	Floating Point	4 bytes	Pressure Suppress Cut Off
	3104	Floating Point	4 bytes	Density Averaging
	3106	Floating Point	4 bytes	Concentration Offset 2
	3108	Floating Point	4 bytes	CF21
	3110	Floating Point	4 bytes	CF22
	3112	Floating Point	4 bytes	CF23
	3114	Floating Point	4 bytes	CF24
	3116	Floating Point	4 bytes	CF26
	3118	Floating Point	4 bytes	CF27
	3120	Floating Point	4 bytes	Phase 2 Warning
7	7000	Floating Point	4 bytes	MFC010 Serial Number
	7002	Floating Point	4 bytes	System Serial Number
	7004	Floating Point	4 bytes	Meter Serial Number
	7006	Floating Point	4 bytes	Enable Concentration

Krohne MFC300 Coriolis Meter

The Krohne MFC300 series of meter are read using 4 Modbus packets.

Packet 1 contains the following data:-

Address	Type	Size	Name
30000	Floating Point	4 bytes	Flow Velocity
30002	Floating Point	4 bytes	Volume Flow
30004	Floating Point	4 bytes	Mass Flow
30006	Floating Point	4 bytes	Temperature
30008	Floating Point	4 bytes	Density
30010	Floating Point	4 bytes	Concentration 1
30012	Floating Point	4 bytes	Concentration 2
30014	Floating Point	4 bytes	Concentration Flow 1
30016	Floating Point	4 bytes	Concentration Flow 2
30018	Floating Point	4 bytes	Diagnosis 1
30020	Floating Point	4 bytes	Diagnosis 2

Packet 2 contains the following data:-

Address	Type	Size	Name
30050	Double Precision	8 bytes	Counter 1 value
30054	Double Precision	8 bytes	Counter 2 value

Packet 3 contains the following data:-

Address	Type	Size	Name
30062	Unsigned Integer	4 bytes	Long Status Sensor
30064	Unsigned Integer	4 bytes	Long Status Device

Packet 4 contains the following data:-

Address	Type	Size	Name
40000	Unsigned Integer	2 bytes	Counter 1 Function
40001	Unsigned Integer	2 bytes	Counter 1 Measurement
40002	Unsigned Integer	2 bytes	Counter 2 Function
40003	Unsigned Integer	2 bytes	Counter 2 Measurement

Krohne MFC400 Coriolis Meter

The Krohne MFC400 series of meter are read using 6 Modbus packets.

Packet 1 contains the following data:-

Address	Type	Size	Name
30000	Floating Point	4 bytes	Flow Velocity
30002	Floating Point	4 bytes	Volume Flow
30004	Floating Point	4 bytes	Mass Flow
30006	Floating Point	4 bytes	Temperature
30008	Floating Point	4 bytes	Density

Packet 2 contains the following data:-

Address	Type	Size	Name
31000	Floating Point	4 bytes	Drive Level
31002	Floating Point	4 bytes	Sensor A Level
31004	Floating Point	4 bytes	Sensor B Level
31006	Floating Point	4 bytes	Strain 1
31008	Floating Point	4 bytes	Strain 2
31010	Floating Point	4 bytes	Tube Frequency
31012	Floating Point	4 bytes	2 Phase Signal

Packet 3 contains the following data:-

Address	Type	Size	Name
32000	Double Precision	8 bytes	Totaliser 1 value
32000	Double Precision	8 bytes	Totaliser 2 value

Packet 4 contains the following data:-

Address	Type	Size	Name
39100	Unsigned Integer	1 byte	NE 107 Device Status

Packet 5 contains the following data:-

Address	Type	Size	Name
30500	Unsigned Integer	1 byte	NE 107 Status of Flow Velocity
30501	Unsigned Integer	1 byte	NE 107 Status of Volume Flow
30502	Unsigned Integer	1 byte	NE 107 Status of Mass Flow
30503	Unsigned Integer	1 byte	NE 107 Status of Temperature
30504	Unsigned Integer	1 byte	NE 107 Status of Density
30505	Unsigned Integer	1 byte	NE 107 Status of Conc. 1 value
30506	Unsigned Integer	1 byte	NE 107 Status of Conc. 2 value
30507	Unsigned Integer	1 byte	NE 107 Status of Conc. 1 flow
30508	Unsigned Integer	1 byte	NE 107 Status of Conc. 2 flow

Packet 6 contains the following data:-

Address	Type	Size	Name
40000	Unsigned Integer	2 bytes	Totaliser 1 Function
40001	Unsigned Integer	2 bytes	Totaliser 1 Measurement
40002	Unsigned Integer	2 bytes	Totaliser 2 Function
40003	Unsigned Integer	2 bytes	Totaliser 2 Measurement

Micro Motion 2000 Series Coriolis Meter

The Micro Motion 2000 series of meter are read using 11 modbus packets.

Packet No.	Address	Type	Size	Name
1	1	Unsigned Integer	2 bytes	Status Register
2	223	Floating Point	4 bytes	Frequency Set point
	225	Floating Point	4 bytes	Frequency Represents
	227	Floating Point	4 bytes	Frequency Pulse Width
	229	Floating Point	4 bytes	Frequency Current
3	247	Floating Point	4 bytes	Mass Flow
	249	Floating Point	4 bytes	Density
	251	Floating Point	4 bytes	Temperature
	253	Floating Point	4 bytes	Volume Flow
4	259	Floating Point	4 bytes	Mass Total
	261	Floating Point	4 bytes	Volume Total
	263	Floating Point	4 bytes	Mass Inventory
	265	Floating Point	4 bytes	Volume Inventory
5	285	Floating Point	4 bytes	Tube Frequency
	287	Floating Point	4 bytes	Left Pickoff Voltage
	289	Floating Point	4 bytes	Right Pickoff Voltage
6	303	Floating Point	4 bytes	Density Calibration Constant
7	16	Unsigned Integer	2 bytes	Software Revision
	17	Unsigned Integer	2 bytes	Flow Direction
8	39	Unsigned Integer	2 bytes	Mass Flow Unit
	40	Unsigned Integer	2 bytes	Density Unit
	41	Unsigned Integer	2 bytes	Temperature Unit
	42	Unsigned Integer	2 bytes	Volume Unit
9	45	Unsigned Integer	2 bytes	Mass Total Unit
	46	Unsigned Integer	2 bytes	Volume Total Unit
10	127	Unsigned Integer	2 bytes	Sensor Serial Number
	128	Unsigned Integer	2 bytes	Sensor Serial Number
	129	Unsigned Integer	2 bytes	Sensor Flange Type
	130	Unsigned Integer	2 bytes	Sensor Flow Tube Construction
	131	Unsigned Integer	2 bytes	Sensor Flow Tube Liner
11	1139	Unsigned Integer	2 bytes	Sensor Type Code

Bristol 3808MVT

The Bristol 3808MVT is read using 1 modbus packet. This packet contains the following data:

Address	Type	Size	Name
7401	Floating Point	4 bytes	Serial DP High range value
7402	Floating Point	4 bytes	Serial pressure value
7403	Floating Point	4 bytes	Serial temperature value

If no response is received then the accountable DPHi, pressure and temperature serial alarms are set. They are cleared upon the next successful read.

10. Display Pages

The Display configuration is split into the following pages:

General	Auto generate the display config based on the current configuration. Configure the default display page, Alarm and Audit list security options, and Supervisor mode.
Keyboard Config	Allows the creation of alternative character keyboards.
Templates	Creation of display page templates for use in display mode.
System Diagrams	The System Diagram Button allows the user to create a Supervisory style System Diagram of the Flow Computer system, with indication of current process variables and condition etc...
Display Config	For the creation and configuration of the standard display pages that are accessible via the Main menu on the Flow Computer front panel.
Edit Mode Config	For the creation and configuration of the Edit Mode Pages that are accessible via password to enable editing of variables on the Flow computer front panel.

3D Graphs **Allows the creation of xy or xyz graph types.**

General

Display Pages

Select the Generate button to reconfigure the Display Templates/System Diagrams and Display Config pages based on the current configuration.

This page also allows the configuration of the following items:

Default Display Page

The Default display button allows the operator to select a particular page to be the default or return page if no activity is recorded on the touch screen or rotary control after a preset period of time.

Any page that is shown on the main menu can be selected to be the default page , this is either selected from the pull down list when the Default button is operated. If the page is not shown in the available list it can be added by operating the Default button on the set up page for that display or by right clicking on the set up page for that display and selecting Set as Default.

This operation will add the display page to the default list , all that is then required is to select a time out period in minutes, after which the display will revert to the selected page. If the function is not required then disable should be selected from the pull down list of pages.

Alarm/Audit Security Config

This configuration page allows the user to determine if certain display/clear functions are available to the operator irrespective of the security switch settings of the unit. The functions concerned are:-

- Clear Alarm Log
- Acknowledge Alarms
- Clear Audit Log

Each of these functions can individually be enabled or disabled in each of the security switch setting modes, of open, partial and full security.

The function is enabled or disabled by using the pull down menu for each function.

The default settings of this operation is all three functions are enabled for open security and all three are disabled for Partial and Full Security.

Supervisor Mode

The Supervisor Mode allows the operator to configure the operation of the Supervisor Mode Main menu item.

To enable the Supervisor Mode, select the Mode pull down item and select Enabled. Enter a Password , which can be Alpha Numeric and must be at least 5 characters.

If it is required to Commit Data changes Instantly enable the tick box , the alternative is to commit the changes only when a Display button is operated.

If it is required to automatically log out of the Supervisor Mode after a preset time interval in minutes, enable the tick box and enter the desired time.

Display Configuration

In the Display Mode it is possible to create new Menu display pages or sub menu pages or to alter or delete existing pages.

There are by default 5 display main menu items in a flow computer that can be changed added to or deleted. All other display pages cannot be configured by the User.

- Totals
- Line Conditions
- Relative Density
- Heating Value
- Composition

The Heating Value and Composition pages also contain sub-menu pages

The Display set up page contains 4 separate windows:

- Main id Tree
- Main Menus selection list
- Sub Menus selection list
- View of currently selected page.

To Add a new Main Menus:

1. Scroll down the Main Menus: selection list, to the bottom.
2. Press the button New item
3. A blank page will appear, with the words "Drag Variables here".
4. This prompts the user to select the items to be displayed from the id tree and drag and drop them into the blank page. It is recommended to select one item at this stage and drag and drop it into the page.
5. A display page will replace the blank page, with the one item in a display box.
6. The User can now select the display Template from a list of available types.
 - 10 Centre 10 items per page in 1 column in the page centre.
 - 8 Centre 8 items per page in 1 column in the page centre.
 - 4 Centre 4 items per page in 1 column in the page centre.
 - 2 by 10 20 items per page in 2 column of 10.
 - VU 10 items per page plus 3 VU meters.
 - Any User entered Template
7. Once the Template has been selected, the remaining items to be displayed can be dragged and dropped from the id tree, into the required positions. Items can be deleted, by highlighting and using the delete key or by right clicking and using the Delete item option.
8. The Page Title can be altered , by Highlighting the Black Bar "New Page" at the top of the new display page and typing the Title to be used.
9. To create a description for the display page to be included in the Main Menu, click on the New Item in the Main Menu list and type the description as you want it to appear on the Main Menu.
10. A Bit map image can be included in the Main Menu item Selection button if required. This can either be created using the Bit Map Editor, or can be imported as a stored file.
11. To initialise the Bit Map Editor, click on the dotted icon outline box in the Main Menu List. The Bit Map editor , allows the User to create new or modify existing Bit Maps, using different size and shape brushes and the available colour palate. Files can be imported into the Bit Map Editor from memory or exported and stored in memory. Once the Bit Map is complete , click OK and

- it will be shown in position in the Main Menu list.
12. To Edit the description or to edit the Bit Map click the Edit button. When complete click OK and items will be updated, or Cancel to return to the Display Window.

To Modify an existing Main Menus:

1. Scroll down the Main Menus: selection list to the item to be modified.
2. Select that Main Menu item
3. The current contents of the pages under that Main Menu item will be shown in the Page Window.
4. Items can be added into the pages by dragging and dropping.
5. Items can be removed by pressing the delete key.
6. New pages can be generated or added, either by :-
 1. Scrolling the display window down to the very end , and then dragging and dropping items to be displayed into the blank space below the footer of the last display page. Automatically a new page will be generated.
OR by
 2. Using the Buttons to the left hand side of the Page display **Insert new page After this page** or **Insert new page Before this page**. These buttons will inset a new blank page in the indicated position. The page type to be inserted can be selected from **Page Type** , Template or System Diagram.
The User can now select Page Type Template from a list of available types.
 - 10 Centre 10 items per page in 1 column in the page centre.
 - 8 Centre 8 items per page in 1 column in the page centre.
 - 4 Centre 4 items per page in 1 column in the page centre.
 - 2 by 10 20 items per page in 2 column of 10.
 - VU 10 items per page plus 3 VU meters.
 - Any User entered Template
 OR
 The User can select Page Type System from a list of available pages.
 This method allows the User to set up Menu items that contain both data pages (Template Based) and System Diagrams
7. All other procedures for altering display items are covered under the previous section Adding a Main Menus item.

To Add a new Sub Menus:

1. Scroll down the Main Menus: selection list until you reach the Main menu item which will have Sub menus, highlight this item.
2. In the Sub Menus: window press the button New item
3. A blank page will appear with the words "Drag Variables here".
4. All items that were originally under the Main menu page will now be moved to the first sub menu page. The User can continue to add data items to the subsequent sub menu pages.
5. This prompts the user to select the items to be displayed from the id tree and drag and drop them into the blank page. It is recommended to select one item at this stage and drag and drop it into the page.
6. A display page will replace the blank page, with the one item in a display box.
7. The User can now select the display Template from a list of available types.
 - 10 Centre 10 items per page in 1 column in the page centre.
 - 8 Centre 8 items per page in 1 column in the page centre.
 - 4 Centre 4 items per page in 1 column in the page centre.
 - 2 by 10 20 items per page in 2 column of 10.
 - VU 10 items per page plus 3 VU meters.
 - Any User entered Template

8. Once the Template has been selected, the remaining items to be displayed can be dragged and dropped from the id tree, into the required positions. Items can be deleted, by highlighting and using the delete key or by right clicking and using the Delete item option.
9. The Page Title can be altered by Highlighting the Black Bar "New Page" at the top of the new display page and typing the Title to be used.
10. To create a description for the display page to be included in the Sub Menu, click on the New Item in the Sub Menu list and type the description as you want it to appear on the Sub Menu.
11. A Bit map image can be included in the Sub Menu item Selection button if required. This can either be created using the Bit Map Editor, or can be imported as a stored file.
12. To initialise the Bit Map Editor, click on the dotted icon outline box in the Sub Menu List. The Bit Map editor allows the User to create new or modify existing Bit Maps, using different size and shape brushes and the available colour palate. Files can be imported into the Bit Map Editor from memory or exported and stored in memory. Once the Bit Map is complete , click OK and it will be shown in position in the Main Menu list.
13. To Edit the description or to edit the Bit Map click the Edit button. When complete click OK and items will be updated, or Cancel to return to the Display Window.

To Modify an existing Sub Menus:

1. Scroll down the Sub Menus selection list to the item to be modified.
2. Select that Sub Menu item
3. The current contents of the pages under that Sub Menu item will be shown in the Page Window.
4. Items can be added into the pages by dragging and dropping.
5. Items can be removed by pressing the delete key.
6. New pages can be generated or added, either by :-
 1. Scrolling the display window down to the very end , and then dragging and dropping items to be displayed into the blank space below the footer of the last display page. Automatically a new page will be generated.
OR by
 2. Using the Buttons to the left hand side of the Page display **Insert new page After this page** or **Insert new page Before this page**. These buttons will inset a new blank page in the indicated position. The page type to be inserted can be selected from Page Type , Template or System Diagram.
The User can now select Page Type Template from a list of available types.
 - 10 Centre 10 items per page in 1 column in the page centre.
 - 8 Centre 8 items per page in 1 column in the page centre.
 - 4 Centre 4 items per page in 1 column in the page centre.
 - 2 by 10 20 items per page in 2 column of 10.
 - VU 10 items per page plus 3 VU meters.
 - Any User entered Template
 OR
 The User can select Page Type System Diagram from a list of available pages.
 This method allows the User to set up Menu items that contain both data pages (Template Based) and System Diagrams
7. All other procedures for altering display items are covered under the previous section Adding a Sub Menus item.

Editable

The Edit Mode Configuration set up page contains 4 separate windows:

- a. Main id Tree
- b. Users selection list
- c. Sub Menus selection list
- d. View of currently selected page.

By default the Users selection list will contain 3Users:

User 1	Password 1111
User 2	Password 2222
User 3	Password 3333

To Add a new User page:

1. Scroll down the Users selection list to the bottom.
2. Press the button New item
3. A blank page will appear, with the words "Drag Variables here".
4. This prompts the user to select the items to be displayed and to be editable for the New User when logged into the Edit Mode, via the front panel display. These items are selected from the id tree and are dragged and dropped into the blank page. It is recommended to select one item at this stage and drag and drop it into the page.
5. A display page will replace the blank page, with the one item in a display box.
6. The user can now select the display Template from a list of available types.
 - i. 10 Centre 10 items per page in 1 column in the page centre.
 - ii. 8 Centre 8 items per page in 1 column in the page centre.
 - iii. 4 Centre 4 items per page in 1 column in the page centre.
7. Once the Template has been selected, the remaining items to be displayed can be dragged and dropped from the id tree, into the required positions. Items can be deleted, by highlighting and using the delete key or by right clicking and using the Delete item option.
8. The Page Title can be altered, by Highlighting the Black Bar "New Page" at the top of the new display page and typing the Title to be used.
9. To change the description and password word of the New User press the Edit button on the New User in the Users list.
10. A small Window will appear, prompting for a Name and Password Enter the new User name and a Numeric password up to 8 digits.
11. If this User is to be allowed access to Change any Calibration in the flow computer then tick the Calibration Access tick box.

To Modify an existing User page.

1. Scroll down the Users: selection list, to the item to be modified.
2. Select that User
3. The current contents of the pages under that Users name, will be shown in the Page Window.
4. Items can be added into the pages by dragging and dropping.
5. Items can be removed by pressing the delete key.
6. Additional pages can be added, by scrolling the display window down to the very end, and then dragging and dropping items to be displayed into the blank space below the footer of the last display page. Automatically a new page will be generated.
7. All other procedures for altering display items are covered under the previous section

Adding a new User.

To Add a new Sub Menu:

1. Scroll down the Main Menus: selection list until you reach the User item which will have Sub menus, highlight this item.
2. In the Sub Menus: window press the button New item
3. A blank page will appear, with the words "Drag Variables here".
4. All items that were originally under the User page, will now be moved to the first sub menu page. The user can continue to add data items to the subsequent sub menu pages.
5. This prompts the user to select the items to be displayed from the id tree and drag and drop them into the blank page. It is recommended to select one item at this stage and drag and drop it into the page.
6. A display page will replace the blank page, with the one item in a display box.
7. The User can now select the display Template from a list of available types.
 - 10 Centre 10 items per page in 1 column in the page centre.
 - 8 Centre 8 items per page in 1 column in the page centre.
 - 4 Centre 4 items per page in 1 column in the page centre.
8. Once the Template has been selected, the remaining items to be displayed can be dragged and dropped from the id tree, into the required positions. Items can be deleted, by highlighting and using the delete key or by right clicking and using the Delete item option.
9. The Page Title can be altered, by Highlighting the Black Bar "New Page" at the top of the new display page and typing the Title to be used.
10. To create a description for the display page to be included in the Sub Menu, click on the New Item in the Sub Menu list and type the description as you want it to appear on the Sub Menu.
11. A Bit map image can be included in the Sub Menu item Selection button if required. This can either be created using the Bit Map Editor, or can be imported as a stored file.
12. To initialise the Bit Map Editor, click on the dotted icon outline box in the Sub Menu List. The Bit Map editor, allows the User to create new or modify existing Bit Maps, using different size and shape brushes and the available colour palate. Files can be imported into the Bit Map Editor from memory or exported and stored in memory. Once the Bit Map is complete, click OK and it will be shown in position in the Main Menu list.
13. To Edit the description or to edit the Bit Map click the Edit button. When complete click OK and items will be updated, or Cancel to return to the Display Window.

To Modify an existing Sub Menu:

1. Scroll down the Sub Menus: selection list, to the item to be modified.
2. Select that Sub Menu item
3. The current contents of the pages under that Sub Menu item, will be shown in the Page Window.
4. Items can be added into the pages by dragging and dropping.
5. Items can be removed by pressing the delete key.
6. Additional pages can be added, by scrolling the display window down to the very end, and then dragging and dropping items to be displayed into the blank space below the footer of the last display page. Automatically a new page will be generated.
7. All other procedures for altering display items are covered under the previous section Adding a Sub Menus item.

Supervisor Mode

The Supervisor Mode allows the operator to configure the operation of the Supervisor Mode Main menu item.

To enable the Supervisor Mode, select the Mode pull down item and select Enabled.

Enter a Password , which can be Alpha Numeric and must be at least 5 characters.

If it is required to Commit Data changes Instantly enable the tick box , the alternative is to commit the changes only when a Display button is operated.

If it is required to automatically log out of the Supervisor Mode after a preset time interval in minutes, enable the tick box and enter the desired time.

Alarm/Audit Security Config

This configuration page allows the user to determine if certain display/clear functions are available to the operator irrespective of the security switch settings of the unit.

The functions concerned are:-

Clear Alarm Log

Acknowledge Alarms

Clear Audit Log

Each of these functions can individually be enabled or disabled in each of the security switch setting modes , of open, partial and full security.

The function is enabled or disabled by using the pull down menu for each function.

The default settings of this operation is all three functions are enabled for open security and all three are disabled for Partial and Full Security.

System Diagram

When selected in its default mode the System Diagram display will show a typical system connection appropriate to the Meter type being used. The window is divided into two parts: a display of the System diagram and a panel that contains the configuration options for any selected item. Clicking the Page Items button will display a window containing a list of the individual components that make up that Diagram. The User can modify this example diagram, remove it completely and start again or just remove all items and the Supervisory tab will then be removed from the Main Menu.

Multiple System diagram pages can be designed: when the New button is selected the operator is given the option to enter a new name for the new page and then select either a blank page or a typical Stream or station page. These pages can then be customised as required.

New Items can be added to the display by clicking the New Item button or Right clicking on the System diagram and selecting from the following list:

ID		Display any variable id
Text		Display text box
Solid Box		Solid rectangular box
Transmitter...		Transmitter status indicator. You can select from some default transmitters (Pressure/Temperature/Differential Pressure(Low/Mid/High)).
Valve...		Valve status indicator
Button		Display an operator button (Some default Button configurations are available in the menu).
Generic Status		Status Indicator (Circular)
Custom Bitmap...		Add a custom Bitmap from Memory
Meters	Turbine	Bitmap of a Turbine Meter
	Ultrasonic	Bitmap of an Ultrasonic Meter
	Orifice	Bitmap of an Orifice plate
	Venturi	Bitmap of a Venturi nozzle
	Annubar	Bitmap of an Annubar flow element cross section
System Components	Gas Chromatograph	Bitmap of a Gas Chromatograph
	Flow Computer	Bitmap of a Flow Computer
	Detector Switch	Prover Detector switches 1 to 4
	Prover Ball	Prover Ball
	Sample	Sample Can
	Tank	Storage Tank
	Small Volume Prover	Small Volume Piston Prover
Pipes	Thin Horizontal	Thin Horizontal pipe section
	Thin Vertical	Thin Vertical pipe section
	Thick Horizontal	Thick Horizontal pipe section
	Thick Vertical	Thick Vertical pipe section
	Vertical join from left	

	Horizontal join from top	
	Vertical join from right	
	Horizontal join from bottom	
	Cross	
	Corner right down	
	Corner up right	
	Corner right up	
	Prover Curve (Thick)	
	Prover Curve (Thin)	
	Fade left	
	Fade right	
Lines	Horizontal	Thin Horizontal Line Section
	Vertical	Thin Vertical Line Section
Arrows	Arrow (Up)	Up Indication arrow
	Arrow (Down)	Down Indication arrow
	Arrow (Left)	Left Indication arrow
	Arrow (Right)	Right Indication arrow
	Piston	Piston Prover

After a New Item is selected, a basic outline will appear on the display. Left click on this item to display the items configuration options in the window to the right of the System Diagram window. It can also be moved or resized by dragging the mouse when the relevant positional cursor is displayed.

Right clicking on the display item will bring up an additional menu with the following options:-

Mirror	Mirror image on a vertical plane
Flip	Mirror image on a horizontal plane
Rotate 90 degrees Clockwise	
Rotate 90 degrees Anti-clockwise	
Duplicate	Creates a duplicate of the Variable item.
Delete	Deletes the Variable item
Move to Front	Moves this item to the top layer
Move to Back	Moves this item to the bottom layer
Raise	Moves this item up one layer
Lower	Moves this item down one layer
New item	Allows a new item to be added to the template

Note: the Delete and Layer position functions can also be accessed via the buttons at the top of the window.

Item Configuration:

When an item is selected on the System diagram, all of its configuration options are accessible in the window to the right of the system diagram.

For Bitmap items:

Meter Turbine	Bitmap of a Turbine Meter
Ultrasonic	Bitmap of an Ultrasonic Meter
Orifice	Bitmap of an Orifice plate
Venturi	Bitmap of a Venturi nozzle
Annubar	Bitmap of an Annubar flow element cross section
Misc. Gas Chromatograph	Bitmap of a Gas Chromatograph
Flow Computer	Bitmap of a Flow Computer
Prover Ball	Prover Ball
Small Volume Prover	Small Volume Piston Prover
Arrow (Up)	Up Indication arrow
Arrow (Down)	Down Indication arrow
Arrow (Left)	Left Indication arrow
Arrow (Right)	Down Indication arrow
Detector Switch	Prover Detector switches 1 to 4
Sample	Sample Can
Tank	Storage Tank
Piston	Piston Prover
Generic Status	Status Indicator Circular
Valve	Valve status indicator
Transmitter	Transmitter status indicator
Pipes Thin Horizontal	Thin Horizontal pipe section
Thin Vertical	Thin Vertical pipe section
Thick Horizontal	Thick Horizontal pipe section
Thick Vertical	Thick Vertical pipe section
Vertical join from left	
Horizontal join from top	
Vertical join from right	
Horizontal join from bottom	
Cross	
Corner right down	
Corner up right	
Corner right up	
Prover Curve (Thick)	
Prover Curve (Thin)	
Fade left	
Fade right	

There are 5 tabs for configuring different elements:

Colour

which selects which Colours are to be used in the configuration of

this item.

Mask	Selects the base or background Colour used for the item.
Normal	Selects the Colour used for the item when its status is OK.
Alarm	Selects the Colour used for a Variable which is in "Alarm" .
Warning	Selects the Colour used for a Variable which is in "Warning" .
Alarms	which selects which Alarm if any is to be used with this item.
Warnings	which selects which Warning if any is to be used with this item.
Image	which allows the image of the Bitmap to be edited or resized using the Bitmap editor which gives access to different size and shape brushes and the available colour palate. Files can be imported into the Bitmap Editor from disk or exported and saved to disk.
Operators	which allows an id of a variable to be selected to be operated upon e.g. an item can be selected to change colour when a variable becomes greater than another variable. Possible operators are:- Id 1 is equal to Id 2 or a fixed value Id 1 is not equal to Id 2 or a fixed value Id 1 is less than Id 2 or a fixed value Id 1 is greater than Id 2 or a fixed value Id 1 is less than or equal to Id 2 or a fixed value Id 1 is greater than or equal to Id 2 or a fixed value

- The Bitmap editor allows the User to create new or modify existing Bitmaps, using different size and shape brushes and the available colour palate. Files can be imported into the Bitmap Editor from disk or exported and saved to disk. Once the Bitmap is complete, click OK and it will be shown in position in the display.

For Drawing items:

Pipe Horizontal thin Horizontal line section

Vertical thin Vertical line section

Line Horizontal thin Horizontal line section

Vertical thin Vertical line section

Misc. Solid Box Solid rectangular box

The configuration window will display the configured colours used by the selected item.

For an ID The configuration window consists of 5 tabs:

ID	Allows selection of the ID to be displayed from the ID tree
Alarms	which selects which Alarm if any is to be used with this ID
Warnings	which selects which Warning if any is to be used with this ID
Format	which allows the format of the ID to be customised, showing or removing items such as Name, units, status, Value and border.
Colour	which selects which Colours are to be used in the configuration of this ID Foreground: Selects the Colour used for the Text of the ID Background: Selects the Colour used for the background of the ID box Alarm: Selects the Colour used for a ID which is in "Alarm" Warning: Selects the Colour used for a ID which is in "Warning"

For a Text item, The configuration window consists of 2 tabs:

Label which allows the user to enter any text items
Colour which selects which Colours are to be used in the configuration of this item
Foreground Selects the Colour used for the Text
Background Selects the Colour used for the background of the text box

For a Button, The configuration window consists of 4 tabs:-

ID which selects the ID to be displayed from the ID tree.
Format which allows the user to format the position of buttons on the display page, in Horizontal Rows, Vertical Rows or on a Grid of Rows and Columns.
Operators which allows an ID of a variable to be selected to be operated upon and depending upon the result of the operation a particular button can be enabled or disabled when a set of operator circumstances are true or false.
Possible operators are:-
ID 1 is equal to ID 2 or a fixed value
ID 1 is not equal to ID 2 or a fixed value
ID 1 is less than ID 2 or a fixed value
ID 1 is greater than ID 2 or a fixed value
ID 1 is less than or equal to ID 2 or a fixed value
ID 1 is greater than or equal to ID 2 or a fixed value
Colour Colour which selects which Colours are to be used in the configuration of this item.
Enabled Background: Selects the Colour used for the button background when enabled.
Disabled Background: Selects the Colour used for the button background when disabled.
Pressed Background: Selects the Colour used for the button background when pressed.
Enabled text: Selects the Colour used for the button text when enabled.
Disabled text: Selects the Colour used for the button text when disabled.
Pressed text: Selects the Colour used for the button text when pressed.

For a Custom Bitmap

Custom Add a custom bitmap to the system diagram. Simply select the image from
Bitmap... disk.

Extra Items

In the right click menu, there is also an Extra Items menu option. Under this menu you will find pre-configured controls/groups of controls that can be used on a System diagram and help to quickly configure the page for specific system types.

Templates

To create a New template, press the New button, and enter a Name for the Template.

Each template can contain up to 20 items.

It is possible to add 5 different item types to the template. These are:

- ID
- VU Meter
- (Horz) Bar Graph
- (Vert) Bar Graph
- Trend

A new item can be added either by selecting the New item button and choosing the selection from the list, or by right clicking on the screen and selecting from the list.

ID

To Add an ID to the template, select New item then ID. A basic outline will appear on the template.

Left click on this item to select it. Once selected it can then be moved or resized by selecting any of the positional cursors on the outline and holding the mouse button down whilst the move or re-size is effected.

When the ID is selected, the configuration options for the ID are displayed in a window to the right of the Template window.

Right clicking on the item will bring up a menu with the following options:

Duplicate	Creates a duplicate of the ID item.
Delete	Deletes the ID item.
Move to Front	This item has no function in this configuration
Move to Back	This item has no function in this configuration
Raise	This item has no function in this configuration
Lower	This item has no function in this configuration
New item	Allows a new item to be added to the template.

Note: Delete and Layer position functions can also be accessed via the buttons at the top of the window.

Configure Colours

Foreground Selects the Colour used for the Text of the ID

Background Selects the Colour used for the background of the ID box

Ok Selects the Colour used for a ID which is "OK" and in range

Alarm Selects the colour used for a ID which is in "Alarm"

VU Meter

To Add a VU Meter to the template, select New item then VU Meter and a basic outline will appear on the template. Left click on this item to display the items configuration options. It can also be moved or resized by selecting any of the positional cursors on the outline and holding the mouse button down whilst the move or re-size is effected.

Right clicking on the VU Meter, will bring up an additional menu with the following options:-

Duplicate	Creates a duplicate of the VU Meter.
Delete	Deletes the VU Meter.
Move to Front	This item has no function in this configuration
Move to Back	This item has no function in this configuration
Raise	This item has no function in this configuration
Lower	This item has no function in this configuration
New item	Allows a new item to be added to the template.

Main Config

Maximum	Sets the Maximum Value for the meter display
Minimum	Sets the Minimum Value for the meter display
High	Sets the High limit point on the display
Low	Sets the Low limit point on the display
Label	You can add a label to the VU Meter, this can be useful when using the Template in the Display Config page to remind you of the configuration for a particular VU Meter. (NOTE: The VU Label will not be displayed on the Flow computer front panel).
Quick Config	Select a preset to quickly configure a VU Meter. Presets exist for Pressure, Temperature and Flow Capacity. Just select the preset you want along with the relevant stream, and the maximum/minimum and high/low values will be set based on current values from the config of the relevant stream.

Configure Colours

Foreground	Selects the Colour used for the Text of the Variable
Background	Selects the Colour used for the background of the Variable box
Min	Selects the Colour used to indicate when a value is between Min and the low limit.
Max	Selects the Colour used to indicate when a value is between Max and the high limit.
Top	Selects the Colour used for the Top.
Scale	Selects the Colour used for the Meter Scale.
ID Background	Selects the Colour used for the background of the id variable.
Needle	Selects the Colour used for the Meter Needle.

Bar Graph (Horz/Vert)

To add a Bar Graph to the template, select New item then Bar Graph (Horizontal or Vertical) and a basic outline will appear on the template. Left click on this item to display the items

configuration options. It can also be moved or resized by selecting any of the positional cursors on the outline and holding the mouse button down whilst the move or re-size is effected.

Right clicking on the Bar Graph, will bring up an additional menu with the following options:

Duplicate	Creates a duplicate of the Bar Graph.
Delete	Deletes the Bar Graph.
Move to Front	This item has no function in this configuration
Move to Back	This item has no function in this configuration
Raise	This item has no function in this configuration
Lower	This item has no function in this configuration
New item	Allows a new item to be added to the template.

Configure Limits

Number of IDs	Sets the number of IDs to be displayed on the Bar Graph (Maximum of 12 per control).
Maximum	Sets the Maximum Value for the Bar graph display
Minimum	Sets the Minimum Value for the Bar graph display
High	Sets the High limit point on the Bar graph display
Low	Sets the Low limit point on the Bar graph display

Configure Colours

Foreground	Selects the Colour used for the Text of the Variable
Background	Selects the Colour used for the background of the Variable box
Minimum	Selects the Colour used to indicate the low limit.
Maximum	Selects the Colour used to indicate the high limit.
Bar	Selects the Colour to be used for the actual Bar Graph when in the normal operating range between Min and Max.
Id Bg	Selects the Colour to be used for the background of the ID box.
#1 Txt Colour	Selects the Colour to be used for each alternate bar.
#2 Txt Colour	Selects the Colour to be used for each alternate bar.
#1 Bg Colour	Selects the Colour to be used for the background on each alternate bar.
#2 Bg Colour	Selects the Colour to be used for the background on each alternate bar.
Grid 1	Selects the Colour to be used for the minor Grid Axis.
Grid 2	Selects the Colour to be used for the major Grid Axis.

Trend

To Add a Trend graph to the template, select New item then Trend and a basic outline will appear on the template. Left click on this item to display the items configuration options. It can also be moved or resized by selecting any of the positional cursors on the outline and holding the mouse button down whilst the move or re-size is effected.

Right clicking on the Trend, will bring up an additional menu with the following options:-

Duplicate	Creates a duplicate of the Trend graph.
Delete	Deletes the Trend graph.
Move to Front	This item has no function in this configuration
Move to Back	This item has no function in this configuration
Raise	This item has no function in this configuration
Lower	This item has no function in this configuration
New item	Allows a new item to be added to the template.

Configure Limits

Num Samples	Sets the number of Samples used to create the Trend graph.
Maximum	Sets the Maximum Value for the trend display
Minimum	Sets the Minimum Value for the trend display
High	Sets the High limit point on the trend display
Low	Sets the Low limit point on the trend display
Label	You can add a label to the Trend control, this can be useful when using the Template in the Display Config page to remind you of the configuration for a particular Trend control. (NOTE: The Trend Label will not be displayed on the Flow computer front panel).

Configure Colours

Foreground	Selects the Colour used for the Text of the Variable
Background	Selects the Colour used for the background of the Variable box
Minimum	Selects the Colour used to indicate the low limit.
Maximum	Selects the Colour used to indicate the high limit.
Plot	Selects the Colour to be used for the trend line
Grid 1	Selects the Colour to be used for the minor graph axis
Grid 2	Selects the Colour to be used for the major graph axis
Graph	Selects the Colour to be used for the background of the graph area
ID background	Selects the Colour to be used for the background of the id area

Page Items

Clicking the Page Items button will display a window containing a list of the individual ctrls that make up that Template. This can be useful for selecting specific controls and also for adjusting the layers of the controls on the Template as necessary.

3D Graphs

This display item allows the operator to create 2 dimensional xy or 3 dimension xyz graphs.

To create xy 2 dimensional graphs, max , min and Control Variables should be selected for the x and y axis. The operator can also select on which axis the variable name is shown. Colours can be selected from the palette for background , the axis , titles, cursor and cursor shadow.

Up to 12 curves of the same variables can be shown on the same xy graph by selecting a different profile for each . For example a graph of flow rate (x) can be plotted against error (y) , but multiple graphs of these variables can be plotted for example at different pressures. This is achieved by adding a new profile in the profile window, each additional curve can be plotted using a different colour and can be represented either by a fixed number or by a Preset id from memory.

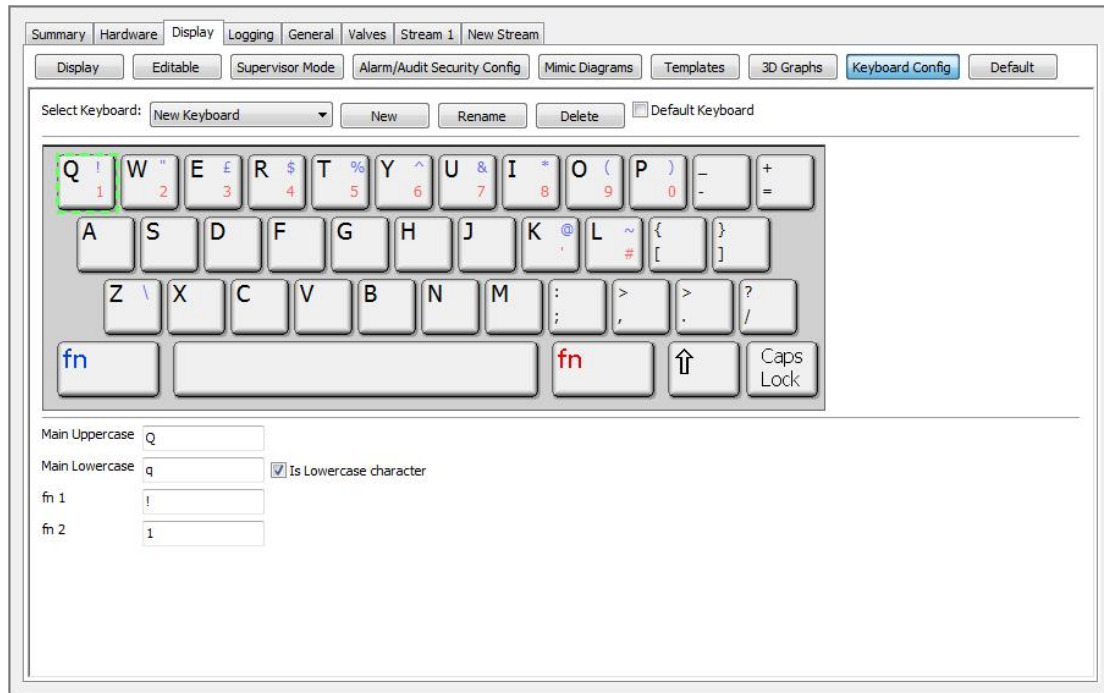
In the above description the result will be a 2 dimensional graph with multiple curves , the same data can be shown , but in the 3 dimensional xyz format , so that all three axis are visible.

Further options allow the presentation angles of the X and Y axis to be altered, as well as the perspective of the Z axis , either toward or away from the user.

The current operating point can be shown by enabling the cursor button and the cursor shadow will enhance the positional information of the cursor. If required the actual available data points which make up the curve can also be selected to be shown.

Keyboard Config

The Keyboard Config display button allows the operator to create an alternative Keyboard from the standard QWERTY (UK English) type.



The New Key will allow a New Keyboard to be created this can either be a QWERTY type for modification or a BLANK so that all keys can be customised.
The Rename Key allows an existing Keyboard to be re-named.
The Delete Key allows an existing Keyboard to be deleted.
The Default Keyboard tick box allows a particular Keyboard to be selected as the Keyboard to send to the Unit.

When configuring a new Keyboard the button for configuration is selected this will then be highlighted and the four possible characters are entered either direct from the Keyboard or by entering a Unicode number in the appropriate box:-

Main Uppercase

Main Lowercase

Function 1 (blue) Fn1

Function 2 (red) Fn2

The supported character set conforms to MES-2 and comprises most common, Latin, Greek and Cyrillic extensions (1013 characters)

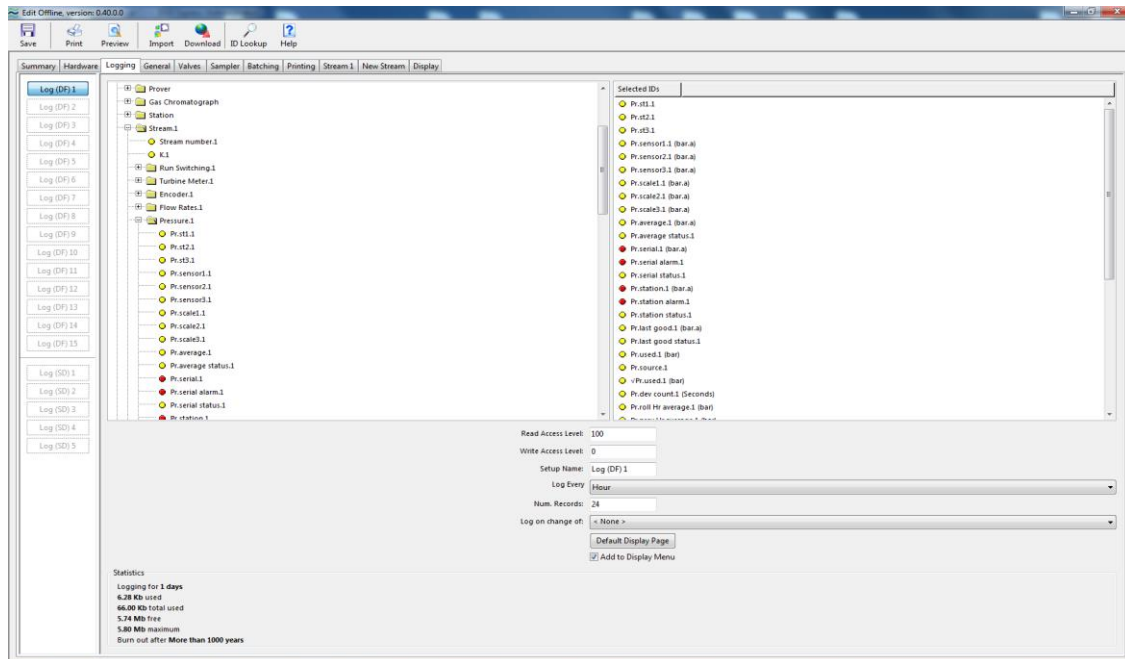
Default

The Default display button allows the operator to select a particular page to be the default or return page if no activity is recorded on the touch screen or rotary control after a preset period of time.

Any page that is shown on the main menu can be selected to be the default page, this is either selected from the pull down list when the Default button is operated. If the page is not shown in the available list it can be added by operating the Default button on the set up page for that display or by right clicking on the set up page for that display and selecting Set as Default.

This operation will add the display page to the default list, all that is then required is to select a time out period in minutes, after which the display will revert to the selected page. If the function is not required then disable should be selected from the pull down list of pages.

11. Logging



- Up to 15 different logging tables can be set in the DF (Data Flash) Internal memory and up to 5 additional logging tables can be set in the SD (Optional, removable) memory.
- The Read and Write Access Level is only used when data is access using the SOAP protocol.
- Each logging table can be set to log up to 50 different data items
 - The log can occur at time intervals selected between every 5 mins to once a year.
 - And or on an event (change of parameter) such as when a prove completes

NOTE this function is intended to be used when a particular parameter, changes state, however, care should be taken when selecting the id as a log will be generated on each change

- The Internal (DF) memory has a capacity of approximately 6 M bytes which approximates to 300,000 data records, with time and date for each.
- The SD Card available memory will vary depending upon the size of the card and the % of SD card to use set for this log record.
- Items to log are selected from the Data tree and dragged and dropped into the selected ids window.
- The statistics of memory use is indicated on this page, in terms of time and amount of memory used.

13. General

Pages for setting up general items of data, data that will apply to the overall machine rather than specifically to each stream. The data is divided into groups, which are selected by individual icons.

Unit Identification

Sets the Unit name or Tag number of the Flow Computer

Date / Time

Date/Time

Sets the Time and Date, Time and Date Format

Contract Time

Sets the Contract Hour.

Translation

Sets up the translation of Display text into languages other than English. English is the default language and if any item in the new language is not entered then English will be used. Up to 10 alternative languages can be set. A filter list option allows the text list to be shown to be reduced down to a list that only contain the letter or letter combinations entered into the filter list.

In order to add a new translation, the following steps must be taken:

1. Export the default language (giving a file, say trans.csv).
2. Edit trans.csv, replacing the English terms with those of the desired language, but leaving the TXT_XXX identifiers untouched.
3. Save trans.csv, making sure to use the UCS-16 character set (Big-Endian and Little-Endian are both fine).
4. Import the modified trans.csv file.

Following that, the new language also needs to be selected on the Flow Computer. This is done under the "Main Menu / Settings / Display Settings".

Audit Log

Sets, which Alarm types are to be included in the Audit log and, which additional data is to be recorded for each Audit. A maximum of 10 additional data items can be recorded with each Audit Record. The internal memory of the flow computer has a capacity of approximately 200 k bytes which approximates to a minimum of 1000 audits. If recording of additional audits is required then a % of SD card to use can be set, in which case a percentage of the SD card will be set for Audit recording. The maximum number of Audits to be recorded will depend upon the size of the card and the percentage allocated.

Settings

General machine settings, includes, machine cycle time and Total rollover value.

Custom Alarms

The Custom Alarms page allows for the configuration of custom alarms

Alarm Creation

Before an alarm can be configured it must first be created. This can be done in two ways
New Button - Clicking on the New Button will create a new blank custom alarm

Drag and Drop - A new custom alarm can also be created by dragging an ID into the custom alarm configuration table. The ID used in the drag and drop process will then populate the column in which it is dropped for the new custom alarm (e.g. if the ID is dropped in the Check ID column of the table then the new alarms Check ID value will be that of the ID that was dropped).

Alarm Configuration

Once the alarm is created it can be configured. The ID fields in the table may only be populated by dragging and dropping the relevant ID's from the ID tree on the left side of the page. The other fields are configured using either number input or drop box selection. The fields and their purpose are shown below.

Check ID - The Check ID is the main ID used to set up the custom alarm. This field is configured using the ID tree's drag and drop functionality.

Operator - The Operator field is used to state the way in which the check is done (e.g. greater than or equal to). This field is configured using the relevant alarms operator drop down.

Check Method - The Check Method option states the whether an alarm will compare the Check ID against another ID or against a numeric value. This field is configured using the relevant alarms Check Method drop down.

Alarm Value - The Alarm Value field takes a numeric input which can be compared to the Check ID if the Value option is selected in the Check Method field.

Compare ID - The Compare ID field will be checked against the Check ID if the ID option is selected in the Check Method field. This field is configured using the ID tree's drag and drop functionality.

Alarm ID - The Alarm ID is the alarm that will be raised if the comparison succeeds. This field is configured using the ID tree's drag and drop functionality.

NOTE It is important that the alarm ID selected is one of the designated alarm ID's which can be found in the relevant area of the ID tree as not using an alarm ID could result in some very undesirable consequences.

Alarm Bit - The Alarm Bit field takes a numeric input which is used to state the bit of the Alarm ID which will be used to switch the alarm. The alarm bits are indexed (start) from zero

Validation

The alarms and their configurations are automatically saved when moving away from the page, however this is only possible if the alarm has been configured to a certain degree. If this is not the case then you will be prompted by the software to fill out the required fields.

Alarm Deletion

If the alarm/s are no longer required then they can be deleted as necessary using the Delete button. Simply select the alarm you wish to delete and click the delete button.

The Custom Alarm table also supports multiple selection and deletion. Holding down Shift or Ctrl and clicking alarms will select multiples and then clicking the Delete button will remove them. You will be asked to confirm the deletion.

FAT check

The FAT check allows the flow computer to run through a predefined sequence of values to verify that it is performing correctly. This is performed by adding one or more events to the list, each with an individual time, and at this time the configured changes are applied. FAT Check Mode is entered by setting the controlling ID (Local -> Station -> General -> FAT Simulation) to On.

New Button.

This adds new events to the sequence.

Edit Button.

This allows existing events to be modified.

Delete Button.

This removes events from the sequence.

When creating New events or Editing existing events a dialog box is displayed to configure the event.

New/Edit item

Date / Time

Date:

May 2014						
Sun	Mon	Tue	Wed	Thu	Fri	Sat
27	28	29	30	1	2	3
4	5	6	7	8	9	10
11	12	13	14	15	16	17
18	19	20	21	22	23	24
25	26	27	28	29	30	31
1	2	3	4	5	6	7

Time:

12 : 12 : 03 : 0

Active

- Time
- Security Switches
- Faults
- Alarm/Audit Counters
- Min/Max values
- Redundancy
- Batching
- Sampling

ID	Value
Pr.serial.1	10

☒ Check Hour
 ☒ Check Minute
 ☒ Check Second
 ☒ Check Millisecond
☒ Check Day
 ☒ Check Month
 ☒ Check Year
☐ Resume Normal Operation

OK Cancel

Select the value or values that you wish to change from the data tree on the left, and drag it to the list box on the right. Upon releasing the mouse you will be prompted to enter the

value that you wish to change the value to. If you wish to change the value of any of the ID's listed in the table just double click them.

Once you have configured the values that will change, the next step is to configure when they change. Changes can be configured to occur at a single time and date, or also to occur multiple times at regular intervals.

To configure an event to occur once only, set the date from the calendar, and also the time from the dropdown selection boxes.

To configure an event that occurs many times use the tick boxes. For example if you want the event to occur every minute, uncheck all boxes except the 'Check Second'. This means that at X seconds (Configured in the dropdown box) past every minute the event will trigger. To automatically exit FAT Check Mode, configure an event to trigger and check the 'Resume Normal Operation' option. Alternatively the FAT Simulation ID can be set to Off.

Config Security

Sets the Security of each data item that can be configured under the setup menu, either Editable i.e. item can be altered, Read only i.e. item can be viewed but not altered, or Hidden i.e. item cannot be seen. These settings are only used when the security level of the flow computer is set to partially secure by means of the rear panel mode switches (see operating instruction manual for details of these settings).

ID Report

Sets up Data Reports of active or Preset data. Any item of Data can be selected from the tree and dragged and dropped into the selected ids window, these items will then be compiled into a Data report, with current values, units etc. and can be viewed, stored or Printed by using the Read Data Report button on the Connection menu Page.

Maintenance

Configures the various options when the flow computer is set to operate in Maintenance mode. Normally Maintenance mode is used for routine configuration or validation procedures and any changes or any flow recorded, will not form part of the normal measurement records.

The following options for maintenance mode configuration are available:-

Use Station Maintenance Mode	Yes or No
Maintenance requires Loq condition	Yes or No
Use maintenance flow	Yes or No
Use maintenance Totals	Yes or No
Inhibit maintenance accountable alarms	Yes or No
Inhibit maintenance non accountable alarms	Yes or No
Maintenance restore data	Yes or No
Maintenance mode requires an open valve before operation	Not Controlled of Select Valve n (1-18)
Maintenance mode requires a closed valve before operation	Not Controlled of Select Valve n (1-18)
Use Maintenance 4-20mA output	Yes , set to minimum or set to maximum

Formatting

Configures the formatting of all ids used , which basically allows the number of significant figures and the number of decimal places to be set for each parameter. This will affect the formatting of the number on the display, printing and logging.

Individual ids can be selected from the Parameter tree and dragged and dropped into the formatting window. In this way each id can be given if required a separate format, any items not included in the list will use default formatting.

An option exists to copy the formatting across from stream 1 to the same parameter or group of parameters on stream 2 etc. by enabling the Affect all indexes tick box.

Custom Strings

Allows up to 20 Custom String variable ids to be created, these variables can contain up to 40 numerical or letter characters. They appear in all tree lists for the display and printer outputs. The function of the string variable is to allow the operator place lines of custom text on any display page, System diagram or on any printer output.

Min/Max ids

This function allows minimum and maximum values for up to 20 selected ids to be recorded and used on display pages, in printer records or as parameters in serial communication outputs.

The Parameter to be recorded is selected from the id tree and dragged and dropped into a vacant Min/Max ID position. This item can be cleared by operating the adjacent Clear button and a new parameter selected if required.

In the Parameter tree on the Display , set up page, Printer set up page or Modbus communication set up page a list of available Min/Max parameters will be shown

For each Min/Max id 1-20 the following values will be recorded

Min ch ID.1	current hour
Min cd ID.1	current day
Min cm ID.1	current month
Min ph ID.1	previous hour
Min pd ID.1	previous day
Min pm ID.1	previous month
Max ch ID.1	current hour
Max cd ID.1	current day
Max cm ID.1	current month
Max ph ID.1	previous hour
Max pd ID.1	previous day
Max pm ID.1	previous month

Custom Deviation

The deviation check allows two different ID's to be compared against each other. The check ID and compare ID should be selected from the tree and dragged to the required check or compare position.

The comparison can be made using the actual difference of the two values or as a percentage difference, or both. If you wish to disable either check then right click on the limit and set it to invalid.

The time setting specifies how long the deviation must be above the set limit before it is indicated. Setting this value to 0 will cause an instant indication of a deviation.

The configuration information can be found in the tree, Preset → Deviation Check → Check X.

The current information can be found in the tree, Active → Deviation Check → Check X. The

deviation time counter will count down to 0, and when 0 is reached the deviation will be indicated in the Alarm Active register as a value of 1.

Redundancy

This function allows a system redundancy function to be enabled, it will also assign whether the machine is duty or standby and assumes that a system consists of a duty and a standby machine that are in communication with each other.

A fully healthy machine is assigned a redundancy score of 100% and each individual redundancy item can also be given a score, this score is then taken away from the healthy total as and when each redundancy item occurs.

Once the nominated Duty machine score is lower than the Standby machine score by more than the preset Switch over value in % for more than the Switch over time in seconds the Duty and Standby nominations will switch over.

The Clash alarm time sets a period of time to allow the switch of Duty and Standby nomination before any alarm is raised.

Watchdog

This function allows a system watchdog to be enabled which will perform a complete system reset after a preset watchdog time out period has elapsed, the time out period can be set from 5, 10, 15, 20 or 30 seconds or 1 minute.

Run Switching

Configuration options are detailed in the stream section of this document.

SOAP Users

SOAP Users can be added, edited and removed here. Each user has 3 characteristics, a username, a password and an access level. For each user the username and password must be unique. This information is used to log on and off of the SOAP interface. A user will automatically be logged out after 5 minutes after the last Keep Alive message is received.

The access level is used to control what users have access to specific information, where a higher number allows most access.

CTE

Note: Familiarity with Serial Communication and the CTE Protocol is assumed on the part of the operator.

Settings

The Settings Page enables or configures all communication settings associated with this output.

Baud Rate	Set between 300 and 38400
Parity	None, odd, even, mark or space
Stop Bits	1 or 2 stop bits
Mode	RS232 or RS485
Word size	7 bits or 8 bits
Master	When Master if enabled, if a password request is received the password request is echoed. When Master is disabled, password request is ignored.
Level code1	Must match Level code1 of request, packet ignored otherwise
Level code2	Must match Level code2 of request, packet ignored otherwise

Level code3	Must match Level code3 of request, packet ignored otherwise
Session Timeout	Currently unused.

Note: Only Stream 1 is currently used for CTE.

General Setup/ CTE Logdata

The CTE protocol is dependent on the logs being set correctly, and the general setup.

There are 5 logs which need to be configured (order is not important)

Daily (Daily interval)

Monthly (Monthly interval)

Volume Trace (15 Minute interval)

Pressure and Temperature Trace (15 Minute interval)

Min/Max of Pressure/Temperature Pressure (Daily interval)

CTE IDs can be found in active\station\CTE\previous_period. The order of IDs in each folder is set to match the protocol.

The logs are setup as follows:

Daily log

Summary Hardware **Logging** General Valves Sampler Batching Printing Stream 1 New Stream Display

Daily
Monthly
Volume Trace
PT Trace
MinMax
Log (DF) 6
Log (DF) 7
Log (DF) 8
Log (DF) 9
Log (DF) 10
Log (SD) 1
Log (SD) 2
Log (SD) 3
Log (SD) 4
Log (SD) 5

☐ Preset
☐ Active
☐ Local
☐ Totals

Selected IDs

- CTE previous daily diagnostic
- CTE previous daily base volume (m^3)
- CTE previous daily normal volume (Sm^3)
- CTE previous daily qmax (Sm^3/hr)
- CTE previous daily qmax time
- CTE previous daily qmax volume (Sm^3)
- CTE previous daily qmax number
- CTE previous daily qmin (Sm^3/hr)
- CTE previous daily qmin time
- CTE previous daily qmin volume (Sm^3)
- CTE previous daily qmin number

Read Access Level: 100
Write Access Level: 0
Setup Name: Daily
Log Every: Day at Contract time
Num. Records: 62
Log on change of: < None >
Default Display Page
☒ Add to Display Menu

Statistics
Logging for 2 months, 6 days
3.03 Kb used
66.00 Kb total used
5.74 Mb free
5.80 Mb maximum
Burn out after More than 1000 years

Monthly log

Summary Hardware **Logging** General Valves Sampler Batching Printing Stream 1 New Stream Display

Daily
Monthly
Volume Trace
PT Trace
MinMax
Log (DF) 6
Log (DF) 7
Log (DF) 8
Log (DF) 9
Log (DF) 10
Log (SD) 1
Log (SD) 2
Log (SD) 3
Log (SD) 4
Log (SD) 5

☐ Preset
☐ Active
☐ Local
☐ Totals

Selected IDs

- CTE previous monthly base volume (m^3)
- CTE previous monthly normal volume (Sm^3)
- CTE previous monthly max volume (Sm^3)
- CTE previous monthly max volume day
- CTE previous monthly max flowrate (Sm^3/hr)
- CTE previous monthly max flowrate day
- CTE previous monthly min flowrate (Sm^3/hr)
- CTE previous monthly min flowrate day
- CTE previous monthly general alarms
- CTE previous monthly high flows
- CTE previous monthly low flows
- CTE previous monthly power failures

Read Access Level: 100
Write Access Level: 0
Setup Name: Monthly
Log Every: Month on CTE
Num. Records: 1
Log on change of: < None >
Default Display Page
☒ Add to Display Menu

Statistics
Logging for 1 month
50 bytes used
66.00 Kb total used
5.74 Mb free
5.80 Mb maximum
Burn out after More than 1000 years

Volume log

Summary	Hardware	Logging	General	Valves	Sampler	Batching	Printing	Stream 1	New Stream	Display
<div> <div> Daily Monthly Volume Trace PT Trace MinMax Log (DF) 6 Log (DF) 7 Log (DF) 8 Log (DF) 9 Log (DF) 10 Log (SD) 1 Log (SD) 2 Log (SD) 3 Log (SD) 4 Log (SD) 5 </div> <div> <div> Preset Active Local Totals </div> <div> Selected IDs CTE previous trace volume (Sm³) </div> </div> </div> <div> Read Access Level: 100 Write Access Level: 0 Setup Name: Volume Trace Log Every: 15 Minutes Num. Records: 192 Log on change of: < None > Default Display Page <input checked="" type="checkbox"/> Add to Display Menu </div> <div> Statistics Logging for 2 days 3.75 Kb used 66.00 Kb total used 5.74 Mb free 5.80 Mb maximum Burn out after More than 1000 years </div>										

Pressure and Temperature Trace log

Summary	Hardware	Logging	General	Valves	Sampler	Batching	Printing	Stream 1	New Stream	Display
<div> <div> Daily Monthly Volume Trace PT Trace MinMax Log (DF) 6 Log (DF) 7 Log (DF) 8 Log (DF) 9 Log (DF) 10 Log (SD) 1 Log (SD) 2 Log (SD) 3 Log (SD) 4 Log (SD) 5 </div> <div> <div> Preset Active Local Totals </div> <div> Selected IDs CTE previous trace snam pressure (bar.g) CTE previous trace used pressure (bar) CTE previous trace used temperature (°C) </div> </div> </div> <div> Read Access Level: 100 Write Access Level: 0 Setup Name: PT Trace Log Every: 15 Minutes Num. Records: 192 Log on change of: < None > Default Display Page <input checked="" type="checkbox"/> Add to Display Menu </div> <div> Statistics Logging for 2 days 7.50 Kb used 66.00 Kb total used 5.74 Mb free 5.80 Mb maximum Burn out after More than 1000 years </div>										

Min/Max of Pressure/Temperature log

General Setup

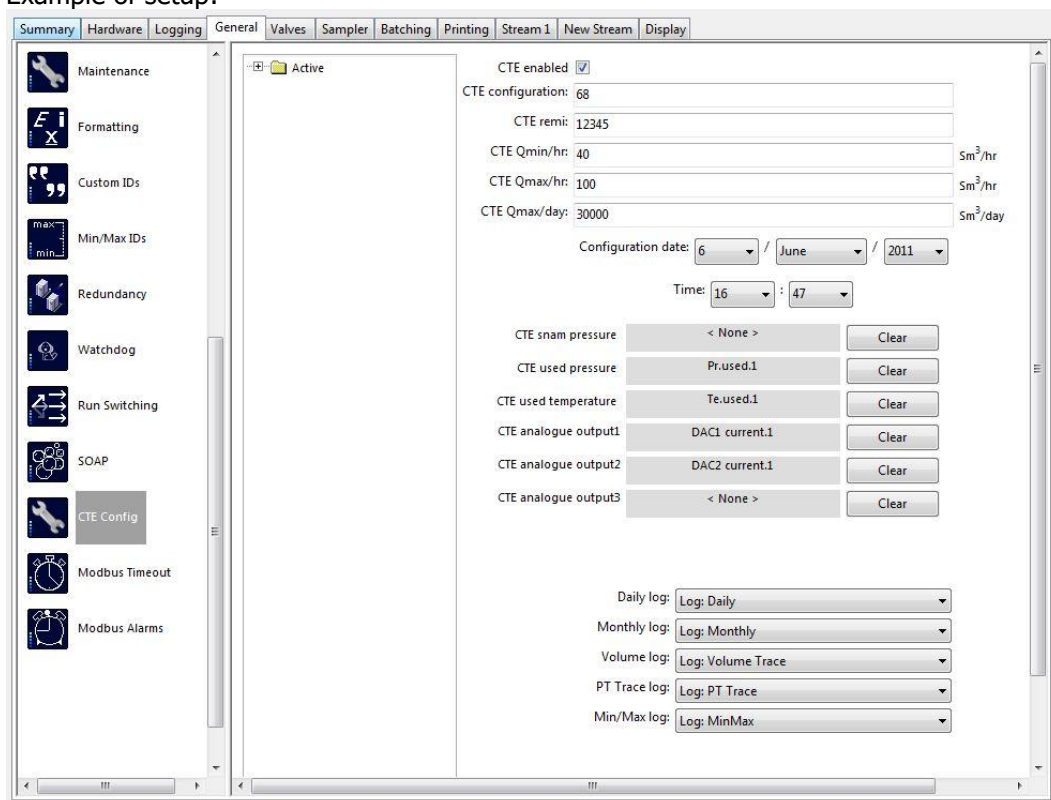
CTE enabled	When enabled, turns on the calculation of CTE values.
CTE configuration	Configuration number used in protocol header
CTE remi	Serial number used in protocol header
CTE Qmin/hr	Minimum hourly flow
CTE Qmax/hr	Maximum hourly flow
CTE Qmax/day	Maximum daily flow
Configuration date	Data returned when accessing programmed data.
CTE snam pressure	if required, assign ID from active folder.
CTE used pressure	if required, assign ID from active folder
CTE used temperature	if required, assign ID from active folder
CTE analogue output1	if required, assign ID from active\board_information\slot.n\Analogue_Outputn\DACn.current
CTE analogue output2	if required, assign ID from active\board_information\slot.n\Analogue_Outputn\DACn.current
CTE analogue output3	if required, assign ID from active\board_information\slot.n\Analogue_Outputn\DACn.current

Note: The analogue outputs are used whilst accessing the instantaneous data. The corresponding analogue output must be setup accordingly.

Daily log	If used, assign log for Daily Log
Monthly log	If used, assign log for Monthly Log
Volume log	If used, assign log for Volume Log
PT Trace log	If used, assign log for PT Trace Log
Min/Max log	If used, assign log for Min/Max Log

If no log is assigned to any of the above, any protocol requests requiring access to log data will be ignored.

Example of setup:



MODBUS Timeout

The modbus timeout function is designed to be used to identify when essential modbus communications are lost. This function also requires the "Use modbus timeout alarm" mode switch to be enabled on the relevant streams, and also the "Use modbus timeout" option to be enabled on at least one modbus slave communications port.

Enter the maximum time the flow computer should not be without communications. This time will decrement every second and upon reaching 0 seconds an accountable alarm will be raised on every stream that is using the timeout alarm, and any modbus received gas data will be flagged as in error. To disable the timer set its value to be invalid.

The timer is reset upon receipt of a valid modbus packet on a modbus slave port that has the use modbus timeout option selected.

MODBUS Alarms

This is used to associate unit alarms with Modbus values, and is used to generate events within an Event Log. The Event log can be accessed by Modbus to extract alarms/events. The Event log typically contains the Modbus Log Event bitmap, which details which alarms/events have occurred.

When a modbus setup has been created, the IDs within the setup are presented in the left window (Available IDs). To add the ID to the Alarmed IDs list, double click the ID or select and press Enter. To remove an ID from the Alarmed IDs list, select and then delete it.

To associate an alarm with an ID, select the ID. Then for each of "Minimum Alarms", "Lo Alarms", "Hi Alarms", "Maximum Alarms", select the alarms from the list. Multiple Alarms can be selected for each alarm type if required.

Once a cycle, the Modbus Alarms are checked, and if the alarm has changed from last cycle, and entry is made in the relevant Event Log.

The alarms set the following bits within the Modbus Log Event bitmap register, and the following Alarms/Events are supported:

- Bit 0, Fixed Value
- Bit 1, unassigned (0)
- Bit 2, unassigned (0)
- Bit 3, unassigned (0)
- Bit 4, unassigned (0)
- Bit 5, unassigned (0)
- Bit 6, unassigned (0)
- Bit 7, unassigned (0)
- Bit 8, unassigned (0)
- Bit 9, Operator change event identified bit (0= Alarm change, 1=Operator change)
- Bit 10, LoLo Limit (Set when Min alarm value exceeded)
- Bit 11, Lo Limit (Set when Lo alarm value exceeded)
- Bit 12, Hi Limit (Set when Hi alarm value exceeded)
- Bit 13, HiHi limit (Set when Max value exceeded)
- Bit 14, unassigned (0)
- Bit 15, Set/Reset Alarm (1=set, 0=reset)

Events are a result of a preset value change, and are generated by examining values in the modbus setup. These IDs do not necessarily have to be present in the Alarmed IDs list.

ID Arithmetic

The ID Arithmetic page allows for the configuration of arithmetic operations on ID's. Before an arithmetic operation can be configured it must first be created. This can be done by clicking on the New Button. Once the operation is created it can be configured. The ID fields in the table may only be populated by dragging and dropping the relevant ID's from the ID tree on the left side of the page. The other fields are configured using either number input or drop box selection.

The alarms and their configurations are automatically saved when moving away from the page, however this is only possible if the alarm has been configured to a certain degree. If this is not the case then you will be prompted by the software to fill out the required fields. If the operations are no longer required then they can be deleted as necessary using the Delete button. Simply select the operation you wish to delete and click the delete button. The Arithmetic Operations table also supports multiple selection and deletion. Holding down Shift or Ctrl and clicking operations will select multiples and then clicking the Delete button will remove them. You will be asked to confirm the deletion.

Input Assignment

The Input Assignment page allows for the configuration of ID assignments. Before an assignment can be configured it must first be created using the New button or by dragging and dropping an ID in the respective table columns. Once the assignment is created it can be configured. Both ID fields in the table may only be populated by dragging and dropping the relevant ID's from the ID tree on the left side of the page.

The assignments are automatically saved when moving away from the page, however this is only possible if the assignment has been configured to a certain degree. If this is not the case then you will be prompted by the software to fill out the required fields.

If the assignment/s are no longer required then they can be deleted as necessary using the Delete button. Simply select the assignment you wish to delete and click the delete button.

The assignment table also supports multiple selection and deletion. Holding down Shift or Ctrl and clicking assignments will select multiples and then clicking the Delete button will remove them. You will be asked to confirm the deletion.

14. Valves

Sets the functionality of up to 18 Valves from the following valve types:-

Inactive	Not operating
Analogue	Analogue 4-20mA set to a preset value and hence position.
Digital	Timed Digital Output with no feedback.
PID	Analogue 4-20mA Output used as a PID control output
Feedback	Digital Switch Output , with Open, close and Transition time control coupled with digital status input to feedback valve position.
4 Way	4 Position Valve Control used in a Liquid Prover system.

NOTE each of the above Valve types will require the actual Outputs used , 4-20mA Analogue Output, Digital switch Outputs and possibly Digital switch Inputs to be correctly configured in the hardware set-up of the flow computer. This is done on the Hardware set up page corresponding for each board type.

The flow computer has 5 different types of valve available.

Analogue

Used to control an analogue output either remotely or via the front panel of the flow computer.

Keypad value.

Value used if no set point has been received.

Minimum value.

Minimum scaling value.

Maximum value.

Maximum scaling value.

Note: Maximum and minimum values can be configured to prevent the output either fully opening or fully closing by setting the limits within the band set when configuring the output.

Inputs Required

Local > Valves > Valve.X > Analogue

Valve analogue set point.

Used to provide the desired set point.

Outputs Required

Active > Valves > Valve.X > Analogue

Analogue Output

Used to indicate the percentage open that the valve should be.

Digital

Used to control a digital output either remotely or via the front panel of the flow computer.

Keypad value.

Value used at power-on.

Duration.

Duration for the pulse to remain on.

Inputs required

Local > Valves > Valve.X > Digital

Duration

Open status received from the valve.

Set point Closed status received from the valve.

1 = Output constantly off.

2 = Output constantly on.

3 = Output on for the programmable duration.

Outputs required

Active > Valves > Valve.X > Digital

Digital Output

Signal from the flow computer to open the valve.

PID

Used for controlling an analogue output to achieve a given setpoint. Can be run in Primary Control Mode or alternatively Primary and Secondary Control Mode. The functionality is selectable using the cascade function switch as well as the change up/down logic.

The P, I and D actions control the rate at which the valve moves.

The PV Maximum and PV Minimum represent the limits used for process values. If a setpoint received is outside these limits then an alarm will be raised. The SP Maximum and SP Minimum represent the limits used for control values.

The change down logic allows configuration of the condition to swap from PID 1 to PID 2.

The change up logic allows configuration of the condition to swap from PID 2 to PID 1.

The PID Mode selects if the PID Valve is running in Manual or Automatic mode. In manual mode the PID valve will regulate to the PV Setpoint, whilst in Manual mode the valve will remain static at the last received CV Setpoint. The transition from Automatic to Manual mode will be performed seamlessly, so the valve will continue to use the same % output until told otherwise. The transition back to Automatic mode will see the valve begin to regulate to the last known setpoint.

Inputs Required

Control Value - Percentage to manually set the valve to.

Set point - Required set point to regulate to.

Process Value - Value to regulate.

Outputs Required

Percentage the valve is open, Percentage

Used for controlling an analogue output to achieve a given set point.

- The process variable selects what is trying to be regulated.
- The keypad set point selects the default position for the valve if there is no set point present.
- The P, I and D actions control the rate at which the valve moves.
- The maximum and minimum output levels are the limits at which the valve can operate.

Inputs Required

Local > Stream.X > Run Switching > Flow Control Valve

Set point

Required set point to regulate to.

Outputs Required

Active > Stream.X > Run Switching > Flow Control Valve

Run Flow Percentage.

Indicates the current percentage open level of the flow control valve.

Feedback

Used to control and monitor digital valves.

Control.

Selects if this valve should be controlled or not.

Alarm.

Selects if the valve alarms should be used or ignored for this valve.

Open & Close durations.

The length of time the corresponding command is sent.

Transition duration.

The maximum amount of time it should take for the valve to move. If this time is exceeded then an alarm will occur.

If a valve is in alarm then to clear the alarm the Action tag must be set to reset.

Inputs required

Local > Valves > Valve.X > Feedback

Open Feedback

Open status received from the valve.

Close Feedback

Closed status received from the valve.

Failure Feedback

Failure indication received from the valve.

Automatic Feedback

Mode selection received from the valve.

Local > Valves > Valve.X > Feedback

Action

Command to either reset or move the valve.

Outputs required

Active > Valves > Valve.X > Feedback

Open Output

Signal from the flow computer to open the valve.

Close Output

Signal from the flow computer to close the valve.

Four Way

Four Way valve control used in prover systems.

Leak sensor.

Selects what type of sensor is used to detect leaks.

Leak detect.

Selects when to detect for leaks.

Open & Close durations.

The length of time the corresponding command is sent.

Transition duration.

The maximum amount of time it should take for the valve to move. If this time is exceeded then an alarm will occur.

Inputs required

Local > Valves > Valve.X > Feedback

Open Feedback	Open status received from the valve.
Close Feedback	Closed status received from the valve.
Failure Feedback	Failure indication received from the valve
Automatic Feedback	Mode selection received from the valve.

Local > Valves > Valve.X > Feedback

Action

Command to either reset or move the valve.

Outputs required

Active > Valves > Valve.X > Feedback

Open Output	Signal from the flow computer to open the valve.
Close Output	Signal from the flow computer to close the valve.

15. Sampler

The sampler can be configured to be active in 4 different modes:-

- Fixed Time. When running in fixed time mode the sampler will automatically become active between the on and off times.
- Duration. In this mode the sampler will be active for a fixed time period and then automatically stop.
- Batch. Batch mode allows the sampler to operate until a the amount of product configured in 'parcel size' has been measured.
- Continuous. The sampler will run continuously.

If the sampler is active in either 'Fixed Time', 'Duration' or 'Continuous' modes it can be configured to sample in any of the following 3 ways:-

- Time based: The sampler will take a sample after the time period configured in the sampler interval expires.
- Flow based: The sampler will take a sample after the flow configured in both the sample counter and sample interval has been measured.
- Manual: The sampler will only take a sample when a manual sample request is received.

The sampler may be automatically stopped if the flow goes above or below configurable limit. These limits are configured in the flow limits section of the sampler setup.

The sample deviation alarms allow both accountable and non-accountable alarms to be configured if the deviation between the calculated can level and measured can levels are greater than expected.

The sample can may only be reset when sampling status is either "Full", "Paused" or "Complete". Any reset requests received when the sampler is in another state will be ignored.

The entire sample mechanism may also be reset when the sampling status is either "Full", "Paused" or "Complete". Any reset requests received when the sampler is in another state will be ignored. It is recommended that this reset is used when any preset data relating to the sampler is changed. Resetting this also resets the sample can information.

Inputs Required

Local > Sampling > Sampler.X

Sampler Can Full.

Input from sample can indicating it is full. (Optional)

Outputs Required

Active > Sampling > Sampler.X

Can full

Digital indication that the calculations estimate the can is full.

Grab output

Output to the sampler to grab.

Alarms

Accountable Alarms

Sampler deviation	Generated when the calculated and measured can levels are outside limits.
Sampler can maximum	Generated when the calculated can level is above max level.
Sampler stopped because hi flow condition	Sample flowrate is above sample hi flow limit.
Sampler stopped because lo flow condition	Sample flowrate is below sample lo flow limit.
Sampler full	Generated when sample can full input is received.
Sampler input	Generated when there is a problem with the measured can level.
Sampler over-run	Generated when a sample request is made whilst the previous request is still active

Non-Accountable Alarms

Sampler deviation	Generated when the calculated and measured can levels are outside limits.
Sampler can hi	Generated when the calculated can level is above hi level.

16. Batching

The Batching in the flow computer is split into 4 sets of data. Preset, Current, Waiting and Complete.

Preset batch data is how the batch is configured.

Once the begin batch flag has been set, the current batch data holds data relating to the currently active batch. This data is constantly updating and is stored in non-volatile memory. Once the batch end flag has been set the batch report is moved into the batch waiting area, and the active batch data is cleared. If the batch waiting area is full, then the batch status will be moving, but will remain in the current batch data until the batch end flag is set, and there is sufficient room in the batch waiting area.

The batch waiting area can hold up to a maximum of 10 batches and is stored in non-volatile memory.

When in the waiting area the batches can be recalculated any number of times on a stream basis by using the Active → Waiting Batches → Batch X → Report Update tag. Once the recalculation has been concluded the batch can be completed by using the Active → Waiting Batches → Batch X → Report Complete tag. Once the report has been completed it is moved from the waiting area to the complete data.

The complete batch data only holds 1 report, but can be used to log all completed batch reports by setting the data to be logged on change of Active? Complete Batch ? Complete Batch Number ID.

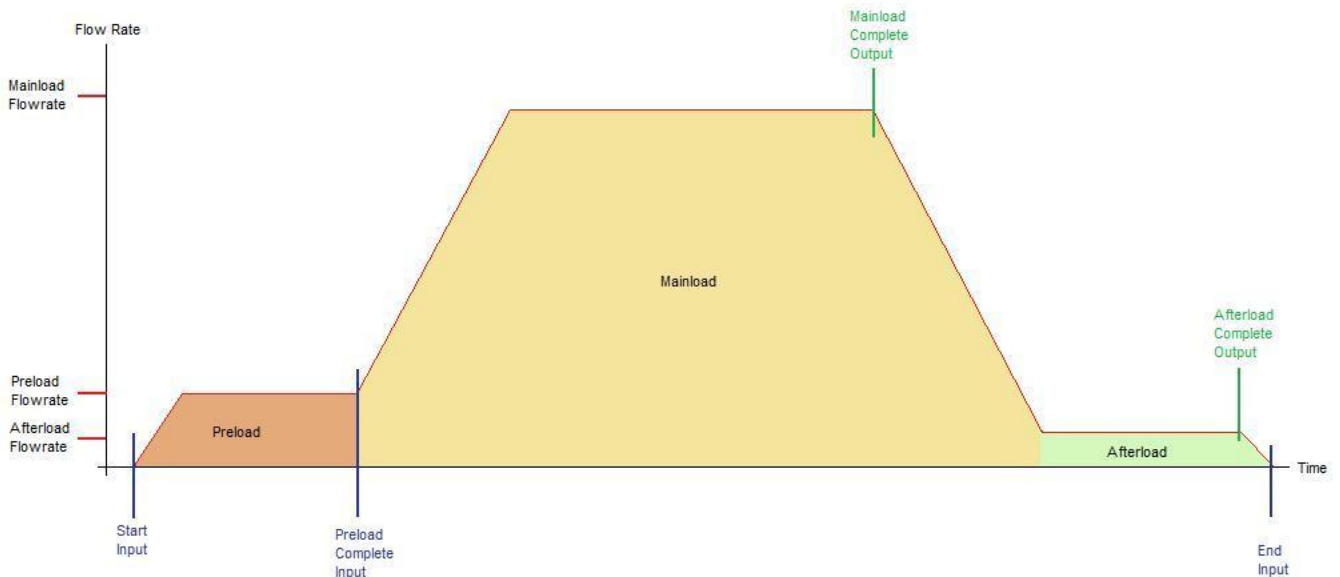
The flow computer has two methods of batching available, but for all methods of batching the following options require configuration.

General Options:

- Density Units. Allows the selection of the density units.
- Pressure Units. Allows the selection of the pressure units.
- Temperature Units. Allows the selection of the temperature units.
- Energy Input Scale. Allows the selection of the heating value scale.
- Energy Input Type. Allows the selection of the heating value units.
- Stream Selection allows the streams that the batch is based on to be configured.
- Text is the text specific to each batch.
- The scaling tab allows the units of the batch totals to be customised. NOTE: the units of all streams in the batch, and the batch totals must match.
- The recalculation tab allows the configuration of the values that are used when the reports are recalculated.

Fixed Batching

Fixed batching requires a trigger to start the batch, and a trigger to end the batch. This method of batching also allows optional triggers to indicate the end of the test phase, and also a pause in the batching.



Options:

Batch Measurement. Selects the counter to base the batching on.

- Use Flow Control Valves. Selects if set-points should be provided to any connected flow control valves.
- Preload Flow Rate. Flow rate to use at the beginning of the batch. (Optional).
- Mainload Flow Rate. Flow rate to use for the majority of the batch. (Optional).
- Afterload Flow Rate. Flow rate to use at the end of the batch. (Optional).
- Batch Size. Required amount of product.
- Afterload Duration. Time required to remain at afterload flowrate. This timer starts once the active flowrate is within 10% of the Afterload flowrate. When the timer expires the digital output Afterload Complete is switched on.
- End of Mainload Percentage. Percentage that Mainload should end. Once the total batch production has reached this percentage the digital output Mainload Complete is switched on.

Inputs Required

- Local → Batching → Batching X →
 - Batch Begin. Indicates the beginning of a batch.
 - Batch Preload Complete. Indicates the completion of the preload phase. (Optional).
 - Batch Pause. Indicates a pause in the batching. (Optional). This input clears any flow rate set points.
 - Batch End. Indicates the end of a batch.

Outputs Required

- Active → Current Batches → Batch X → Active Data
 - Mainload Complete
 - Afterload Complete

Continuous Batching

Continuous batching uses a single trigger to simultaneously end the current and start a new batch.

Inputs Required

- Local → Batching → Batching X →
 - Batch Begin / End Indicates the end of the current batch, and seamless beginning of the next batch.

17. Network Printing

Print Jobs

The Print Jobs page defines the method as to how and when the Print Data is printed.

Print Jobs can be added and removed using the "Add" and "Remove" buttons.

Print Jobs can be configured to activate on any single or combination of the following actions.

Events	To configure the Print Job to activate on an event, such as an alarm, choose the relevant alarm from the Event tree.
Change of value	To configure the Print Job to activate on a change of ID, select the required ID from the 'Print on change of' selection box.
Regular Interval	To configure the Print Job to activate at a regular time interval select the required interval from the 'Print every' selection box.
Manual	To add the Print Job to the display to be manually triggered, select the 'Show on print menu' option.

The destination printer for the report is selected by adjusting the 'Printer' selection box.

The 'Use Print Data' Selection box allows one of the pre-configured 'Print Data' reports to be selected.

The 'Archive Type' controls how the Print Data interacts with any configured logged data. This setting is useful for configuring report based on different billing periods, and has five settings:

None	There is no archiving required, so any logged data will refer to either the most recent or oldest data in the log.
Row Based	This allows several items of data to be printed from the same log record. Particularly useful for printing Proving, Validation or Batch reports.
Daily Report	This allows data to be printed from a specified day, between contract times.
Weekly Report	This allows data to be printed from a specified week. Starting from Sunday and ending on Saturday.
Monthly Report	This allows data to be printed from a specific calendar month.

If an Archive Type is selected then the 'Archive Index' becomes enabled. This allows a specific time period to be selected and will vary based on the Archive type.

For Row Based Archives the Archive Index will be a selection of the Log Table required to access the data on the print report.

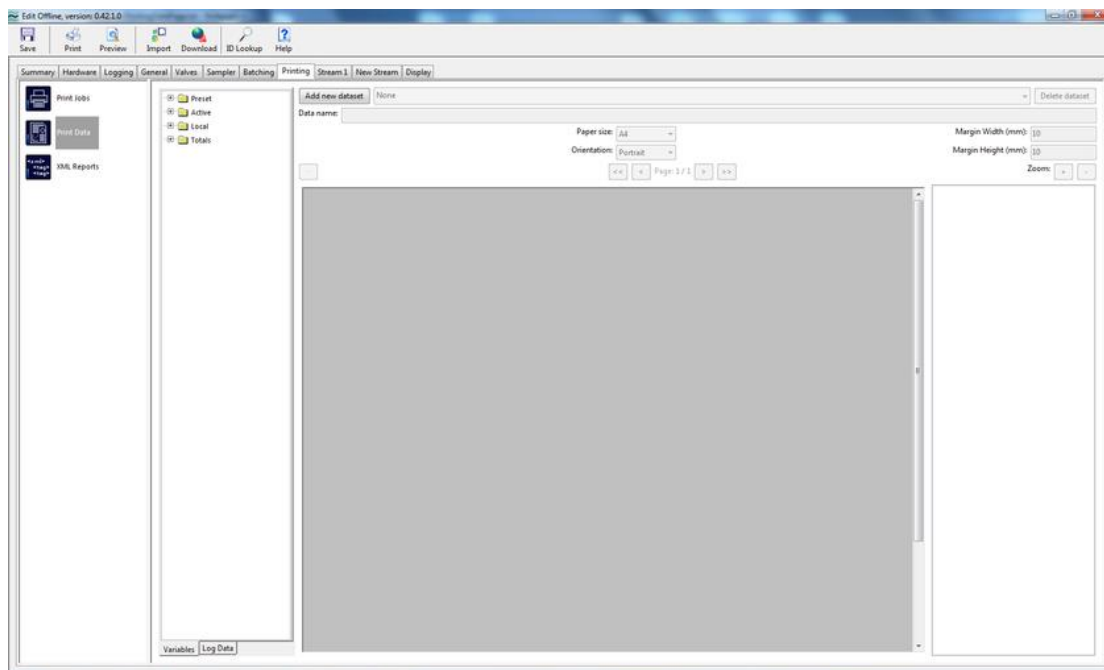
For Daily Reports the Archive Index will be a selection of days, starting from the current day stretching back to any specific day for 1 month.

For Weekly Reports the Archive Index will be a selection of weeks, starting from the current week stretching back a maximum of 4 weeks.

For Monthly Reports the Archive Index will be a selection of months, starting from the current month stretching back to any specific month for the last year.

Print Data

The "Print Data" page controls all the information about the data to be printed, including page setup and how the page is laid out. Items are added by right clicking on the page diagram and selecting, as appropriate, from the right click menu or by dragging and dropping from the trees on the left of the page. Once added, items can be dragged with the mouse or (for fine positioning) using the arrow keys. There are also various alignment and spacing options which can be implemented to improve report aesthetics as well as copy paste options. Holding the "Alt" key increases the amount by which arrows keys move items. Holding "Ctrl" will allow for the selection/deselection of multiple Ids and for the use of copy/paste/select all hot keys.



Datasets can be added and removed using the "Add new dataset" and "Remove dataset" buttons.

The "Paper Size" option allows the destination medium to be selected.

The Width and Height margins define the margins around the page.

The Orientation option allows the page to be printed in either portrait or landscape.

It is possible to zoom in and out from the page using the Zoom +/- buttons.

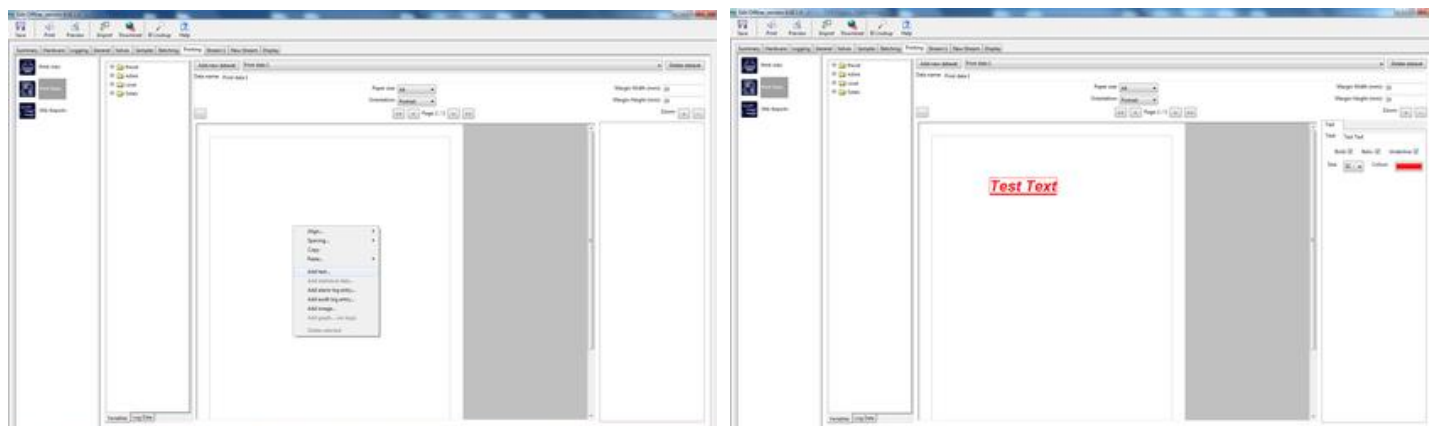
New individual pages can be added/inserted/deleted using the . button.

Data item formatting is implemented using the formatting option window displayed to right of the data page. When changing formatting options the changes will be applied to all selected data item that support that formatting option.

The individual data items that can be added to the print report are as follows.

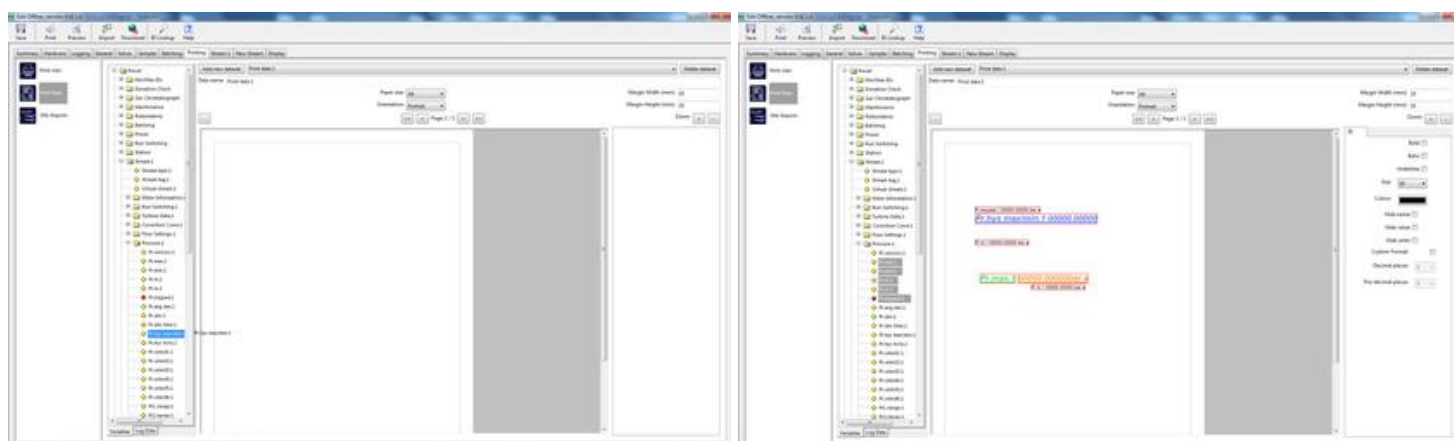
Text

Allows a fixed text string to be added to the report. Text can be changed and formatted, in the option windows in the right, to be any combination of Bold, Italic or Underlined. The font size and colour can also be selected.



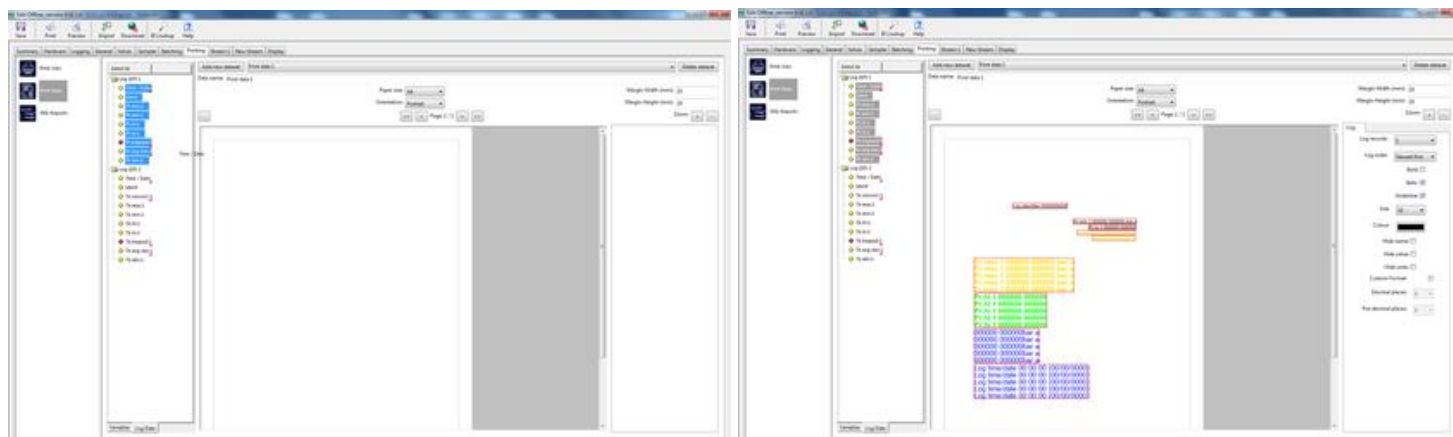
ID's

IDs can be added to the data report by dragging and dropping them onto the page from the tree on the left, and then a range of formatting options, shown in the window to the right, to show or hide the name, value or units. If required the default formatting for the value can be overwritten. The ID can be formatted to be any combination of Bold, Italic or Underlined. The font size and colour can also be changed using the options panel to the right.



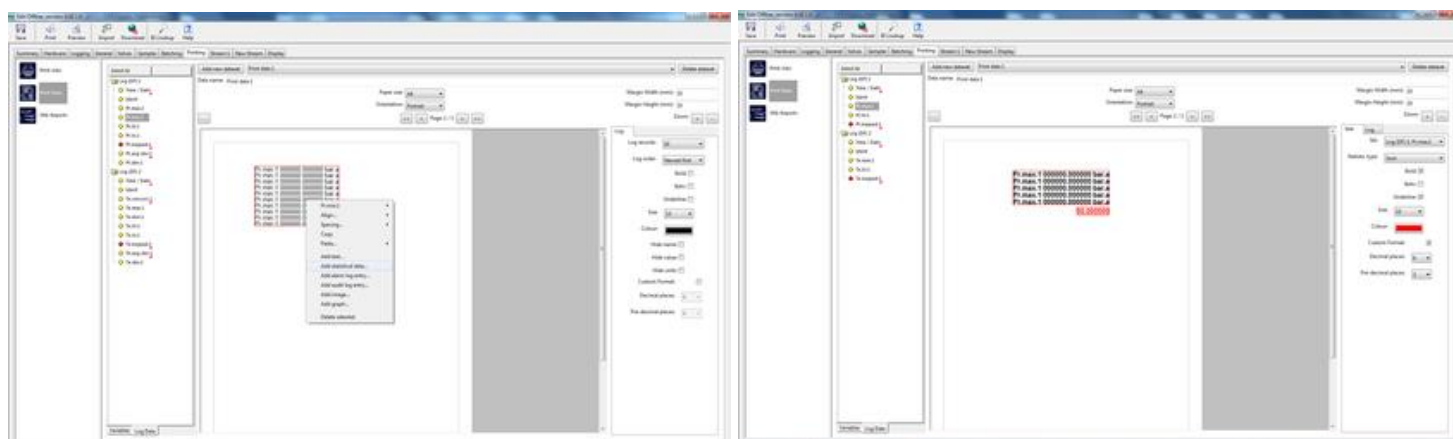
Logged Data

Allows logged data to be added to the report. The required Logged ID's are chosen from the Log tree on the left of the window by dragging and dropping on the page. This can then be ordered to show either the Oldest or Most Recent entry first by changing the value of the Log order selection box. The number of log records can be selected. For Row Based reports this should be left at 1, but for other reports this can be changed to fit your data requirements. As with the ID formatting a range of formatting options are available to show or hide the name, value or units. If required the default formatting for the value can be overwritten. The ID can be formatted to be any combination of Bold, Italic or Underlined.



Statistical data

Allows statistics, created from logged data, to be added to the report. In the ID selection box the Log IDs available for the application of statistical analysis are listed. Only one statistics item may be assigned per log item. If the report contains no log data items then it will not be possible to create a statistics item. Also if a log item already has a statistics item assigned to it that item will not appear in the ID dropdown. The statistic type is selected using the type selection box from either the Sum, Average, Minimum or Maximum. Holding "Ctrl" and left clicking a statistics item, while no other items are selected, will also select the log item on the page that it is assigned to. If a log item has a statistic item associated with it then the statistic item will have to be deleted before the log can be deleted. Statistical items can be formatted to be any combination of Bold, Italic or Underlined etc.

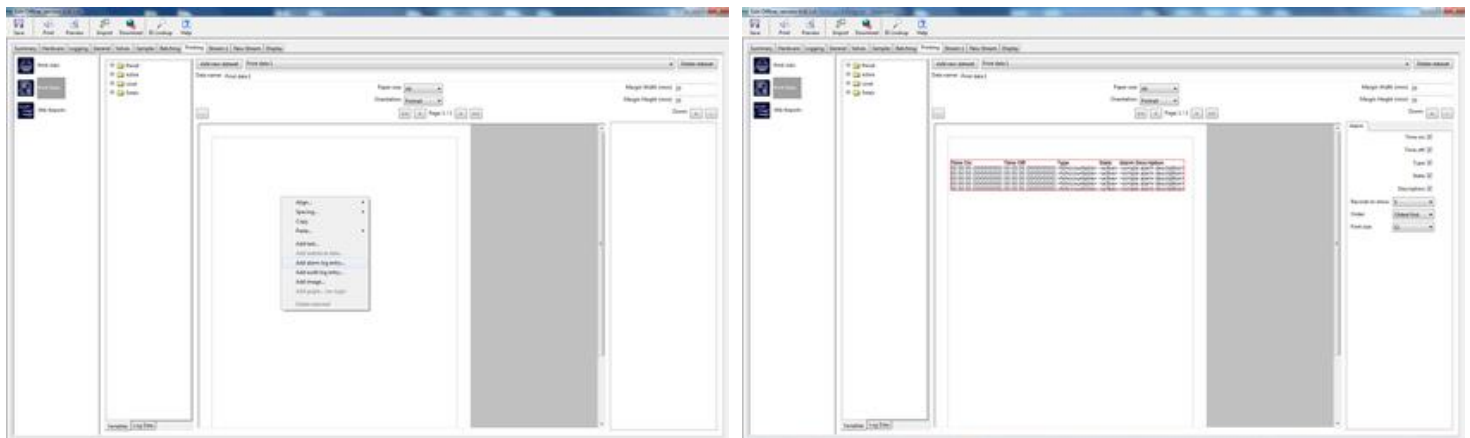


Alarm Log Data

Allows data from the alarm history to be added to the report. The required fields can be selected from:

Time On	The time the alarm occurred.
Time Off	The time the alarm expired (if applicable).
Type	The alarm type. Either Accountable, Non-Accountable, Warning or Fault.
State	The current alarm state. Either Active or Expired.
Description	The alarm description.

Other selections include the number of records to show, the order of the records and the font size.

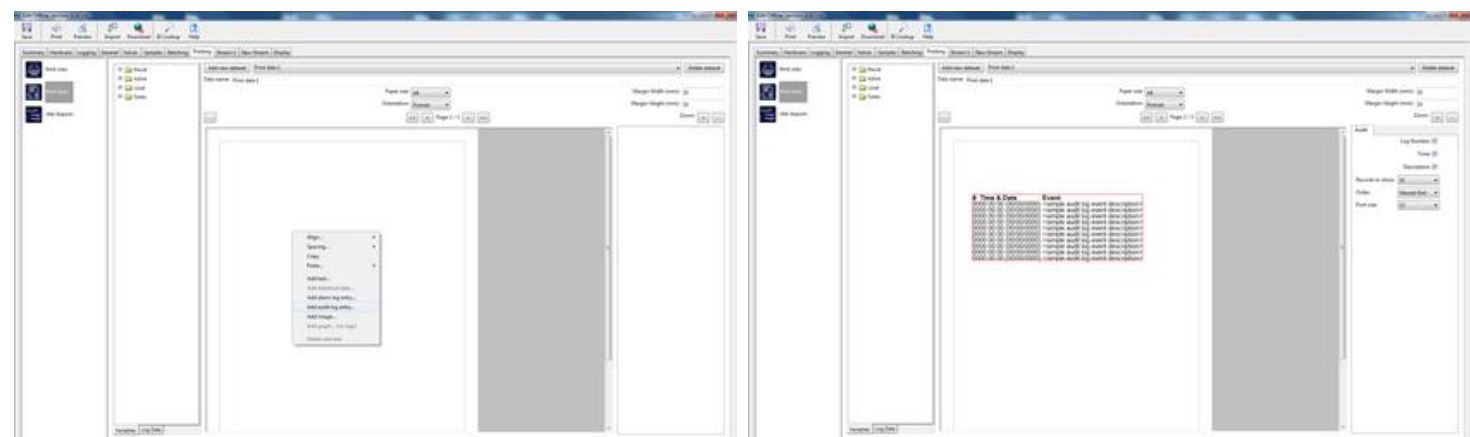


Audit Log Data

Allows data from the audit history to be added to the report. The required fields can be selected from:

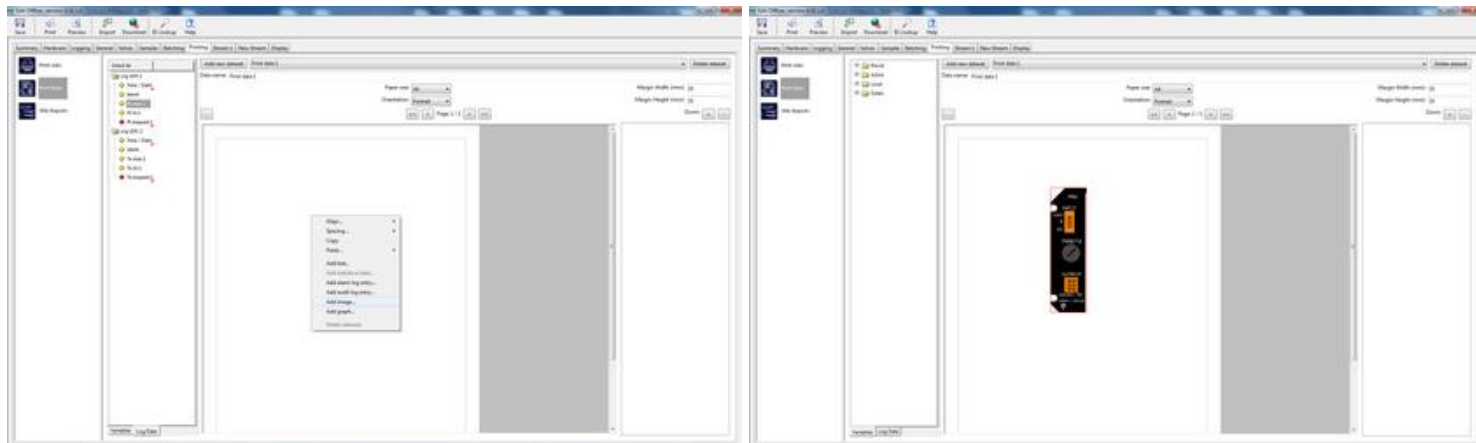
Time	Time of the event.
Description	Description of the event.

Other selections include the number of records to show, the order of the records and the font size.



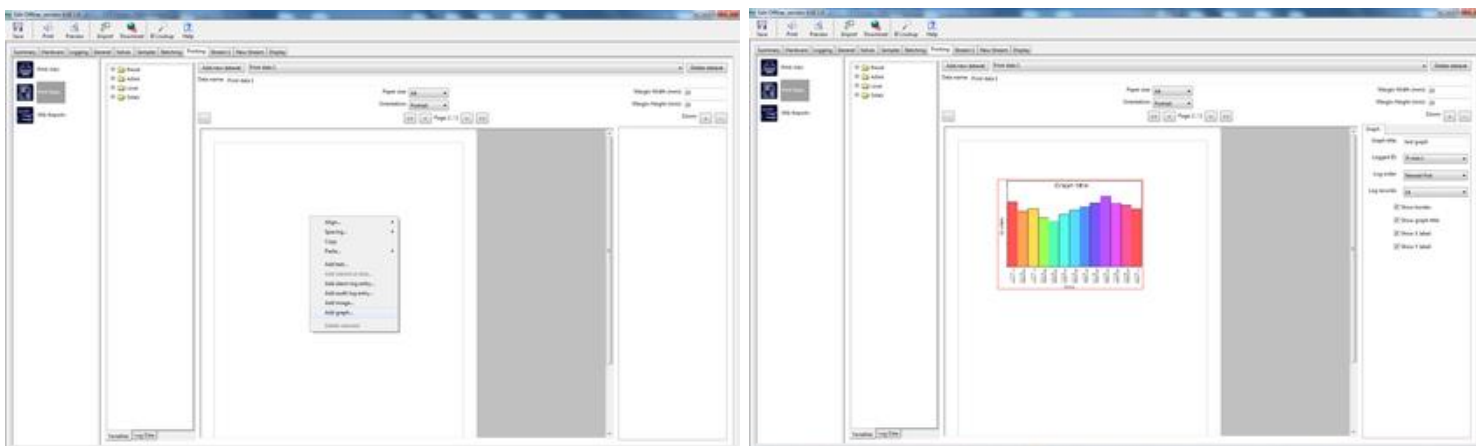
Images

Allows images to be added to the report. These can be either .png, .bmp, .jpg or .gif files. Any resizing of the loaded images must be done prior to the image being loaded. There no formatting options available for an image item.



Graphs

Allows graphs based on logged data to be added to the report. The graph can be customised to allow the Border, Title, X Axis Label or Y Axis Label to be either shown or hidden. A title can be added and the ID to graph is selected from the Logged ID selection box. Other selections include the number of records to show and the order of the records.



XML Reports

This page controls all the information about the data to be included in a report in XML format, these reports are produced by attaching them to a print job. Reports are built by dragging items from the tree on the left hand side of the page over to the right hand side. On dragging an item into the report its configuration dialog appears.

The data name is used to identify the XML report when attaching it to a print job. The filename of the generated report starts with the contents of the "Code name" field, followed by the contents of the "File name" field, and finishes with the date and time that the report was printed, in the form CCCCMMDDHHMMSS (Century, Month, Day, Hours, Minutes, Seconds).

It should be noted that in order for the report to be valid XML the entire report must be enclosed within a single tag. For instance:

```
<section>
...
</section>
<new_section>
...
</new_section>
```

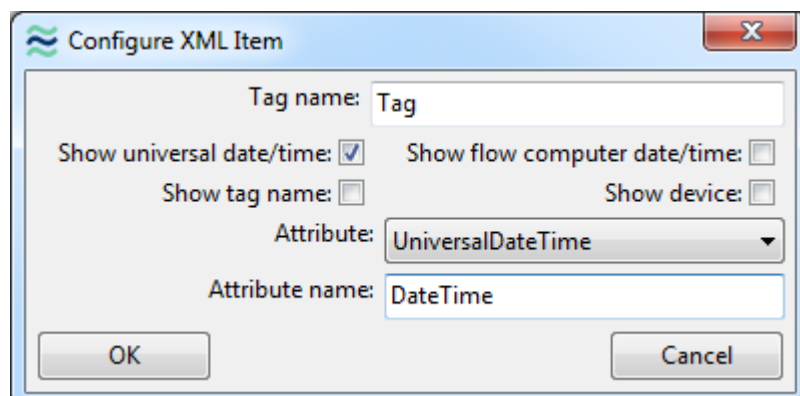
would not produce a valid XML document, whereas:

```
<report>
  <section>
    ...
  </section>
  <new_section>
    ...
  </new_section>
</report>
```

would produce a valid report.

Begin Tags

These are found in the "XML Tags" tab of the tree and are generally used to mark out a distinct section (or subsection) of a report. Their name is configurable and they can have various attributes added. The configuration dialog for opening XML tags is shown below.



The tag in the XML report is shown below.

```
XML output
<Tag DateTime="HH:MM:SS (DD/MM/YY)">
```

The tag name and any attributes may not be empty or contain spaces. The number of begin tags must be exactly matched by the number of end tags.

End Tags

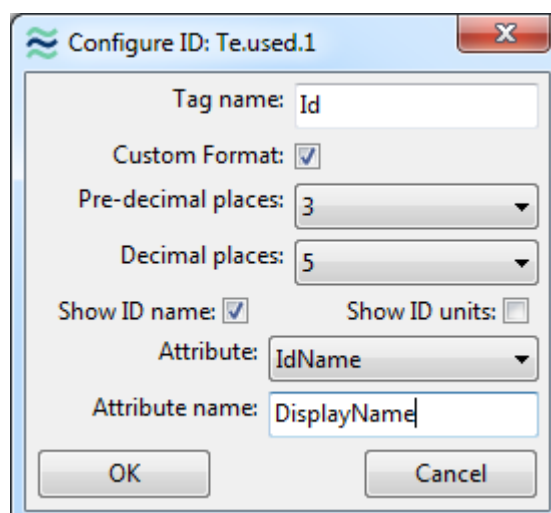
Closing tags are found in the "XML Tags" tab of the tree have no options associated with them; they simply close the most recently opened XML tag and as such they have no configuration dialog.

There must be exactly the same number of begin tags as end tags, and their order must be appropriate (i.e. no end tags at the start of a report and begin tags at the end). An end tag in an error state is shown below.

```
XML output
</ERROR: unmatched closing tag>
```

IDs

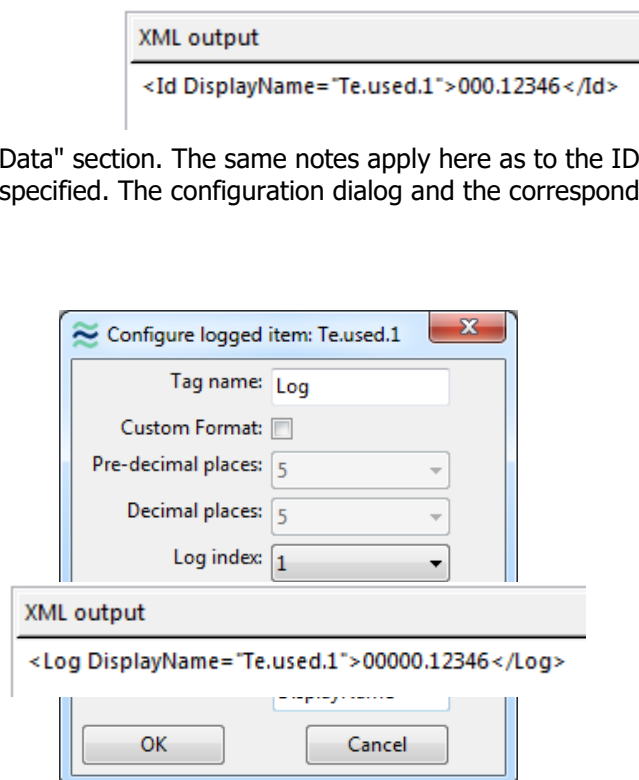
IDs are found in the "Variables" tree tab. The exact format of the id can be specified if desired, along with attributes listing its name and units. Since it can be difficult to remember what ids are shown there, it is recommended to add the ID name attribute for clarity. The configuration dialog is shown below.



The id as shown in the report is below.

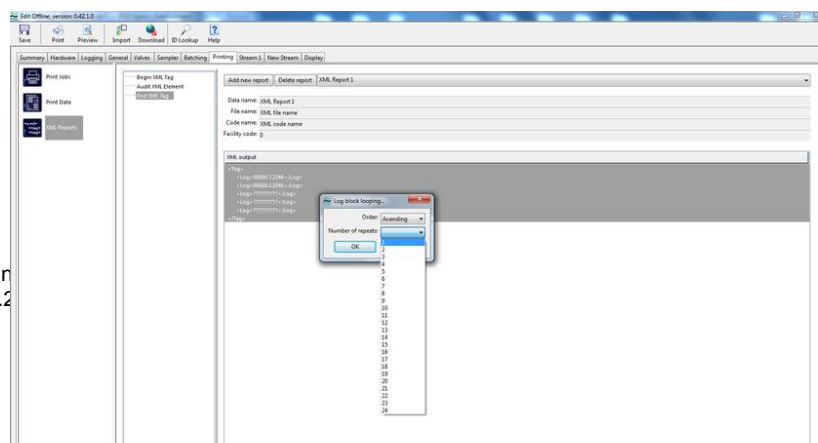
Log Data

Found in the "Log Data" section. The same notes apply here as to the ID tags, but now the log index must be specified. The configuration dialog and the corresponding XML entry are shown below.



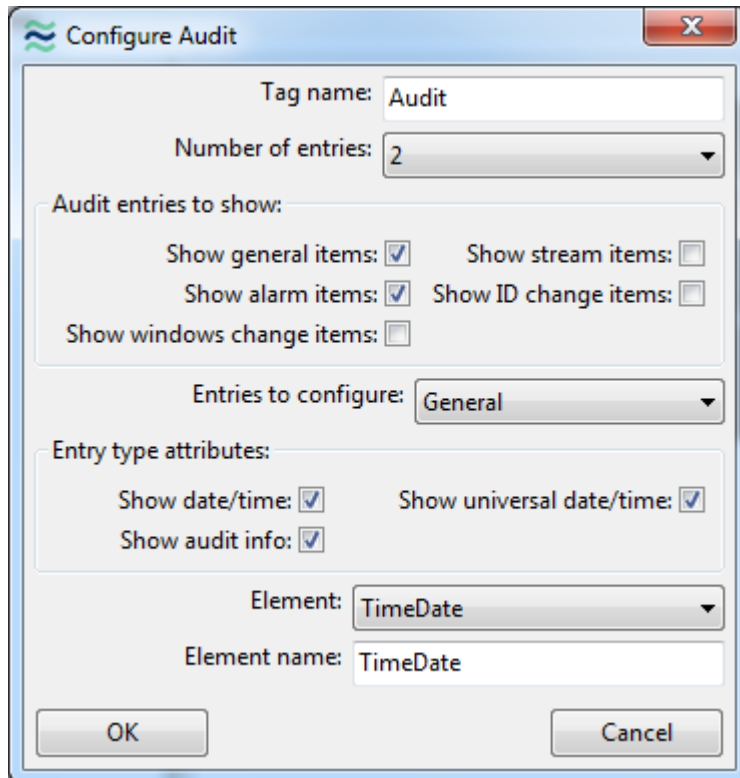
Repeat Log Block

If required, it is possible to repeat a block of log entries in the item list, incrementing the index each time. The entries being repeated in the report must be encapsulated by a begin and end tag and must all be log items from the same log. To apply the repeat functionality, first select the items in the list which are to be repeated, including the blocks begin and end tags, then right click the block and select the Apply Log Looping option from the menu. A settings box will appear allowing you to set both the order and the number of times the block will repeat. Once the repeat block is created no items can be added to it.



Audit Log Data

Audit items are found in the "XML Tags" tab and allow items from the audit log to be show. The configuration of audit items is a little more complex than other items. The dialog is shown below.



The "Configure Audit" dialog box is shown. It has a title bar with a green icon and a close button. The main area contains the following fields and controls:

- Tag name:** A text box containing "Audit".
- Number of entries:** A dropdown menu showing "2".
- Audit entries to show:** A group box containing four checkboxes:
 - Show general items:** ☒
 - Show stream items:** ☐
 - Show alarm items:** ☒
 - Show ID change items:** ☐
 - Show windows change items:** ☐
- Entries to configure:** A dropdown menu showing "General".
- Entry type attributes:** A group box containing three checkboxes:
 - Show date/time:** ☒
 - Show universal date/time:** ☒
 - Show audit info:** ☒
- Element:** A dropdown menu showing "TimeDate".
- Element name:** A text box containing "TimeDate".
- Buttons:** "OK" and "Cancel" buttons at the bottom.

It is possible to filter the types of entries displayed by using the tick boxes in the "Audit entries to show" box. If there are entries of that type in the audit log they will be added to the report.

Showing an entry type adds it to the "Entries to configure" drop down list. By selecting an entry type from this drop down list the "Entry type attributes" box changes so that the presence of attributes for that type can be configured. The audit item as displayed in the XML output is shown below.

XML output

```
<Audit>
  <TimeDate> HH:MM:SS (DD/MM/YY) </TimeDate>
  <UnivTimeDate> HH:MM:SS (DD/MM/YY) </UnivTimeDate>
  <AuditInfo> Event description </AuditInfo>

  <TimeDate> HH:MM:SS (DD/MM/YY) </TimeDate>
  <UnivTimeDate> HH:MM:SS (DD/MM/YY) </UnivTimeDate>
  <EventCode> Alarm description </EventCode>
  <State> Active/Inactive </State>
</Audit>
<Audit>
  <TimeDate> HH:MM:SS (DD/MM/YY) </TimeDate>
  <UnivTimeDate> HH:MM:SS (DD/MM/YY) </UnivTimeDate>
  <AuditInfo> Event description </AuditInfo>

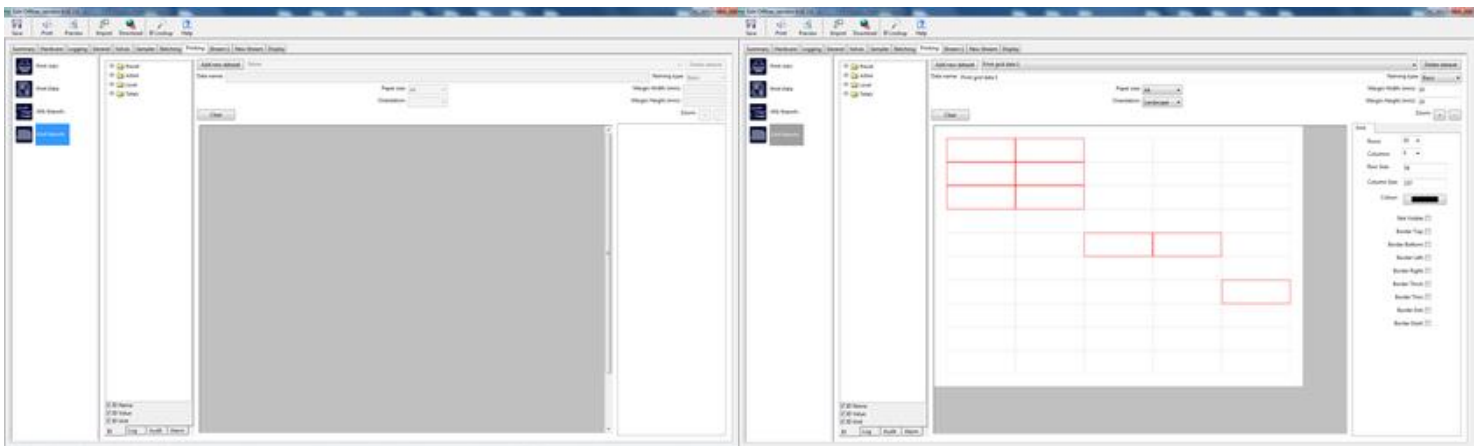
  <TimeDate> HH:MM:SS (DD/MM/YY) </TimeDate>
  <UnivTimeDate> HH:MM:SS (DD/MM/YY) </UnivTimeDate>
  <EventCode> Alarm description </EventCode>
  <State> Active/Inactive </State>
</Audit>
```

Note that if multiple entry types are selected they will all appear in the XML diagram on the right-hand side (separated by a blank line), but since each audit log entry is of only one type, only one of the types will appear. For instance, in the example below, in each <Audit> element, either the block of the first three items will appear, or the block of the last four items.

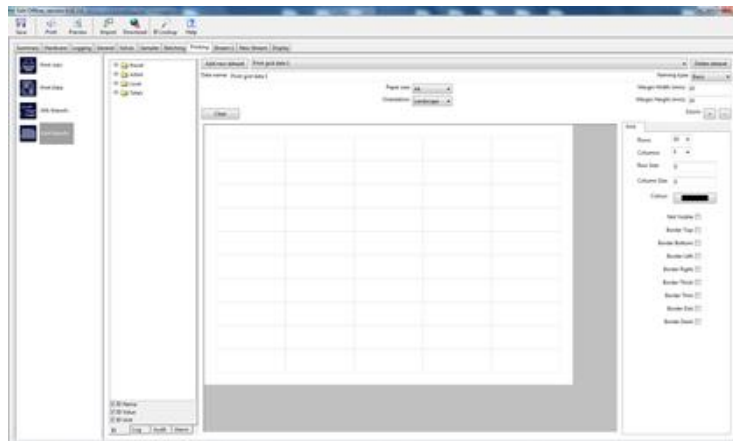
Print Grid Data

Print Data

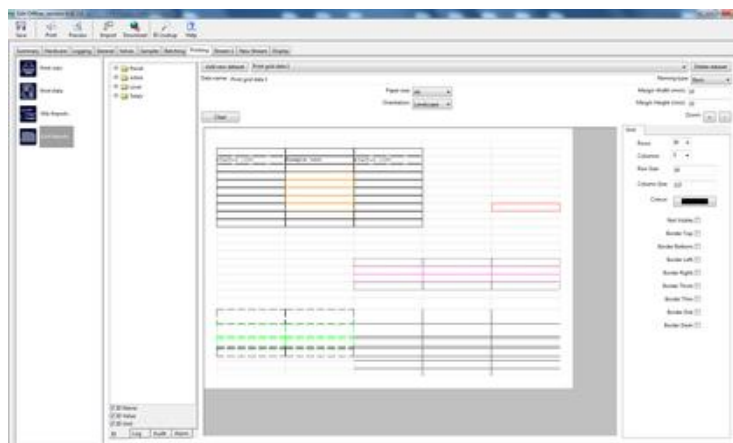
The "Print Data Grid" page controls all the information about the grid data to be printed, including page setup and how the page is laid out. Items are added by right clicking on the page diagram and selecting, as appropriate, from the right click menu or by dragging and dropping from the trees on the left of the page. Cells within the grid can be selected by left clicking or by drag selecting. Holding "Shift" when clicking will select vertical or horizontal line of cells whereas holding "Ctrl" and clicking will allow for the selection of multiple cells across the whole grid. Pressing the arrow keys will move the selected cell in the direction of the arrow pressed.



Once a cell is selected the grids layout and configuration options become available in the formatting tab displayed in the right side of the page. The number of rows and the number of columns are selectable from their drop down boxes, to a maximum of 50x50. The size of the rows and columns, in pixels, is also changeable using the row size and column size input boxes. Only the rows and/or columns selected will be affected by any changes to the row/column size options. The row and column sizes are also changeable by dragging the borders as required.



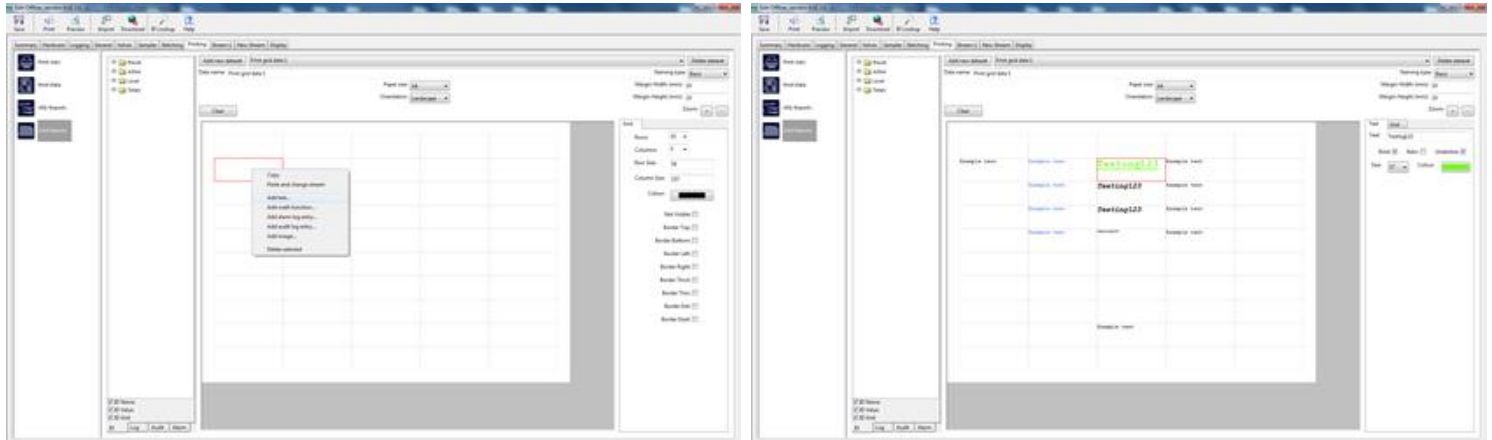
Each cells visibility can be changed as required using the visible check box, when a cell is not visible it will be displayed in the report with cross hatching through its contents. For each cell in the grid there are also configuration options pertaining to the boarder of the cells which are shown in the formatting tab on the right side of the page. The drawing of all four boarders of the cell can be turned on or off using the respective check boxes. The boarder colour change be selected using the colour picker. The boarder can also be set as either thick, thin, dots or dashes using the respective thick/thin/dots/dashes check boxes



Datasets can be added and removed using the "Add new dataset" and "Remove dataset" buttons. The "Paper Size" option allows the destination medium to be selected. The Width and Height margins define the margins around the page. The Orientation option allows the page to be printed in either portrait or landscape. It is possible to zoom in and out from the page using the Zoom +/- buttons. Data item formatting is implemented using the formatting option window displayed to right of the data page. When changing formatting options the changes will be applied to all selected data items of that type. The individual data items that can be added to the print report are as follows.

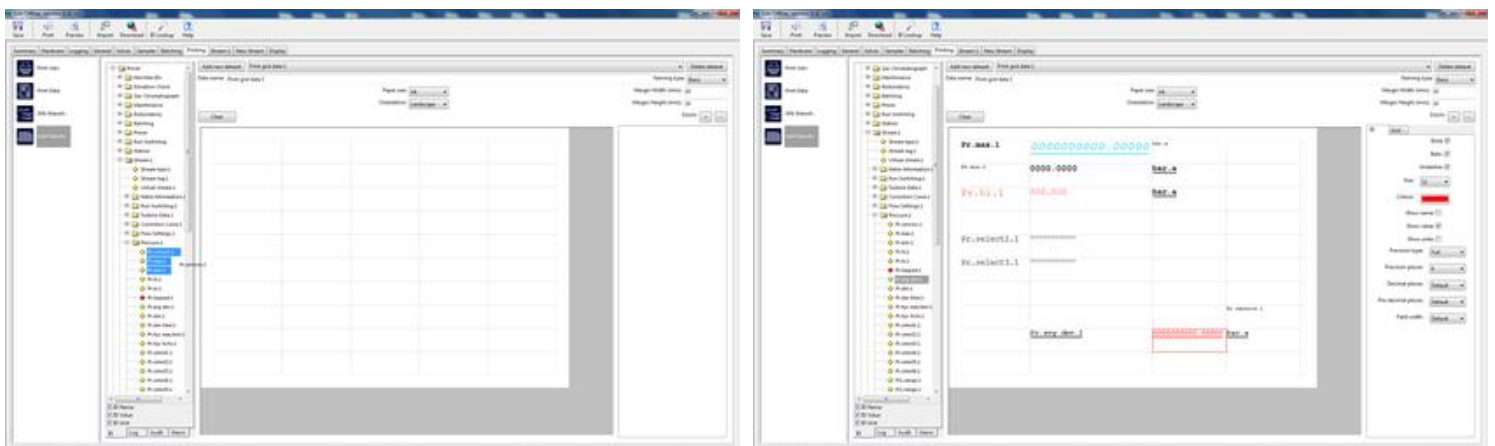
Text

Allows a fixed text string to be added to the report in the selected cell/s. Text can be changed and formatted, in the option windows in the right, to be any combination of Bold, Italic or Underlined. The font size and colour can also be selected.



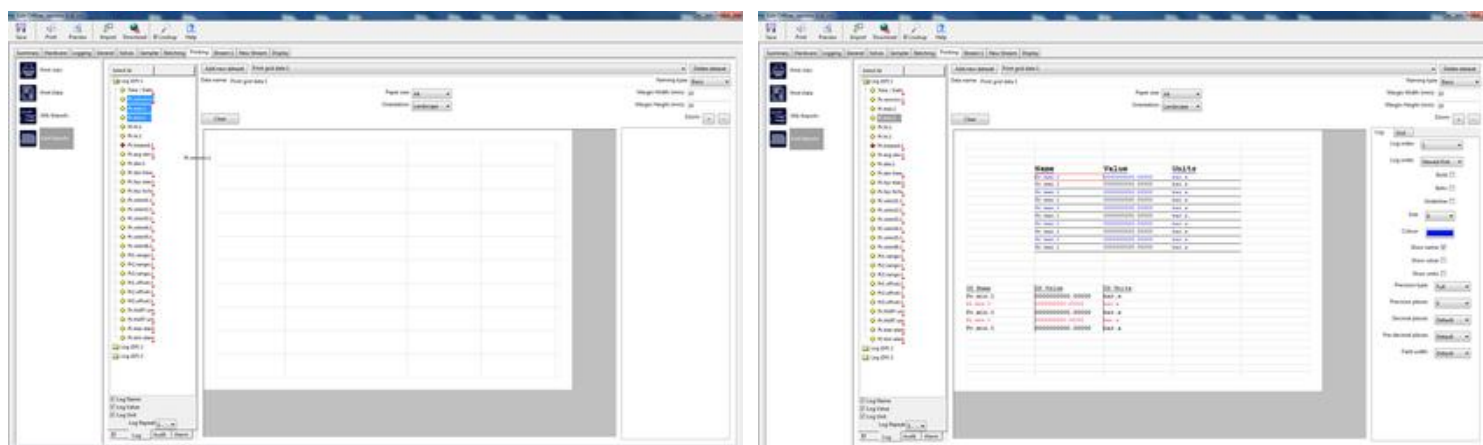
IDs

IDs can be added to the report by dragging and dropping them onto the page from the tree on the left. While dragging the ID's destination cells will be highlighted in red. Below the ID tree are three check boxes which are used to indicate which parts of the ID will be dropped on the grid. A range of formatting options, show in the window to the right, can then be changed to show or hide the name, value or units. If required the default value formatting, e.g decimal/predecimal/field width/precision, can be overwritten using the various drop downs. The ID can be formatted to be any combination of Bold, Italic or Underlined. The font size and colour can also be changed using the options panel to the right.



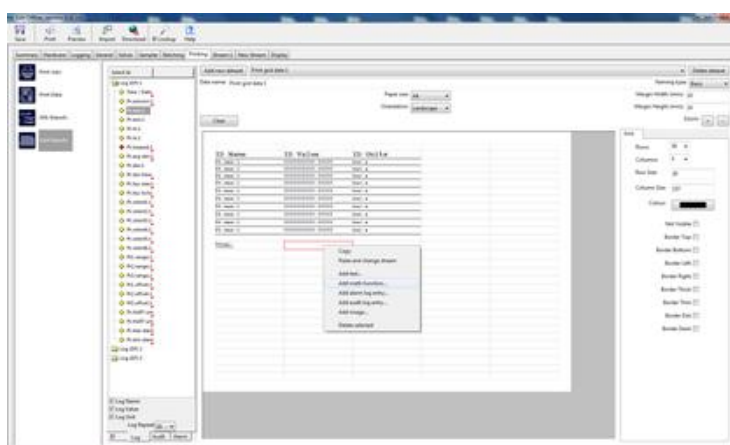
Logged Data

Allows logged data to be added to the report. The required Logged ID's are chosen from the Log tree on the left of the window by dragging and dropping on the page. Like the ID's, the elements of the log data to be included, e.g. name, value or units, are selectable using the check boxes shown below the log tree with the addition of a repeat value. This indicates how many times a piece of log data can be duplicated when dropped. If only one log ID is being dragged then each dropped piece of log data will have its log index value incremented accordingly. Log order can also be ordered to show either the Oldest or Most Recent entry first by changing the value of the Log order selection box. These options are also changeable for the log data once it has been dropped using the log data formatting tab on the right side of the page. If required the default value formatting, e.g. decimal/predecimal/field width/precision, can be overwritten using the various drop downs. The ID can be formatted to be any combination of Bold, Italic or Underlined. The font size and colour can also be changed using the options panel to the right.

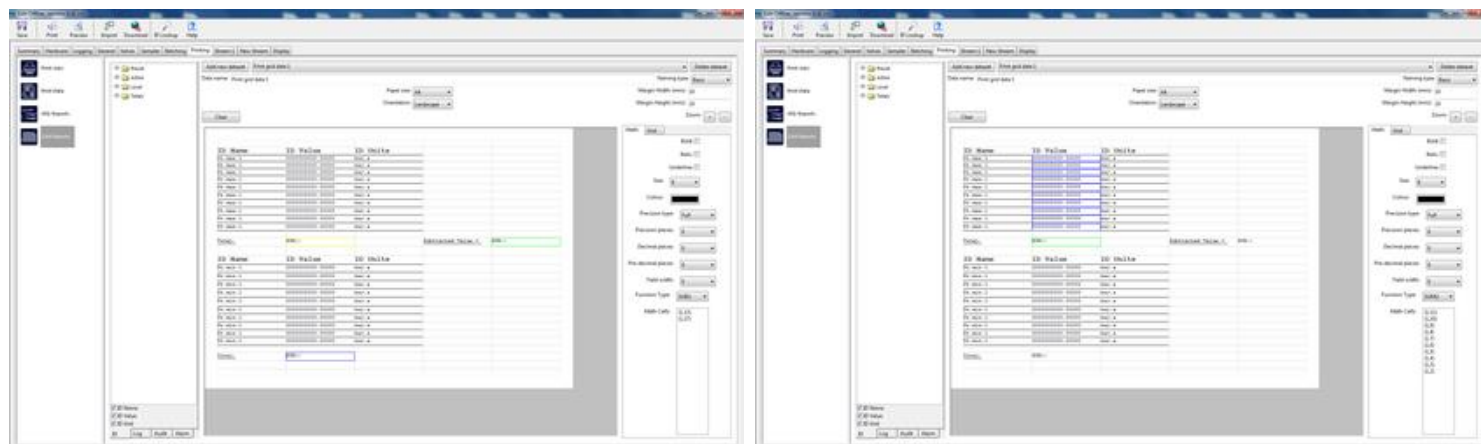


Mathematical data

A mathematical cell is added to the report using the right click options menu and are highlighted on the grid in green when selected. Once the cell is added it is possible to 'assign' calculation cells to that math cell by holding "Ctrl" and left clicking the cells you would like to assign. A cell can be unassigned by clicking it when already assigned. Once a cell is assigned its co-ordinates will be displayed in the math cells list shown in the math formatting tab on the right of the page and will be highlighted on the grid in blue when its 'parent' math cell is selected. It is possible to select which type of calculation should be applied using the function type dropdown.



The available types are sum, average and subtract. When using the subtract type the cell which will be subtracted from is the first cell listed in the math cells list, show on the formatting tab to the right, and is highlighted in the grid in yellow. If required the default value formatting, e.g. decimal/predecimal/field width/precision, can be overwritten using the various drop downs. The ID can be formatted to be any combination of Bold, Italic or Underlined. The font size and colour can also be changed using the options panel to the right.

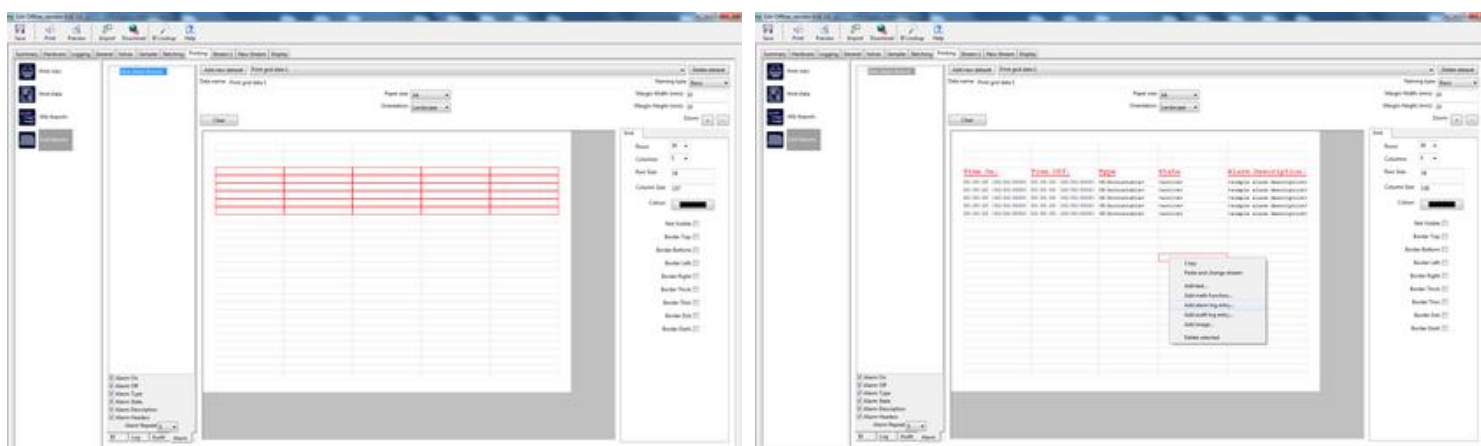


Alarm Log Data

Allows data from the alarm history to be added to the report. This can be done in two ways, the first is to use the right click menu to add alarm data to all the selected cells. The second is to drag and drop the alarm data from the tree shown on the left of the window. When dragging from the tree it is possible to configure which elements of the record will be dropped on the grid using the check boxes and repeat value combo box shown below the alarm tree. The required fields can be selected from:

- Time On** - The time the alarm occurred.
- Time Off** - The time the alarm expired (if applicable).
- Type** - The alarm type. Either Accountable, Non-Accountable, Warning or Fault.
- State** - The current alarm state. Either Active or Expired.
- Description** - The alarm description.
- Headers** - The header of each column.

Once the data is dropped on the grid these options are modifiable in the formatting tab displayed to the right of the window. Other selections include the order of the records and the font size.

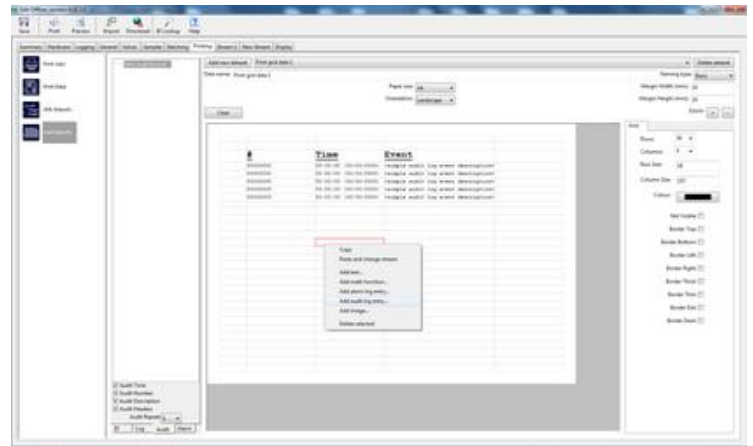
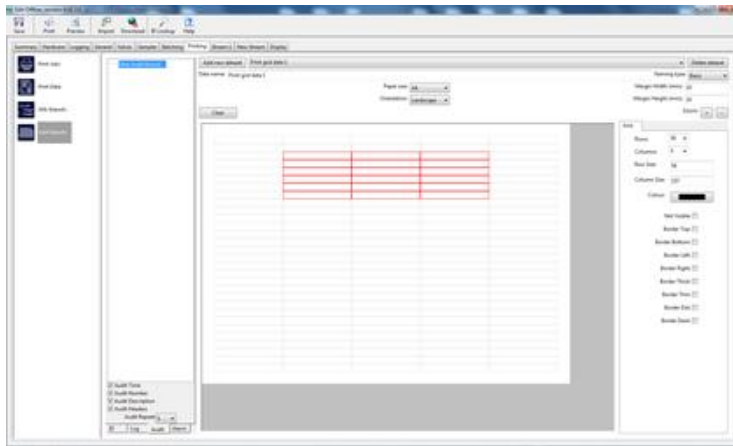


Audit Log Data

Allows data from the audit history to be added to the report. This can be done in two ways, the first is to use the right click menu to add audit data to all the selected cells. The second is to drag and drop the audit data from the tree shown on the left of the window. When dragging from the tree it is possible to configure which elements of the record will be dropped on the grid using the check boxes and repeat value combo box shown below the audit tree. The required fields can be selected from:

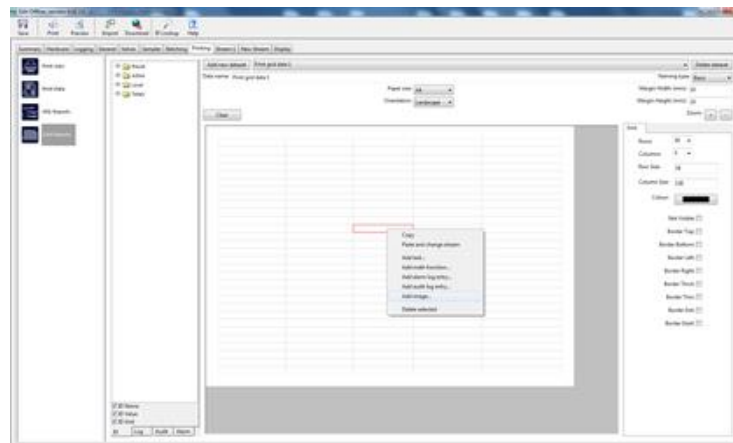
- Number** - Number of the event.
- Time** - Time of the event.
- Description** - Description of the event.
- Headers** - The header for each column.

Once the data is dropped on the grid these options are modifiable in the formatting tab displayed to the right of the window. Other selections include the index of the records, the order of the records and the font size.



Images

Allows images to be added to the report. The images are not assigned to any cells and can be moved freely around the report by dragging them as required. The images can be either .png, .bmp, .jpg or .gif files. Any resizing of the loaded images must be done prior to the image being loaded. There are no formatting options available for an image item.



18. Station

Station Totals

Sets the summation criteria and scaling factors to be used, when the flow computer is used in a multistream configuration with requirements to create Station totals. Two different regimes can be separately configured Station A and Station B.

Station Units

Sets the Global Station Units to be used Imperial or Metric and the scaling factors for each of the station flow rate types.

Preset Counters (A)

Allows the Station Totalisers A to be configured to a starting value.

Preset Counters (B)

Allows the Station Totalisers B to be configured to a starting value.

19. Stream

Pages for setting up items of flow computer data, data that will apply a single stream of the machine. The data is divided into groups, which are selected by individual icons.

Units

General

Sets the Global Units to be used for stream, Imperial or Metric, together with the stream units for density, pressure, temperature. Additionally Pressure measurement in Absolute or Gauge and the Value for Pressure Atmospheric if Gauge is selected. Water Content units can be independently set to Metric or Imperial.

Metric

Sets the scaling or multiplier units for each of the following categories of data:-

Volume Units	m3, km3, Mm3, Gm3, Tm3
Std Volume Units	Sm3, kSm3, MSm3, GSm3, TSm3
Energy Units	Std, Kilo, Mega, Giga, Tera for Units of Joules, Watts or Calories
CO2	g CO2, Kg CO2, tonnes CO2, K tonnes CO2, M tonnes CO2
Mass Units	g, Kg, tonnes, K tonnes, M tonnes

Imperial

Sets the scaling or multiplier units for each of the following categories of data:-

Volume Units	Std, Kilo, Mega, Giga, Tera for Units of ft3, bbl, US Gallons
Std Volume Units	Std, Kilo, Mega, Giga, Tera for Units of Sft3, Sbbl, US S Gallons
Energy Units	Std, Kilo, Mega, Giga, Tera for Units of BTU
CO2	oz CO2, lbs CO2, tons CO2, K tons CO2, M tons CO2
Mass Units	oz, lbs, tons, K tons, M tons

Turbine

Gas

Sets parameters associated with the main Meter Input for the stream. Turbine refers to pulse counting inputs and can be used for other pulse output type meters. Meter input can be configured for 1 or 2 pulse outputs from the meter.

For one input set the Blade Ratio to 0 , for two inputs set the blade ratio to 1 or whatever value is appropriate for the ratio between the two inputs.

A separate scaling K factor can be entered for both inputs in pulses per volume.

In addition a frequency minimum cut off point below which no frequency can be entered in Hz and a Frequency offset also in Hz for calibration or simulation can be entered normal default value for this is 0.

Liquid

Sets parameters associated with the main Meter Input for the stream. Turbine refers to pulse counting inputs and can be used for other pulse output type meters. Meter input can be configured for 1 or 2 pulse outputs from the meter.

API standard 5.5 levels B to E will require input parameters as follows:-

For one input set the Blade Ratio to 0 , for two inputs set the blade ratio to 1 or whatever value is appropriate for the ratio between the two inputs.

A separate scaling K factor can be entered for both inputs in pulses per volume.

In addition a frequency minimum cut off point below which no frequency can be entered in Hz and a Frequency offset also in Hz for calibration or simulation can be entered normal default value for this is 0.

API standard 5.5 levels A will require input parameters as follows:-

Turbine Frequency Deviation in Hz

Turbine pulse limit in pulses

Turbine pulse interval in seconds

Turbine Failure limit in pulses

Turbine Direction change in pulses

In addition a frequency minimum cut off point below which no frequency can be entered in Hz and a Frequency offset also in Hz for calibration or simulation can be entered normal default value for this is 0.

Ultrasonic

There are 3 tabs on this page both Gas and Liquid types are very similar

Meter Input Tab, sets Meter type or manufacturer number of measurement paths, Metric or imperial units and any meter specific parameters associated with the main Meter Input for the stream. It is important to consult the Meter manufacturers operating instructions for further guidance.

On the Pulse Input Tab, Primary Flow data from the meter can be read serially using the communication method for the meter selected by Primary measurement menu **USM Direct** or as a pulse input from Primary measurement menu **Frequency Input**. A flow comparison system can be set up if required between the two measurement inputs with deviation and time alarm settings.

The Meter Correction tab allows the selection of any Pressure or Temperature expansion correction to be selected from

None

Correction for Flanged configuration

Correction for Welded configuration

Correction in accordance with ISO 17089

Differential Pressure

General

Sets the general parameters associated with Differential Pressure measurement. Such parameters are (see calculations manual for more details):

- What pressure measurement range transmitters will be used (High, Mid, Low) and if more than one such transmitters is selected, at which percentage of their max value to switch between them.
- Type of DP meter that is being used. The various types supported are described below (Orifice, Venturi etc. not all are available for Liquid streams).
- Pipe expansion correction equations to be used. Currently supported methods are:
 - Standard
 - GOST 8586: 2005
- Pipe and flow element constants such as important dimensions and calibration values.
- For Liquid streams the Isentropic Exponent can also be setup here.

Orifice Plate

This page sets Equations and options specifically related to Orifice Plate meter type. It is available for both Gas and Liquid streams.

Classical Venturi

This page sets equations and options specifically related to Classical Venturi meter type. It is available for both Gas and Liquid streams.

Venturi Nozzle

This page sets equations and options specifically related to Venturi Nozzle meter type.

ISA 1932 Nozzle

This page sets equations and options specifically related to the ISA 1932 Nozzle meter type.

Long Radius Nozzle

This page sets equations and options specifically related to the Long radius Nozzle meter type.

Cone

This page sets equations and options specifically related to the Cone meter type.

Annubar

This page sets equations and options specifically related to the Annubar meter type. It is available for both Gas and Liquid streams.

CoD Table

If on the Differential Pressure page, Classical Venturi tab a Use Table is selected for CoD calculation, this page is used to set the values of CoD to be used in that table. Any table of size from 1 to 10 values of Pressure and Temperature can be entered here. Linear interpolation is carried out between table values.

CoD Reynolds Table

If on the Differential Pressure page, Classical Venturi tab a Use Table is selected for Reynolds calculation, this page is used to set the values of CoD Reynolds to be used in that table. Linear interpolation is carried out between table values.

Liquid Coriolis

Sets Meter type or manufacturer and parameters associated with the main Liquid Coriolis Meter Input for the stream.

Primary Flow data from the meter can be read serially **Meter direct** or using a pulse output from the meter **Frequency Input** on the Pulse Input Tab. The meter scaling factor is also set on this page.

The Density Deviation tab, allows a comparison to be made between calculated or measured density and the density indicated by the Coriolis Meter. This comparison can be used to set an Accountable or Non accountable alarm if the difference between densities exceeds a preset percentage for a given period of time.

Flow Rates and Totals

Sets, Qmax and Hi and low flow alarm limits and scaling factors for all totalisers (both Imperial and Metric).

For Gas Meter Linearisation correction can be entered as a table of data points of flow rate and corresponding error. The size of the table can be selected from 2 to 20 points. The correction type is linear where the correction is applied through the operating range and MID where the correction is limited under Low and high flow conditions as required by the MID approval See Instruction manual paragraph 3.6.1

A Calculate button allows the user to simply check the correction that would be applied at any flow rate entered.

For Liquid Meter correction an individual Meter Factor can be entered or K Factor Curve of points can be entered for up to 5 different liquid products A, B, C, D, or E. If Meter Factor is selected then a Meter Factor, Shrinkage Factor and Preset K Factor in pulses / volume are entered. If K factor is selected then additionally up to 20 flow rates with a corresponding K factor can be entered.

Tariff

Up to 4 separate tariff bands can be set up, this allows separate pulse outputs to be enabled for the same parameter depending upon which tariff band the actual flow rate of that parameter is actually in.

The flow rate parameter to be used to determine the tariff bands is selected from the pull down id tree Tariff flow rate.

A flow rate value in the same units as the actual parameter can then be entered for each of the available bands Level 1, 2 or 3 Maximum.

When setting up the Pulse outputs (See Section 12 Digital Outputs) Select the pulse output parameter from the Tariff Folder.

The Level 1 output will apply when the flow rate is between 0 and Level 1 Max Value

The Level 2 Output will apply when the flow rate is between Level 1 Max Value and Level 2 Max Value.

The Level 3 Output will apply when the flow rate is between Level 2 Max Value and Level 3 Max Value.

The Level 4 Output will apply when the flow rate is above Level 3 Max Value.

Pressure

Sets all parameters associated with the stream pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

Sets all parameters associated with the stream temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

DP High

Sets all parameters associated with the stream differential pressure high range measurement. Number of measurement sensors 0, 1, 2 or 3, dp ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set.

DP Mid

Sets all parameters associated with the stream differential pressure mid range measurement. Number of measurement sensors 0, 1, 2 or 3, dp ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set.

DP Low

Sets all parameters associated with stream 1 differential pressure low range measurement. Number of measurement sensors 0, 1, 2 or 3, dp ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set.

Gas Measurement

Line Density

General

Sets up to 6 levels of source of density measurement, alarm and keypad values for density measurement and the Calculation constants for Ratio of Specific Heats.

Measured

If the source of Density is set to measured, e.g. direct from a Coriolis meter this page sets the parameters associated with Pressure and Temperature measurement.

Z Equation

If the source of Density is selected to be calculated using a Z factor calculation, then the standard of Calculation and other associated values are selected and entered here.

Density Sensor 1 / 2

If on the previous page a direct measurement of Density is selected, then a page associated, with the type of sensor will appear. All certification and Calibration parameters for the Sensor type can be entered here, together with optional corrections for VOS, and Correction for Pressure and temperature of the Density sensor.

Z Table

If on the Line Density page, Z Equation tab a Table Z Factor is selected, this page is used to set the values of Z Factor to be used in that table. Any table of size from 1 to 10 values of Pressure and Temperature can be entered here. Linear interpolation is carried out between table values.

Base Density

Sets up to 3 levels of base density measurement, alarm and keypad values for density measurement and the Zn calculation standard to be used if the option of Zn calculation is chosen.

Relative Density

Sets up to 3 levels of source of measurement of Relative Density, alarm and keypad values and parameters associated, with direct relative density measurement sensors.

Heating Value

Sets up to 3 levels of source of Heating Value measurement, together with alarm and keypad values for both Superior and Inferior Heating Values.

Gas Data

Selection

Sets up to 4 levels of source of measurement of Gas Data From:

- Keypad
- Chromatograph A
- Chromatograph B
- Modbus data written in
- Analogue Input
- Last Good Value received
- Last Hour Average
- Last Day Average
- Calculated H2O value

The Gas Average source can be selected to come from:

- Chromatograph A
- Chromatograph B
- Modbus data written in
- Analogue Input

When a Gas component is in an Error or Alarm state selection can be made to use all other received gas data or to not use it.

Normalisation of Gas Data received can be selected from

- None
- Normalise all components to 100%
- Normalise Raw GC Data

Normal

Sets Keypad and Alarm values for 22 Normal Gas components used within ISO6976 and AGA 8 Calculations.

Extended

Sets Keypad and Alarm values for 34 Extended gas components that are listed within ISO 6976.

GPA 2145

Normal

Allows user entry of GPA 2145 parameter values for 22 Normal Gas components used within GPA 2145 and or AGA 8 Calculations. Parameters are

Mr	Molar Mass
Gid	Molar Mass Ratio
Hmid	Ideal Gross heating Value Mass
Hvid	Ideal Gross heating value Volume
hmid	Ideal net heating value Mass
hvid	Ideal net heating value Volume
bi	Summation factor

For complete information of these parameters and the values that should be used reference to the standards GPA 215 and GPA 2172 should be sought. These standards are revised on a regular basis and as such care should be chosen to make sure the year of issue is appropriate to the desired use.

Extended

Mr	Molar Mass
Gid	Molar Mass Ratio
Hmid	Ideal Gross heating Value Mass
Hvid	Ideal Gross heating value Volume
hmid	Ideal net heating value Mass
hvid	Ideal net heating value Volume
bi	Summation factor

For complete information of these parameters and the values that should be used reference to the standards GPA 215 and GPA 2172 should be sought. These standards are revised on a regular basis and as such care should be chosen to make sure the year of issue is appropriate to the desired use.

Select Standard

Select the Year of the Standard GPA 2145 to Use from 1989 or 2003.

General Calculations

Selection and Set up parameters associated with the calculation of Base Density of Air, Molecular Weight and CO2 Emissions Factor.

Constants

Values of universal Constants used in the Calculation process, Tb, Pb, Molar Mass of Air, Z of air and g.

Options

List of Mode Switch options:-

MS Inc nV in Acc	Increment Normal Totals when in Accountable Alarm
MS Inc eV in Acc	Increment Error Totals when in Accountable Alarm
MS count pulses during LoQ	Totals continue when in Low Flow condition
MS zero flow during LoQ	Flow rate set to zero when in Low Flow condition
MS use Nacc LED for LoQ	Indicate Low Flow Condition with Non Accountable LED
MS use digital +ve counter	Use Digital switch Input to enable +ve flow total
MS use digital -ve counter	Use Digital switch input to enable -ve flow total
MS use digital invert flow	Use Digital switch input to indicate flow direction
MS Indicate Acc alarms during loQ	Selects if Accountable alarms should be indicated during low flow conditions.
MS Indicate Nacc alarms during loQ	Selects if Non-Accountable alarms should be indicated during low flow conditions.
MS Use modbus timeout alarm	Selects if the modbus timeout alarm should be used for this stream.
MS Use PGC 9000	Selects if this stream expects gas from a PGC 9000, and also the stream number that corresponds to the GC.

Preset Counters

Allows the Stream Totalisers to be configured to a starting value.

Run Switching

The Run Switching in the flow computer will only become active when a Station Set point is received in the register "Local > Run Switching > Station Set point" To instantly disable Run Switching an invalid number should be written to this register.

A run can individually be made available or unavailable by using the switch "Local > Stream.X > Run Switching ... Stream". If a run has been made offline due to an error it will not automatically become online until, an operator must manually change the status to available.

The General Settings determine the following:

- The run priority selection allows the control of the order in which the streams are opened and then closed. No two streams should have the same priority.
- The maximum and minimum capacity values refer to the percentage of QMax that is found on the "Flow Rates and Totals" page. Once a stream set point above the maximum % of QMax is required a new stream will be opened if this is one available. And likewise if the calculated stream set point is below the minimum % of QMax then the lowest priority stream will be closed.

The Inlet and Outlet Valve Settings configure how the corresponding valves are controlled:

- The control option selects if this valve should be controlled or not.
- The alarm option selects if the valve alarms should be used or ignored for this valve.

- The open and close durations refer to the length of time the corresponding command is sent.
- The transition duration is the maximum amount of time it should take for the valve to move. If this time is exceeded then an alarm will occur.

Inputs required

Local > Stream.X > Run Switching > Inlet / Outlet Valve

Run Inlet Open Feedback	Open status received from the valve.
Run Inlet Close Feedback	Closed status received from the valve.
Run Inlet Failure Feedback	Failure indication received from the valve
Run Inlet Automatic Feedback	Mode selection received from the valve.

Outputs required

Active > Stream.X > Run Switching > Inlet / Outlet Valve

Run Inlet Open Output	Signal from the flow computer to open the valve.
Run Inlet Close Output	Signal from the flow computer to close the valve.

The Flow Control Valve Settings control the flow based on the flow rate Qbc.

- The control option selects if this valve should be controlled or not.
- The keypad set point selects the default position for the valve if there is no set point present.
- The P, I and D actions control the rate at which the valve moves.
- The maximum and minimum output levels are the limits at which the valve can operate.

Inputs Required

None.

Outputs Required

Active > Stream.X > Run Switching > Flow Control Valve

Run Flow Percentage.
Indicates the current percentage open level of the flow control valve.

Alarms

The Inlet and Outlet valves will use the same alarms as described in the valve configuration.

Accountable Alarms

Run switching maximum capacity A set point has been received, but the flow rate is not achievable.

Liquid Measurement

P_{tp}

Measured

If the source of Density is set to measured, e.g. direct from a Coriolis meter this page sets the parameters associated with Pressure and Temperature measurement.

Pressure

The following parameters are associated with the density input pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

The following parameters are associated with the density input temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Serial

If the source of Density is selected to be written in serially this page sets the parameters associated with Pressure and Temperature measurement.

Pressure

The following parameters are associated with the density input pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

The following parameters are associated with the density input temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Table

If the source of Density is selected to be a table this tab sets the parameters associated with Pressure and Temperature measurement.

Pressure

The following parameters are associated with the density input pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

The following parameters are associated with the density input temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Solartron or Sarasota

If the source of Density is selected to be a Solartron or Sarasota Transducer a separate page $\rho_{tp} 1/2$ will appear where all parameters associated with the Density Transducer are configured together with the Temperature and Pressure measurements for the Transducer.

$\rho_{tp} 1/2$

If on the previous page a direct measurement of Density is selected, then a page associated with the type of sensor will appear. All certification and Calibration parameters for the Sensor type can be entered here, together with optional corrections for VOS, and Correction for Pressure and temperature of the Density sensor.

Pressure

The following parameters are associated with the density input pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

The following parameters are associated with the density input temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

ρ_{tp} TABLE

If on the ρ_{tp} page, a Table Density is selected, this page is used to set the values of density to be used in that table. Any table of size from 1 to 10 values of Pressure and Temperature can be entered here.

ρ_m

Sets the options and parameters for the Calculations for CTSm, CPSm, CTLM, CPLm and β_m

ρ_s

Sets the options and parameters for the Calculations for CTLp, CPLp and β_p

at

Sets the options and parameters for the Calculations for at

Basic Sediment and Water correction

Sets the options and parameters for the Calculations for the basic sediment and water correction in accordance with API Ch 12.2.1

Steam Measurement

ρ_{stm}

General

This page sets the following,

Up to 4 levels of order of selection can be set None, Keypad, IAPWS IF97, Sensor, Modbus or Table. Alarm limits for the value, Max, Min, Hi and Lo together with the Keypad value can also be entered here.

Under the Viscosity tab the source of Viscosity is entered as either Keypad or IAPWS IF97 together with the actual keypad value if required.

Measured

If the source of Steam Density is set to measured by a HART transmitter this page allows the transmitter alarms and indicated Units to be ignored.

Steam Density Table

If on the ρ_{stm} page, a Table Density is selected, this page is used to set the values of density to be used in that table. Any table of size from 1 to 10 values of Pressure and Temperature can be entered here.

Enthalpy

This page sets the following,

Up to 3 levels of order of selection can be set None, Keypad, Modbus, Analogue, IAPWS IF97, Last Good Value, Last Hr Average or Last Day Average. The Source of the Average Enthalpy is also selected here Used, Analogue, Modbus or IAPWS IF97. Alarm limits for the value, Max, Min, Hi and Lo together with the Keypad value can also be entered here.

20. Proving

Liquid Prover

Pages for setting up items of flow computer data, data that will apply when the machine is configured as a prover. The data is divided into groups, which are selected by individual icons.

Constants

Values of universal Constants used in the Prover Calculation process, Tb and Pb

Pressure

Prover Pressure settings are divided into 3 tabs:-

General

Sets the units of Pressure to be used, gauge , absolute measurement value of Atmospheric pressure and other parameters associated with all prover pressure measurement.

It is assumed that the pressure measurement in the Prover system , can consist of measurement on the Inlet side of the prover, or on the outlet side or both in which case the average is used, separate configuration tabs apply to Inlet and Outlet.

Inlet and Outlet

For both Inlet and Outlet the following parameters are associated with the pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

Prover Temperature settings are divided into 3 tabs:-

General

Sets the units of Temperature to be used and other parameters associated with all prover temperature measurement.

It is assumed that the temperature measurement in the Prover system , can consist of measurement on the Inlet side of the prover, or on the outlet side or both in which case the average is used, separate configuration tabs apply to Inlet and Outlet.

Inlet and Outlet

For both Inlet and Outlet the following parameters are associated with the temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Alarm Setting

Sets the alarm conditions for a Re-Prove Alarm to be generated or for the conditions during approve to be monitored:-

Re-prove :-

Prover , Pressure, Temperature, Density and Corrected Flow can be monitored and the deviation of these items from previous values used to determine if a new prove is required.

A Deviation value in % and a Deviation time in Seconds is set for each parameter. A Deviation Value in per cent for each parameter is calculated from the Equation:-

$$\text{Deviation} = \frac{\text{Currentcondition} - \text{Re ferenceCon dition}}{\text{Re ferenceCon dition}} \times 100$$

If the value of the item is greater or less than the Deviation limit for the preset time period, then a Re-prove alarm will be raised.

A decision on Re-prove must then be made by the operator and Proving started manually by his command.

Start of prove :-

Prover , Pressure, Temperature, Density and Corrected Flow can be monitored during the prove cycle and the values of these items used to determine if the current prove run should be stopped.

A Deviation value in % and a Deviation time in Seconds is set for each parameter. A Deviation Value in per cent for each parameter is calculated from the Equation:-

$$\text{Deviation} = \frac{\text{Currentcondition} - \text{Re ferenceCon dition}}{\text{Re ferenceCon dition}} \times 100$$

If the value of the item is greater or less than the Deviation limit for the preset time period, then current prove cycle will be stopped, a report generated and the system will return to idle state.

A decision on the next action must then be made by the operator.

Prover Options

List of Prover set up options:

Configuration of a Prover is considered an advanced operation and it is assumed that the configurator and operator is familiar with prover operation in general and the specific prover that is being used in the system that is being configured.

The Option Page consists of 2 tabs:-

General

Allows the operator to Configure:-

The Prover type, Bi-directional Ball Prover type or Small Volume Piston prover or Master Meter prover or Uni-directional prover.

The Number of Streams to be proved from 1-5

The Number of points to prove 1 to 20

Maximum number of Runs that can make up a prove before the prove is stopped.

Maximum number of runs allowed to fail in a prove, before the prove is stopped.

Update K Factor or Meter Factor

Release the PID flow Control Valve between runs Yes or No

Replace Valves to starting position on Prove failure Yes or No

For Bi-direction Ball Prover two maximum times can be set

Maximum allowable loop time in Seconds

Maximum allowable chamber time in Seconds

For Small Volume Prover additional parameters can be set

Maximum forward time in Seconds - maximum allowable piston forward move time

Maximum reverse time in Seconds – maximum allowable piston reverse move time

Use Home detection switch Yes or No

Plenum Deviation in %

Plenum Deviation time in seconds

Plenum constant R

Plenum constant pressure

For Master Meter Prover additional parameters can be set

Master Meter Correction using Meter factor or K Factor curve

Master Meter Preset MF

Master Meter Preset K Factor in pulses /m3

For Uni-direction Ball Prover four times can be set

Ball release time in seconds

Maximum allowable loop time in Seconds

Maximum allowable chamber time in Seconds

Pump check delay time in seconds

Stability

The Prover can be configured to check the Stability of any or all of the parameters, Pressure, Temperature and Flow before the prove sequence is initiated. Once the proving sequence has been initiated the prover will wait for the Minimum stability duration setting, time in seconds before adjusting the prover loop outlet valve and it will wait up to a user selectable maximum stability duration time, in seconds for the flow, pressure or temperature to stabilise. If the required stabilisation level is not met then the prove will be aborted. The stabilisation is checked by calculating the standard deviation of the selected parameter over the last x seconds (where x is the Minimum stability duration time) by using the equation shown below.

$$\sigma = \sqrt{\frac{\sum_{x=1}^x (qM - \bar{qM})^2}{x - 1}}$$

Once stabilisation has been achieved the prover computer will continue with the prove sequence.

Calculation

Calculation set up for K-Factor and for the Liquid Corrections

K-Factor

Allows the operator to Configure:-

The Prover Units Metric or Imperial.

The Number of Detector switches to be used 2 3 or 4

If 3 or 4 switches are selected the combination of switches to be used for the prove

Average All

1 + 3

2 + 4

1 + 4

2 + 3

The Prover Volume for those switch combinations

The K-Factor Calculation method is selected from Traditional repeatability, Statistical repeatability or from an Uncertainty Calculations as below:-

This input basically sets the limit at which the Prove is deemed to be complete in each case the result will be of the form of a confidence level which is then compared to a preset Confidence Level and once this value has been exceeded then the prove is complete and the results calculated etc. Provided the number of Required runs has been exceeded.

Selection of method of calculating the repeatability and uncertainty of K Factor.

Prover, K-Factor, K-Factor Calculation
Statistical Repeatability
Traditional Repeatability
Uncertainty

Statistical Repeatability

An estimator for the Mean K-factor μ , is given by Equation 1. Assuming that all K factors X , follow a normal distribution with standard deviation s , and average \bar{X} , the estimator for the Mean K factor μ , will follow a Student-t distribution with $(n-1)$, degree of freedom.

$$1) \quad P \left(\bar{X} - t_{\frac{\alpha}{2}, n-1} \frac{s}{\sqrt{n}} < \mu < \bar{X} + t_{\frac{\alpha}{2}, n-1} \frac{s}{\sqrt{n}} \right) = 1 - \alpha$$

The uncertainty band δ , (confidence level) at 95% confidence level ($\alpha=5\%$) for the estimator for the Mean K-factor μ , is given by Equation 2

$$2) \quad \delta = 200 \times t_{\frac{\alpha}{2}, n-1} \frac{s}{\bar{X} \times \sqrt{n}} \quad \%$$

Equation 2 gives an uncertainty band for the average of the proving results and shall be less or equal to the NPD repeatability of 0.050% band for an acceptable prove cycle.

Traditional Repeatability

$$3) \quad \text{Range of Repeatability} = \frac{\text{MaxValue} - \text{MinValue}}{\text{MinValue}} \times 100 \quad \%$$

Where:

Max and Min values are taken from the last x runs where x is the number of required runs.

Uncertainty

Taken from the Uncertainty calculation from API Chp 4 Appendix A
Pulse Interpolation can be selected from None or Dual Chronometry, where none is selected then a Minimum number of pulses over which the measurement is made must be entered.
Dual Chronometry does require any additional data to be entered.

Liquid Correction

The configuration for the various liquid corrections are entered here:-

Sets the options and parameters for the Calculations for CTS_p, CPS_p, CTL_p, CPL_p, α_p and β_p

Density Options

General

There are 3 options for the Prover Density measurement.

None	No Prover Density measurement is done.
Full	Density measurement is undertaken using a separate density prover input from a Transducer or alternative method of density input. Key pad values and alarm level values are entered on this page. Up to 4 levels of source of density measurement can be set.
P & T	In this option Density Measurement is not undertaken in the Prover but is measured in the individual flow computers. Density Input Pressure and Temperature measurement is however configured on separate pages , which will appear when this option is selected.

Measured

If the source of Density is set to measured, e.g. direct from a Coriolis meter this page sets the parameters associated with Pressure and Temperature measurement.

Pressure

The following parameters are associated with the density input pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

The following parameters are associated with the density input temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Serial

If the source of Density is selected to be written in serially this page sets the parameters associated with Pressure and Temperature measurement.

Pressure

The following parameters are associated with the density input pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

The following parameters are associated with the density input temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Table

If the source of Density is selected to be a table this tab sets the parameters associated with Pressure and Temperature measurement.

Pressure

The following parameters are associated with the density input pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

The following parameters are associated with the density input temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Solartron or Sarasota

If the source of Density is selected to be a Solartron or Sarasota Transducer a separate page $\rho_{tp} 1/2$ will appear where all parameters associated with the Density Transducer are configured together with the Temperature and Pressure measurements for the Transducer.

$\rho_{tp} 1/2$

If on the previous page a direct measurement of Density is selected, then a page associated with the type of sensor will appear. All certification and Calibration parameters for the Sensor type can be entered here, together with optional corrections for VOS, and Correction for Pressure and temperature of the Density sensor.

Pressure

The following parameters are associated with the density input pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

The following parameters are associated with the density input temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 4 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

ρ_{tp} TABLE

If on the Density setup page, a Table Density is selected, this page is used to set the values of density to be used in that table. Any table of size from 1 to 10 values of Pressure and Temperature can be entered here.

ρ_s

Sets the options and parameters for the Calculations for $CTL\rho$, $CPL\rho$ and $\beta\rho$

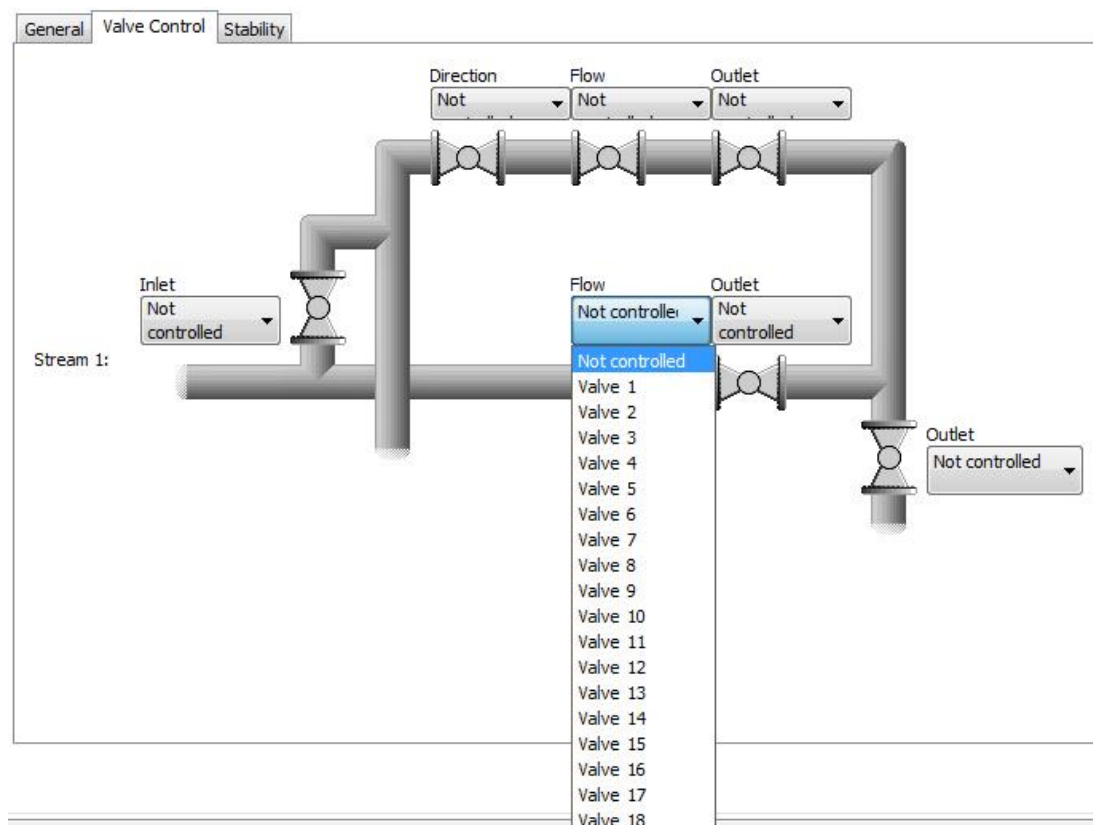
Density Pressure 1/2

The following parameters are associated with the density input pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Density Temperature 1/2

The following parameters are associated with the density input temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Liquid Prover Valve Control



The Liquid Prover Valve Control page allows the operator to assign the control of each valve in the system to the particular Digital or Analogue output from the Unit that is being used for the Valve control purpose. In earlier versions a Diagram (as above) shows a system of interconnected Inlet, Outlet, Flow and Direction Control Valves. It is not envisaged that all of these Valves will be present in any one system, but this diagram , allows the operator to select the Valve types that are present in his system and configure the method of Control.

NOTE in later versions of the operating software the diagram has been replaced with a simple list of the available valves , in the case of the prover:-

General

Prover four way valve

Prover flow control valve

Prover outlet valve

Prover Stream n

Prover stream n inlet valve

See Valve, Digital and Analogue Output configuration pages for details of individual configuration of Valves and Outputs

Gas Prover

Pages for setting up items of flow computer data, data that will apply when the machine is configured as a prover. The data is divided into groups, which are selected by individual icons.

Constants

Values of universal Constants used in the Prover Calculation process, Tb and Pb

Pressure

Prover Pressure settings are divided into 3 tabs:-

General

Sets the units of Pressure to be used, gauge , absolute measurement value of Atmospheric pressure and other parameters associated with all prover pressure measurement.

It is assumed that the pressure measurement in the Prover system , can consist of measurement on the Inlet side of the prover, or on the Outlet side or both in which case the average is used, separate configuration tabs apply to Inlet and Outlet.

Inlet and Outlet

For both Inlet and Outlet the following parameters are associated with the pressure measurement. Number of measurement sensors 0, 1, 2 or 3, pressure ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Temperature

Prover Temperature settings are divided into 3 tabs:-

General

Sets the units of Temperature to be used and other parameters associated with all prover temperature measurement.

It is assumed that the temperature measurement in the Prover system , can consist of measurement on the Inlet side of the prover, or on the outlet side or both in which case the average is used, separate configuration tabs apply to Inlet and Outlet.

Inlet and Outlet

For both Inlet and Outlet the following parameters are associated with the temperature measurement. Number of measurement sensors 0, 1, 2 or 3, temperature ranges, alarm values, keypad values etc. Up to 6 levels of order of selection can be set, including Sensor 1, 2, 3, average, serial written value, keypad value or none. Under the Advanced tab items, such as alarm hysteresis, deviation from average and alarm usage can be set. Under the Calibration Constants tab, a linear range and offset correction can be applied to the sensor value.

Alarm Setting

Sets the alarm conditions for a Re-Prove Alarm to be generated or for the conditions during approve to be monitored:-

Re-prove :-

Prover , Pressure, Temperature, Density and Corrected Flow can be monitored and the deviation of these items from previous values used to determine if a new prove is required.

A Deviation value in % and a Deviation time in Seconds is set for each parameter. A Deviation Value in per cent for each parameter is calculated from the Equation:-

$$\text{Deviation} = \frac{\text{Currentcondition} - \text{Re ferenceCon dition}}{\text{Re ferenceCon dition}} \times 100$$

If the value of the item is greater or less than the Deviation limit for the preset time period, then a Re-prove alarm will be raised.

A decision on Re-prove must then be made by the operator and Proving started manually by his command.

Start of prove :-

Prover , Pressure, Temperature, Density and Corrected Flow can be monitored during the prove cycle and the values of these items used to determine if the current prove run should be stopped.

A Deviation value in % and a Deviation time in Seconds is set for each parameter. A Deviation Value in per cent for each parameter is calculated from the Equation:-

$$\text{Deviation} = \frac{\text{Currentcondition} - \text{Re ferenceCon dition}}{\text{Re ferenceCon dition}} \times 100$$

If the value of the item is greater or less than the Deviation limit for the preset time period, then current prove cycle will be stopped, a report generated and the system will return to idle state.

A decision on the next action must then be made by the operator.

Options

List of Prover set up options:

Configuration of a Prover is considered an advanced operation and it is assumed that the configurator and operator is familiar with prover operation in general and the specific prover that is being used in the system that is being configured.

The Option Page consists of 2 tabs:-

General

Allows the operator to Configure:-

The Prover type Master Meter prover only

The Number of Streams to be proved from 1-5

The Number of points to prove 1 to 20

Maximum number of Runs that can make up a prove before the prove is stopped.

Maximum number of runs allowed to fail in a prove, before the prove is stopped.

Release the PID flow Control Valve between runs Yes or No

Replace Valves to starting position on Prove failure Yes or No

For Master Meter Prover additional parameters can be set

Prove length Selection in pulses or time

Prove Length in Seconds or number of pulses

Master Meter Correction using Meter factor or K Factor curve

Master Meter Preset MF

Master Meter Preset K Factor in pulses /m3

Stability

The Prover can be configured to check the Stability of any or all of the parameters, Pressure, Temperature and Flow before the prove sequence is initiated. Once the proving sequence has been initiated the prover will wait for the Minimum stability duration setting, time in seconds before adjusting the prover loop outlet valve and it will wait up to a user selectable maximum stability duration time, in seconds for the flow, pressure or temperature to stabilise. If the required stabilisation level is not met then the prove will be aborted. The stabilisation is checked by calculating the standard deviation of the selected parameter over the last x seconds (where x is the Minimum stability duration time) by using the equation shown below.

$$\sigma = \sqrt{\frac{\sum_{x=1}^x (q_M - \overline{q_M})^2}{x-1}}$$

Once stabilisation has been achieved the prover computer will continue with the prove sequence.

Calculation

Calculation set up for K-Factor

K-Factor

Allows the operator to Configure:-

The Prover Units Metric or Imperial.

The Number of Detector switches to be used, fixed at 2

The Prover Volume for those switch combinations

The K-Factor Calculation method is selected from Traditional repeatability, Statistical repeatability or from an Uncertainty Calculations as below:-

This input basically sets the limit at which the Prove is deemed to be complete in each case the result will be of the form of a confidence level which is then compared to a preset Confidence Level and once this value has been exceeded then the prove is complete and the results calculated etc. Provided the number of Required runs has been exceeded.

Selection of method of calculating the repeatability and uncertainty of K Factor.

Prover, K-Factor, K-Factor Calculation
Statistical Repeatability
Traditional Repeatability
Uncertainty

Statistical Repeatability

An estimator for the Mean K-factor μ , is given by Equation 1. Assuming that all K factors X , follow a normal distribution with standard deviation s , and average \bar{X} , the estimator for the Mean K factor μ , will follow a Student-t distribution with $(n-1)$, degree of freedom.

$$1) \quad P \left(\bar{X} - t_{\frac{\alpha}{2}, n-1} \frac{s}{\sqrt{n}} < \mu < \bar{X} + t_{\frac{\alpha}{2}, n-1} \frac{s}{\sqrt{n}} \right) = 1 - \alpha$$

The uncertainty band δ , (confidence level) at 95% confidence level ($\alpha=5\%$) for the estimator for the Mean K-factor μ , is given by Equation 2

$$2) \quad \delta = 200 \times t_{\frac{\alpha}{2}, n-1} \frac{s}{\bar{X} \sqrt{n}} \%$$

Equation 2 gives an uncertainty band for the average of the proving results and shall be less or equal to the NPD repeatability of 0.050% band for an acceptable prove cycle.

Traditional Repeatability

$$3) \quad \text{Range of Repeatability} = \frac{\text{MaxValue} - \text{MinValue}}{\text{MinValue}} \times 100 \%$$

Where:

Max and Min values are taken from the last x runs where x is the number of required runs.

Uncertainty

Taken from the Uncertainty calculation from API Chp 4 Appendix A

Pulse Interpolation can be selected from None or Dual Chronometry, where none is selected then a Minimum number of pulses over which the measurement is made must be entered.

Dual Chronometry does require any additional data to be entered.

Line Density

General

Sets up to 6 levels of source of density measurement, alarm and keypad values for density measurement and the Calculation constants for Ratio of Specific Heats.

Measured

If the source of Density is set to measured, e.g. direct from a Coriolis meter this page sets the parameters associated with Pressure and Temperature measurement.

Z Equation

If the source of Density is selected to be calculated using a Z factor calculation, then the standard of Calculation and other associated values are selected and entered here.

Density Sensor 1 / 2

If on the previous page a direct measurement of Density is selected, then a page associated, with the type of sensor will appear. All certification and Calibration parameters for the Sensor type can be entered here, together with optional corrections for VOS, and Correction for Pressure and temperature of the Density sensor.

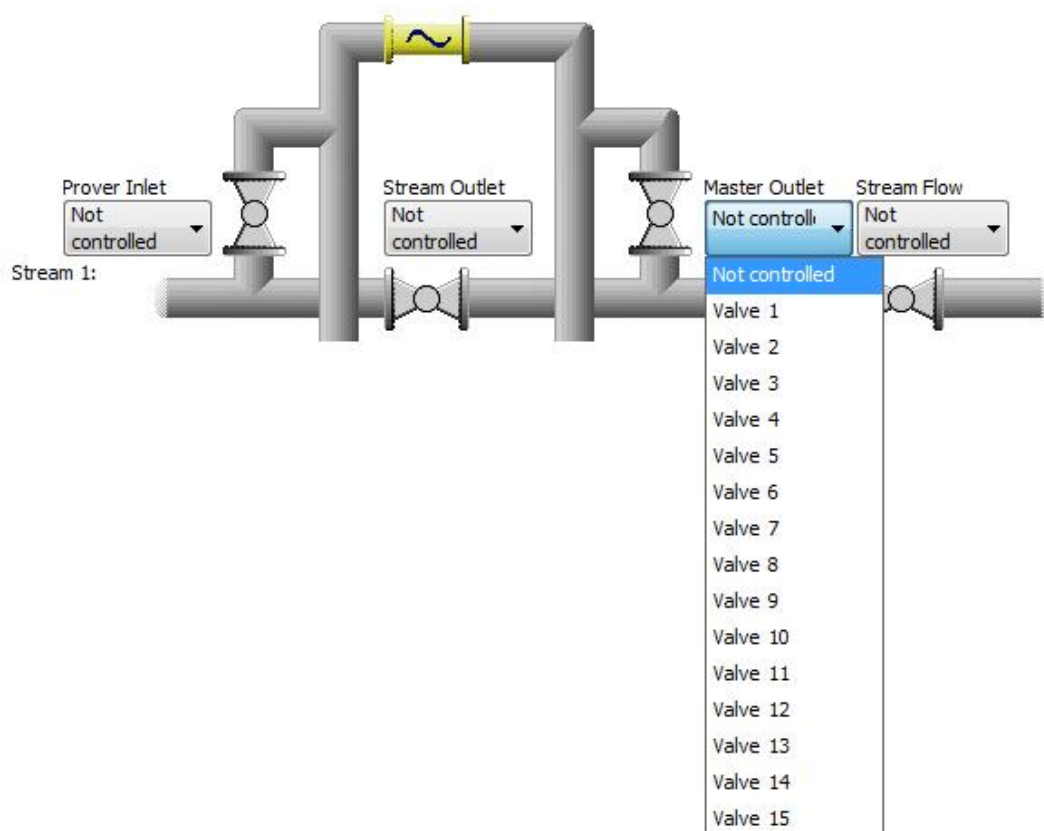
Z Table

If on the Line Density page, Z Equation tab a Table Z Factor is selected, this page is used to set the values of Z Factor to be used in that table. Any table of size from 1 to 10 values of Pressure and Temperature can be entered here. Linear interpolation is carried out between table values.

Base Density

Sets up to 3 levels of base density measurement, alarm and keypad values for density measurement and the Zn calculation standard to be used if the option of Zn calculation is chosen.

Gas Prover Valve Control



The Gas Prover Valve Control page allows the operator to assign the control of each valve in the system to the particular Digital or Analogue output from the Unit that is being used for the Valve control purpose. In earlier versions a Diagram (as above) shows a system of interconnected Inlet, Outlet, Flow and Master Outlet Control Valves. It is not envisaged that all of these Valves will be present in any one system, but this diagram, allows the operator to select the Valve types that are present in his system and configure the method of Control.

NOTE in later versions of the operating software the diagram has been replaced with a simple list of the available valves , in the case of the prover:-

General

- Prover flow control valve

- Prover outlet valve

Prover Stream n

- Prover stream n inlet valve

- Prover stream n Master outlet valve

See Valve, Digital and Analogue Output configuration pages for details of individual configuration of Valves and Outputs

21. New Stream

Prompts the user to select a new edit offline page for stream 2, 3 etc. by selecting the stream type for that stream, or creating a duplicate of an existing stream.

22. Read Setup

Reads the current setup from the connected machine, displays the setup as a separate Setup tab on the Main page.

23. Read Alarms

Reads the current alarms from the connected machine, displays the alarms as a separate Alarms tab on the main page.

This display uses the standard convention for displaying alarms:

#	On Time / Date	Off Time / Date	Type	Group	Alarm
2	11:59:50.000 (31/07/08)	--:--:-- (--/--/--)	Accountable	Gas Differential pressure Acc Alm.1	GC.B C7
1	11:59:50.000 (31/07/08)	--:--:-- (--/--/--)	Non-Accountable	Chromatograph B Nacc Alm.1	Heating
3	11:59:50.000 (31/07/08)	--:--:-- (--/--/--)	Accountable	Pressure Acc Alm.1	Pressur

Each alarm is displayed with Alarm Number, on time and date, off time and date, where applicable, alarm type, alarm group and specific alarm description.

Alarms are colour coded:

Blue	Non Accountable
Red	Accountable
Orange	Warning
Bold Text	Active Alarm
Light Text	Cleared Alarm

24. Read Log Data

Reads the current logged Data from the connected machine, displays the log Data as a separate Log Data tab on the main page. If more than one Log record type is set up the operator, will be prompted to select which Log Record to display.

Log No.	Time / Date	Pr.used.1 (bar)	Te.used.1 (°C)	ρ_1 Used.1 (kg/m ³)
1	14:41:00.000 (03/09/08)	5.00000	20.00000	24.25225
2	14:42:00.000 (03/09/08)	5.00000	20.00000	24.25225
3	14:43:00.000 (03/09/08)	5.00000	20.00000	24.25225
4	14:44:00.000 (03/09/08)	5.00000	20.00000	24.25225

The selected Log Data, will be displayed in Vertical columns in descending time and date order together with the Log record number, time and data of the record and the data logs.

25. Read Data Reports

Reads any available Data Reports that have been set up on the connected machine, displays the Data Report as a separate Read Data Reports tab on the main page. If more than one Data Report has been set up the operator will be prompted to select which Data Report to display.

ID	Value	Units
Active		
Stream.1		
Pressure.1		
Pr.used.1	5.00000	bar
Temperature.1		
Te.used.1	20.00000	°C
ρ_1 .1		
ρ_1 Used.1	24.25225	kg/m ³
Compressibility.1		
Z.1	1.00000	
Counters		
Stream.1		
Positive.1		
Unhaltable.1		
+uVLine.1	0.0000	m ³
+uVN.1	0.0000	Sm ³
+uVE.1	0.0000	MJ

26. Read Audit Log

Reads the current audit log Data from the connected machine, displays the audit log Data as a separate Read Audit Log tab on the main page. The operator will be prompted to display the Audit log from internal memory Data Flash, or from the optional memory card SD Card.

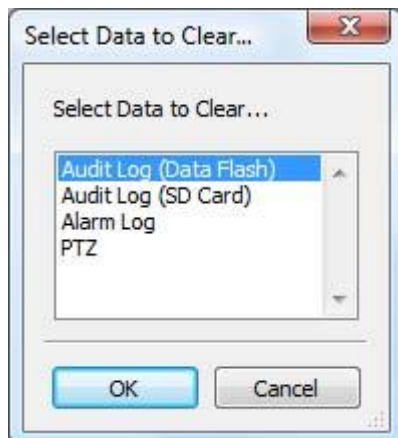
15:52:40.000 (21/08/08)	Edit mode exited
Change: Edit mode exited	
User: User 1	
15:12:56.000 (21/08/08)	Edit mode entered
12:21:50.000 (30/07/08)	General: Alarm Log Cleared
10:39:05.000 (30/07/08)	Display configuration changed.
10:38:35.000 (30/07/08)	Hardware configuration changed.
10:36:43.000 (30/07/08)	General: Powerup
10:32:53.000 (30/07/08)	Ethernet slot 6 configuration changed.
10:32:53.000 (30/07/08)	Hardware configuration changed.
09:59:14.000 (30/07/08)	Date / Time changed.

The selected Audit Log Data, will be displayed in Vertical columns in descending time and date order.

Each Record can be expanded, where such data exists, to display additional data from each audit, For Example, if data was changed the from and to value, how the data was changed and by whom, and any additional data that is to be recorded for each audit item.

27. Clear Data

Allows the user to clear any stored, Audit, Alarm or Logged Data. The user is prompted to select the logged data item to be cleared, from a list of possible items. Once the item has been cleared, this is confirmed by a message window.



28. Calibrate Inputs and Outputs

Allows the operator to Calibrate any available Input or Outputs. The Operator will be prompted to Select which I/O Stream or Analogue card is to be calibrated.

The Calibration status of the selected Card will be read and a Calibration window will appear.

The following types of different Inputs and Outputs can be Calibrated, and are selected by the individual tabs on the main Calibration page.

PRT Input Calibration

Main Controls:

Start Calibrate, starts the calibration process

Write, write the new calibration data to the connected flow computer

Discard, discards any calibration changes made.

Default, reverts to default factory calibration.

Stop Calibrate, stops the calibration process.

Start Calibrate Write Discard Default Stop Calibrate

Variable: Te.input1.1

Uncalibrated Value: 11938.000000

Calibration Points

Point	Current Value	Wanted	Unit	Action
Point 1:	11962.000000	-10.000000	°C	Set
Point 2:	11956.000000	50.000000	°C	Set

Predicted Value: 237.141056 °C

PRT Calibration Procedure

1. Apply the Lower Calibration input to the unit (e.g. set the PRT input to 0°C)
2. Type in 0 to the Wanted box for Point 1 above.
3. Press the Set button for Point 1
4. Wait for stabilization.
5. Apply the Upper Calibration input to the unit (e.g. set the PRT input to 100°C)
6. Type in 100 to the Wanted box for Point 2 above.
7. Press the Set button for Point 2.
8. Wait for Stabilization.

Note: other calibration points can be used the above is an example.

It will be necessary to repeat the above steps a number of time until the predicted value is stable and correct for both the lower and upper calibration points.

Once the Calibration is correct and stable for both points press the Write button to commit the calibration to memory.

Press the Close button to leave the PRT Calibration menu.

Analogue Input Calibration

Main Controls:

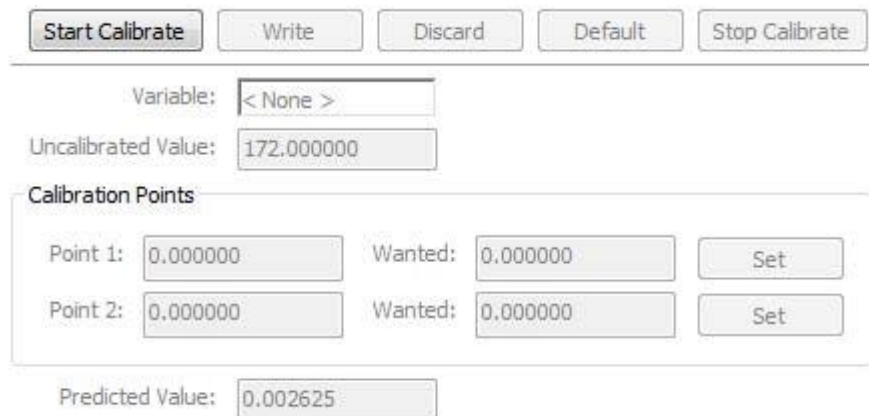
Start Calibrate, starts the calibration process

Write, write the new calibration data to the connected flow computer

Discard, discards any calibration changes made.

Default, reverts to default factory calibration.

Stop Calibrate, stops the calibration process.



The screenshot shows a software interface for analogue input calibration. At the top, there are five buttons: 'Start Calibrate', 'Write', 'Discard', 'Default', and 'Stop Calibrate'. Below these buttons, there is a 'Variable:' dropdown menu currently set to '< None >'. Underneath that is a text field for 'Uncalibrated Value:' showing '172.000000'. A section titled 'Calibration Points' contains two rows. Each row has a 'Point' label (Point 1 and Point 2), a text box for the current value (both showing '0.000000'), a 'Wanted:' label, another text box for the target value (both showing '0.000000'), and a 'Set' button. At the bottom of the interface is a 'Predicted Value:' text box showing '0.002625'.

Analogue Input Calibration Procedure

1. Apply the Lower Calibration input to the unit (e.g. set the 4-20mA Input to 4.8mA i.e. 5% i.e. 5 BARA)
2. Type in 5.0 to the Wanted box for Point 1 above.
3. Press the Set button for Point 1
4. Wait for stabilization.
5. Apply the Upper Calibration input to the unit (e.g. set the 4-20mA Input to 19.2 mA i.e. 95% i.e. 95BARA)
6. Type in 95.0 to the Wanted box for Point 2 above.
7. Press the Set button for Point 2.
8. Wait for Stabilization.

Note: other calibration points can be used the above is an example.

It will be necessary to repeat the above steps a number of time until the predicted value is stable and correct for both the lower and upper calibration points.

Once the Calibration is correct and stable for both points press the Write button to commit the calibration to memory.

Press the Close button to leave the Analogue Input Calibration menu.

Hart Input Calibration

All Transmitters	Start Communication	Stop Communication
Transmitter 1	Start Communication	Stop Communication
Transmitter 2	Start Communication	Stop Communication
Transmitter 3	Start Communication	Stop Communication

Calibration of the Hart Transmitter Inputs is performed using a Digital Handheld or other similar Calibration device supplied by the Transmitter manufacturer. In the flow computer it is necessary to suspend Hart Communication to the Hart transmitters whilst they are being calibrated. Communication on any one connection loop can be suspended to all transmitters, or individually. The Start Communication and Stop Communication buttons are used for this purpose. All transmitter communication will automatically be re-started irrespective of the button status, when the Close button is pressed.

Analogue Output Calibration

Main Controls:

Start Calibrate, starts the calibration process

Write, write the new calibration data to the connected flow computer

Discard, discards any calibration changes made.

Default, reverts to default factory calibration.

Stop Calibrate, stops the calibration process.

The screenshot shows the 'Analogue Output Calibration' software interface. At the top, there are five buttons: 'Start Calibrate', 'Write', 'Discard', 'Default', and 'Stop Calibrate'. Below these, the 'Variable' is set to '+qLine.1'. The 'Active Output' section shows an 'Output Value' of 20.000000. The 'Calibration Point (4mA)' section contains a 'Set to 4mA' button and a 'DAC Value' display showing '1 0 9 2 2' with up and down arrow buttons for each digit. The 'Calibration Points (20mA)' section contains a 'Set to 20mA' button and a 'DAC Value' display showing '5 4 6 1 2' with up and down arrow buttons for each digit.

Analogue Output Calibration Procedure

1. Connect a standard 100 ohm resistance across the Analogue Output to be calibrated.
2. Connect a DVM capable of reading 0-2 V across the 100ohm resistance
3. Press the Set to 4mA button on the Calibrate page.
4. Use the up and down arrow buttons to raise and lower the output until 0.400V is indicated on the DVM.
5. Press the Set to 20mA button on the calibrate page.
6. Use the up and down arrow buttons to raise and lower the output until 2.000V is indicated on the DVM.

It may be necessary to repeat this process a number of times, until the indicated values are correct in both positions.

Once the Calibration is correct and stable for both points press the Write button to commit the calibration to memory.

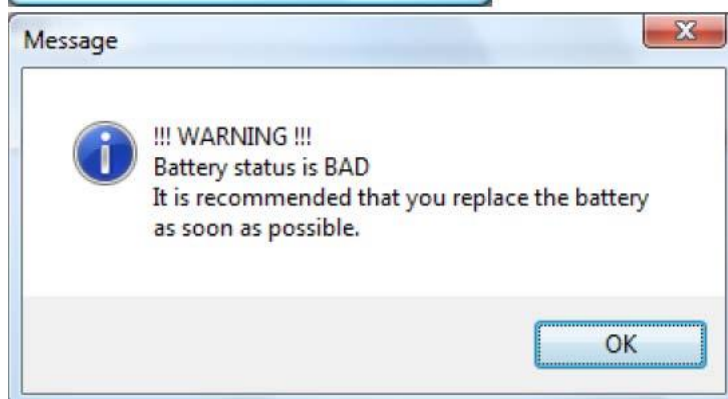
Press the Close button to leave the Analogue Output Calibration menu.

29. Battery Status

Indicates the operational Status of the Internal clock and Memory back up Battery. The status will be shown in a message window.

GOOD indicates battery is operational and working as specified.

BAD indicates, battery is either not fitted, or should be replaced as soon as possible.



30. Log off and close

Logs off from the main connection menu, closes the window and returns the operator to the main configuration menu.